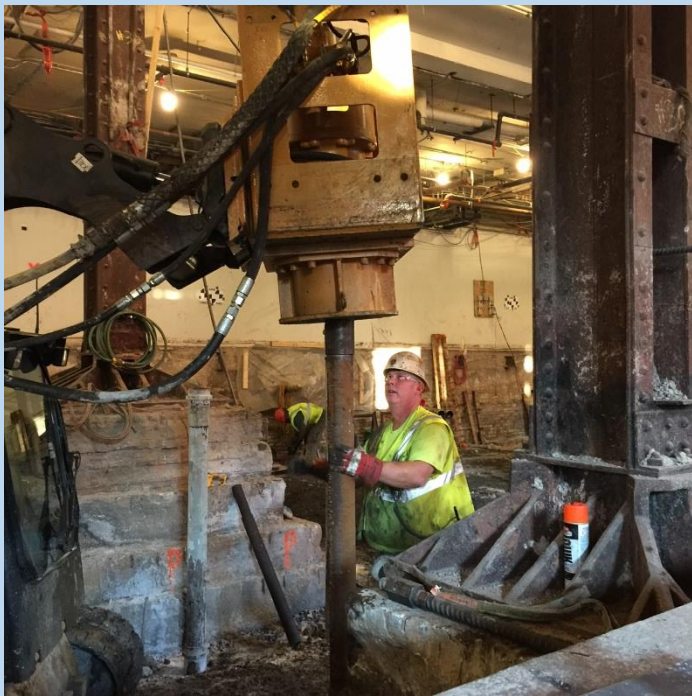


# MILWAUKEE CITY HALL FOUNDATION RESTORATION

October 19, 2016  
Project Update

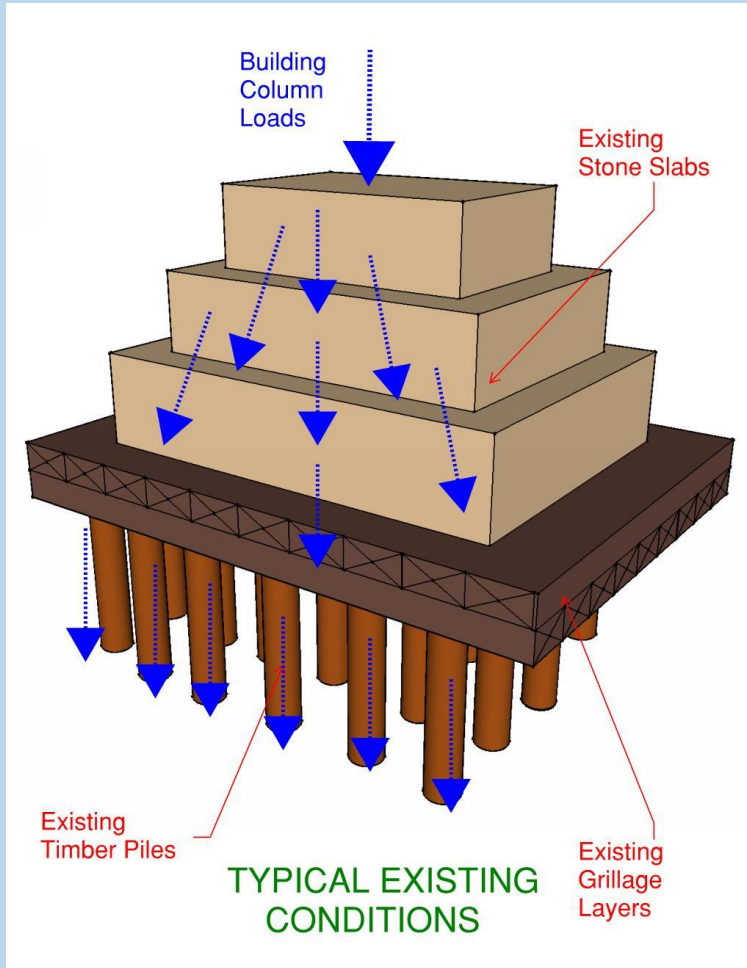


# Milwaukee City Hall

## Building History/Fast Facts

- ❖ City Hall is a masonry and iron structure
- ❖ Originally constructed from 1893-1896
- ❖ At the time it was constructed, City Hall was the second tallest structure in the U.S. after the Washington Monument
- ❖ 256,000 Square Feet
- ❖ Achieved National Historic Landmark Status (2005)
- ❖ Multiple interior renovations and exterior restorations have been conducted over the years

# Milwaukee City Hall Existing Foundation System



- ❖ City Hall is supported by over 2,500 untreated wood piles driven in marshy land adjacent to the Milwaukee River
- ❖ Pile lengths are estimated between 23ft and 27ft
- ❖ Oak “grillage” layers are placed horizontally in alternating directions directly on top of the wood piles
- ❖ The oak grillage supports stone pile caps which in turn support the exterior walls and interior columns/piers of the building
- ❖ The building has experienced differential settlement over the years as a result of fungal rot/decay of the grillage and pilings, a process that is difficult to forecast and predict
- ❖ The differential settlement is monitored through a series of survey points around the building

# Milwaukee City Hall

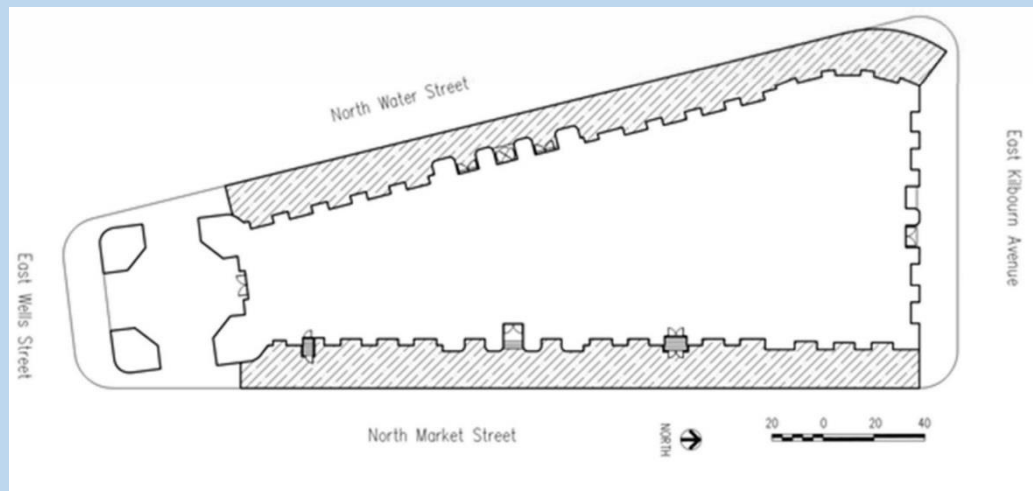
## Water Recharge System Background

- ❖ Water recharge system installed in 1950's to aid in submergence of foundation system wood piles and grillage
- ❖ The system is a network of perforated pipes run in trenches adjacent to the wood piles
- ❖ Wood piles when left exposed are subject to faster fungal rot/decay as oxygen becomes available to accelerate the process
- ❖ The system is float-controlled and fed from two water sources with a total typical discharge rate of water of 2.5 gallons per minute (3000-4000 gallons per day)
- ❖ Several monitoring wells are located throughout the basement/sub basement to monitor water levels
- ❖ Water levels vary across the building and also fluctuate seasonally with groundwater changes
- ❖ The current reliability and extent of coverage of the system is marginal/low.

# Milwaukee City Hall

## Hollow Walk System Background

- ❖ City Hall was originally constructed with a hollow access corridor located around the perimeter of the building beneath the street-level sidewalk extending along the east, north, and west sides.
- ❖ The north hollow walk area was previously abandoned/filled-in.
- ❖ The structural steel, reinforced concrete and structural masonry that support the sidewalk slabs are deteriorating
- ❖ Water and moisture intrusion has been an ongoing problem in the hollow walk areas
- ❖ The hollow walk areas currently serve as hallways, utility corridors, or back-of-house/storage areas





# Foundation Restoration Project Scope

- ❖ Design-Build Delivery – Efficiencies and High-Level Responsiveness in Addressing Concealed Conditions
- ❖ Task 1- Investigation and Analysis (Previously Completed)
- ❖ Tasks 2 and 3- Design and Construction Implementation (Currently Underway)
- ❖ Design and Install New Foundations for Passive Load Transfer
- ❖ Abandon the Water Recharge System
- ❖ Abandon and Backfill the Hollow Walk System
- ❖ Upgrade Mechanical and Electrical Building Infrastructure

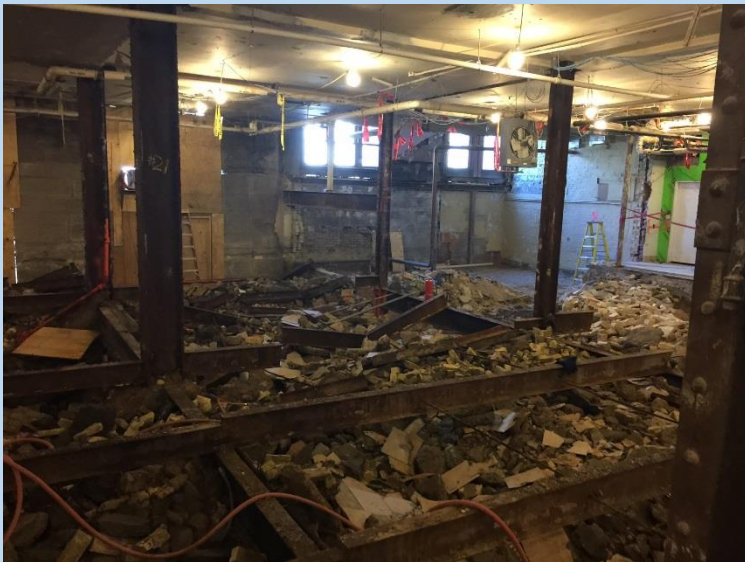
## Foundation Restoration Project Challenges

- ❖ Overall Site and Building Logistics, Staging and Access to the Work Areas
- ❖ Implementation is Occurring in Multiple Phases over Multiple Years
- ❖ Work is being Conducted on Second Shift
- ❖ Infrastructure Relocations
- ❖ Basement Occupant and Functional use Relocations



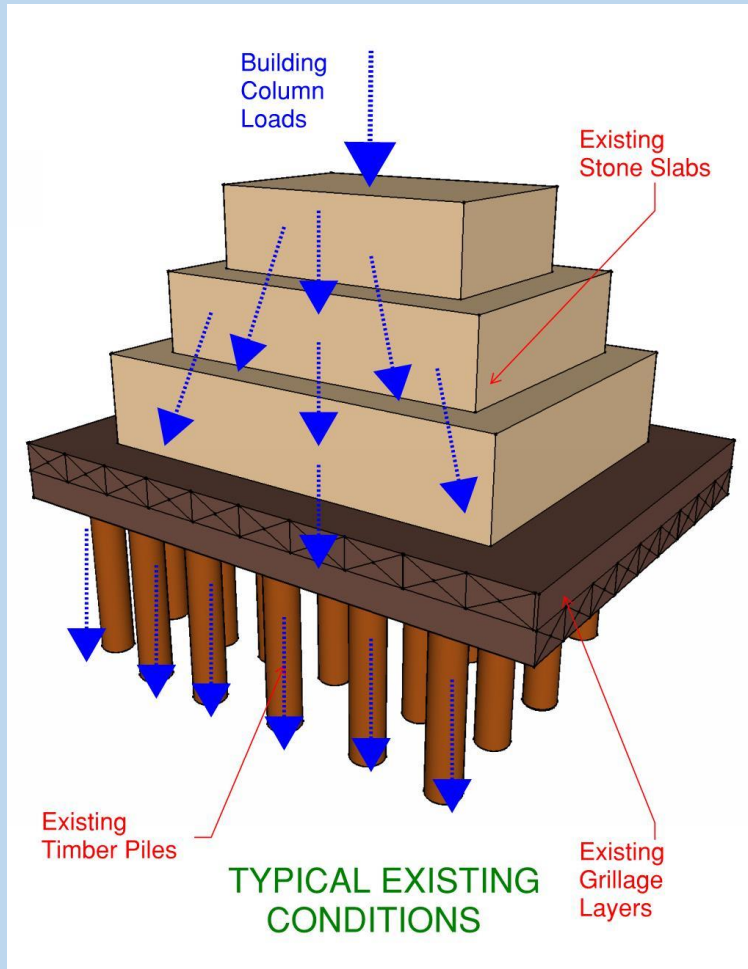


# Phase 1 Demolition





# PHASE 1 EXISTING / PRE-REPAIR CONDITIONS

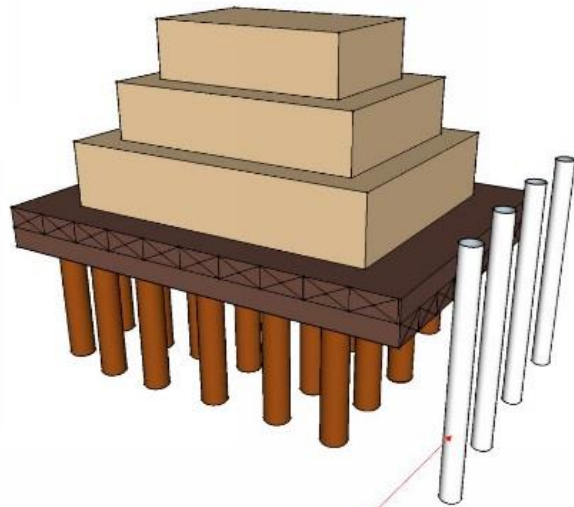


# PHASE 1 MICRO PILE INSTALLATION PROCESS

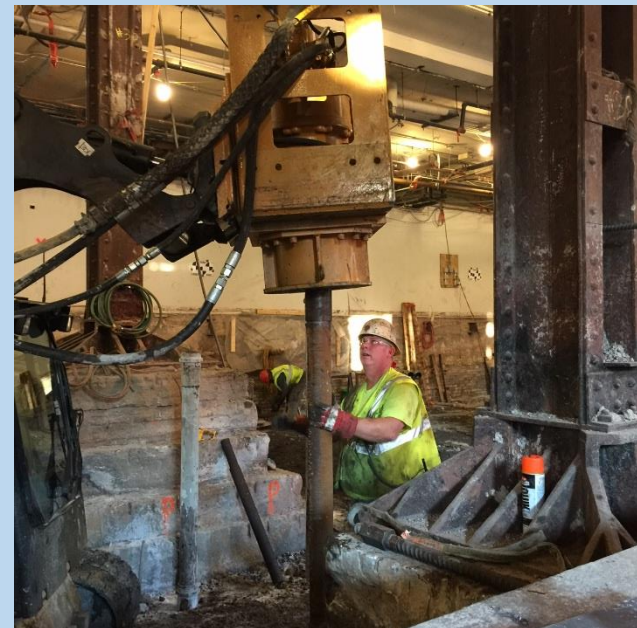
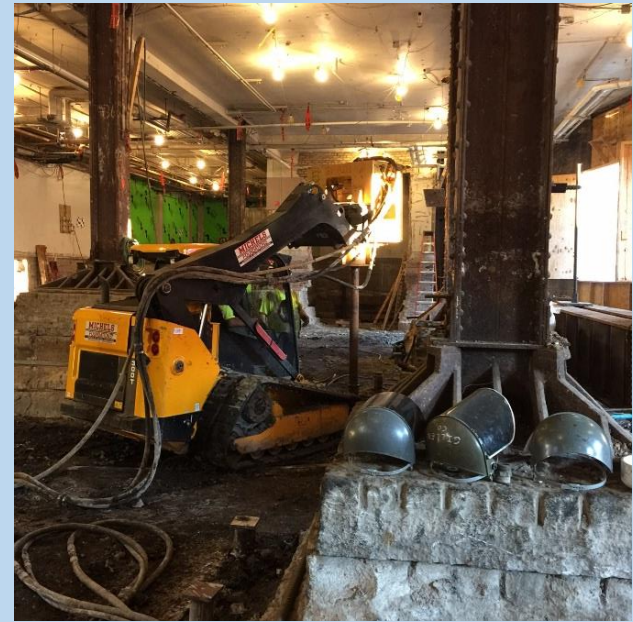
QTY. 213 TOTAL MICRO PILES IN PHASE 1

Foundation Repair Strategy- Install New Supplemental Foundation Elements

Step 1- Drill New Micro-Piles Adjacent to Existing Foundation Assemblies



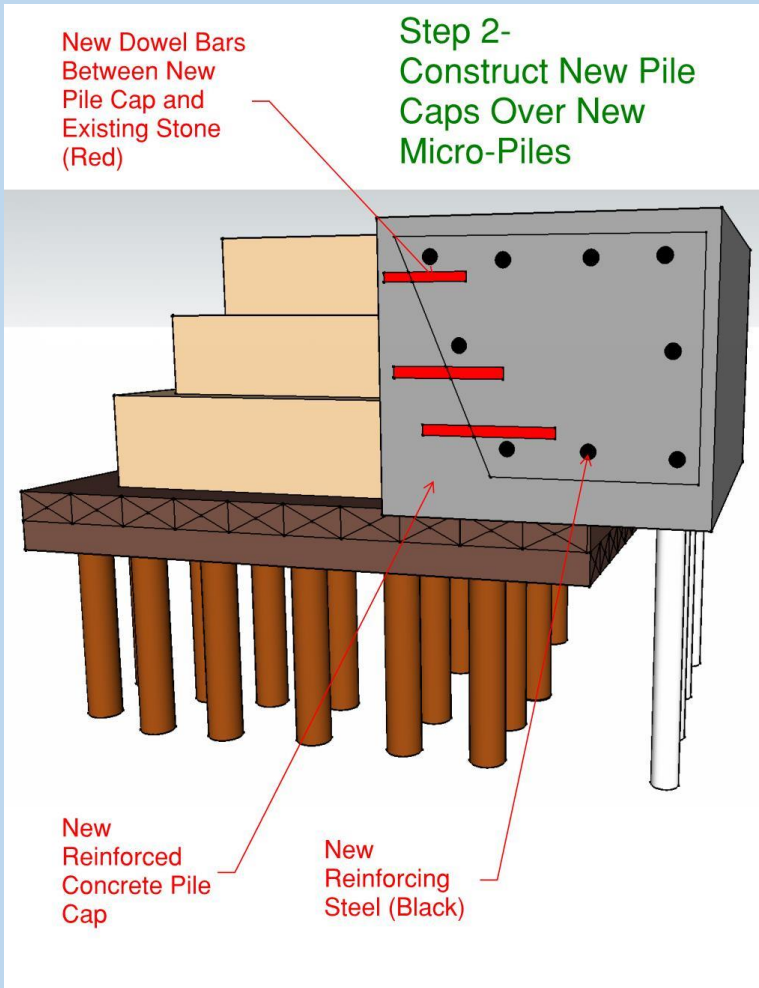
New Drilled  
Micro-Piles





# PHASE 1 PILE CAP EXTENSIONS

## QTY. 21 COLUMNS IN PHASE 1





# PHASE 1 PILE CAP EXTENSIONS

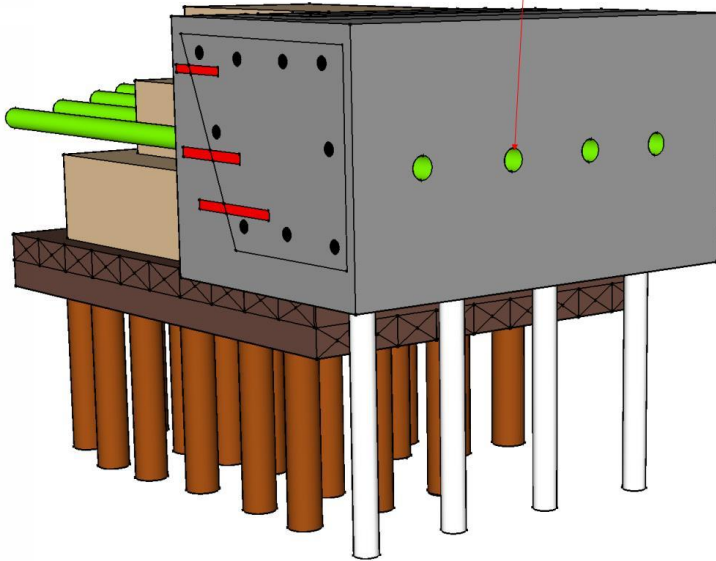
## QTY. 21 COLUMNS IN PHASE 1

Step 3- Drill Into New Reinforced Concrete Pile Caps and Through Existing Stone Pile Caps

Step 4- Insert and Post-Tension New Steel Rods

Step 5- Grout New Post-Tensioned Rods in Place

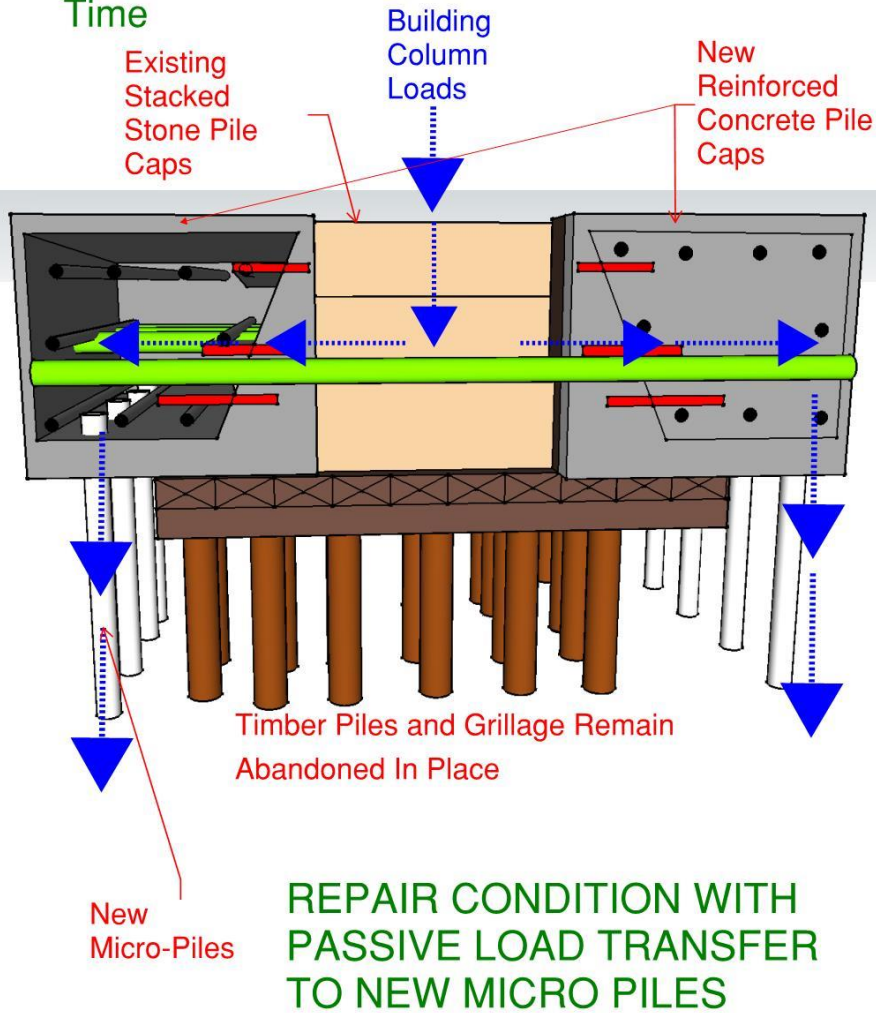
Core-Drilled,  
Post-Tensioned  
and Grouted  
Steel Rods





# TYPICAL REPAIRED CONDITION

Post-Tensioned Rods Transfer Building Loads to New Micro-Pile Foundations Over Time

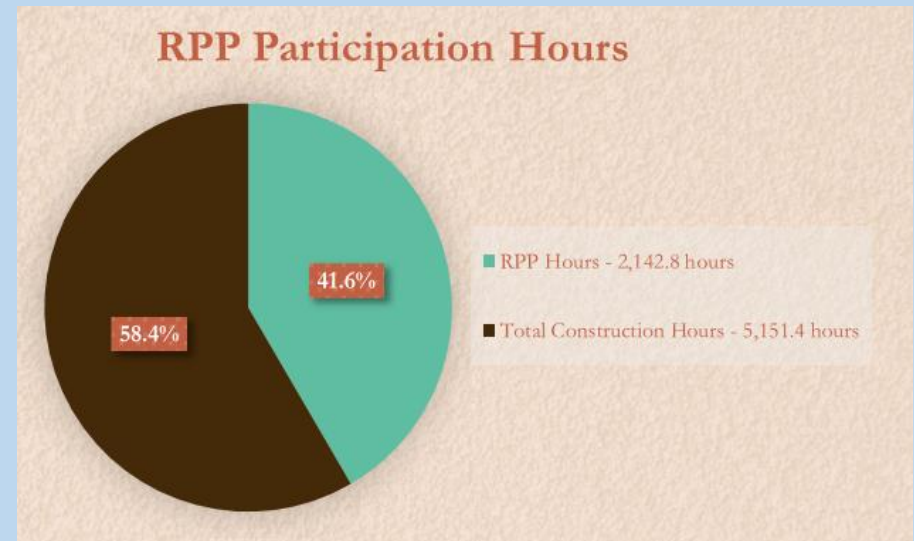


# SBE and RPP Goals and Phase 1 Progress Monitoring



SBE Goal: 25%  
Current SBE Contracts: 32.5%

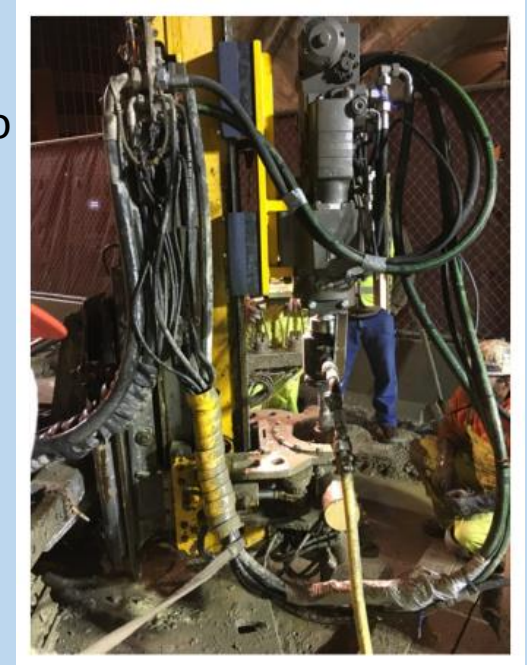
RPP Goal: 40%  
Current RPP Participation: 41.6%





# Foundation Restoration Project Next Steps

- ❖ Phase 2 Pilot Study is Underway to Validate Feasibility of Two Additional Higher-Capacity Micro Pile Strategies needed at the Vault
- ❖ Phase 2 Logistical Implementations
- ❖ Phase 2 Demolition / Building Area Decommissioning
- ❖ Phase 2 Foundation Repairs / Construction Administration
- ❖ Phase 3 and 4 Design
- ❖ Phase 3 and 4 Logistics and Sequencing Planning



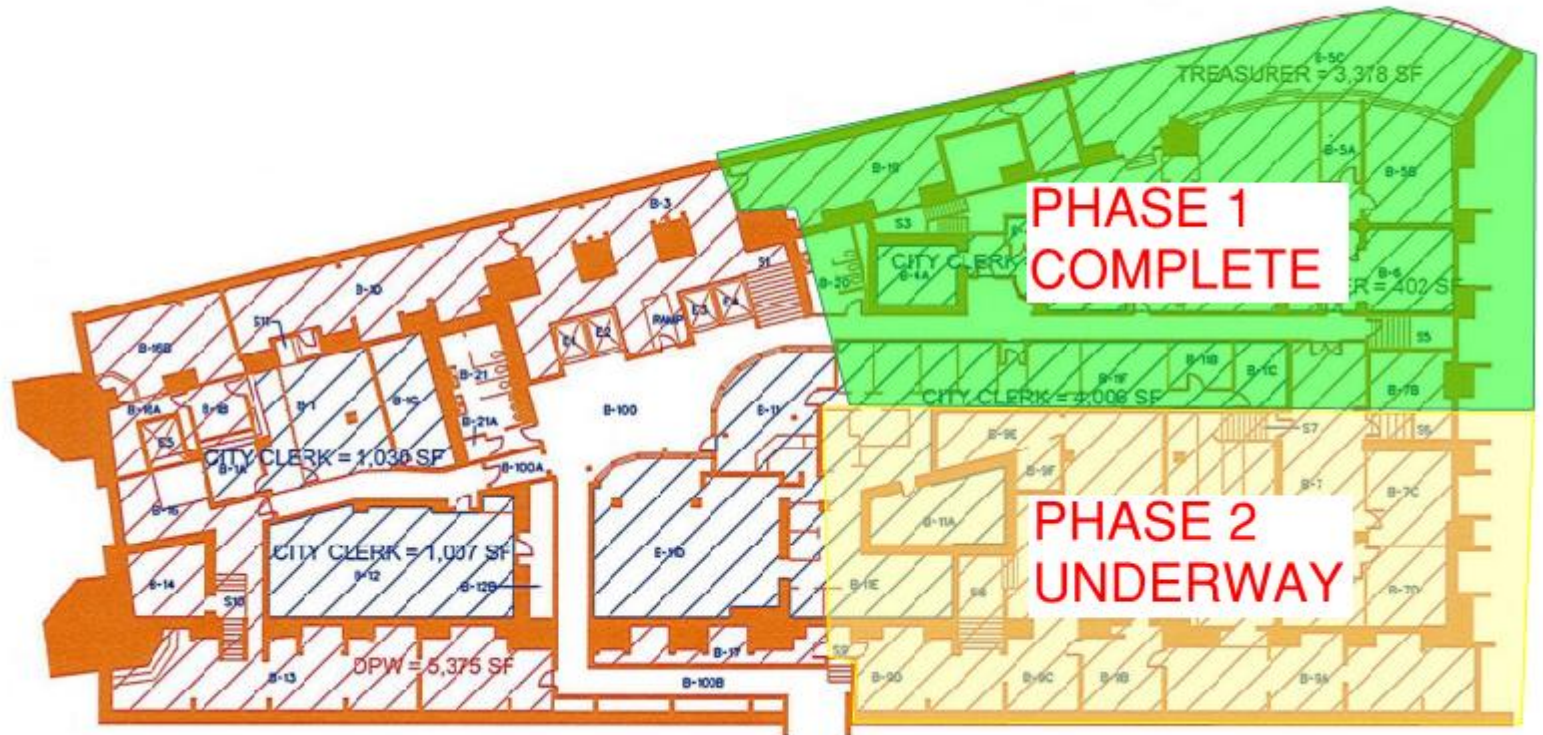
## PHASE 2 REPAIR AREA- NE QUADRANT

TIMEFRAME: 2017 - 2018

REPAIR FOUNDATIONS;

DECOMMISSION OLD MECHANICAL AND

ELECTRICAL EQUIPMENT ROOMS



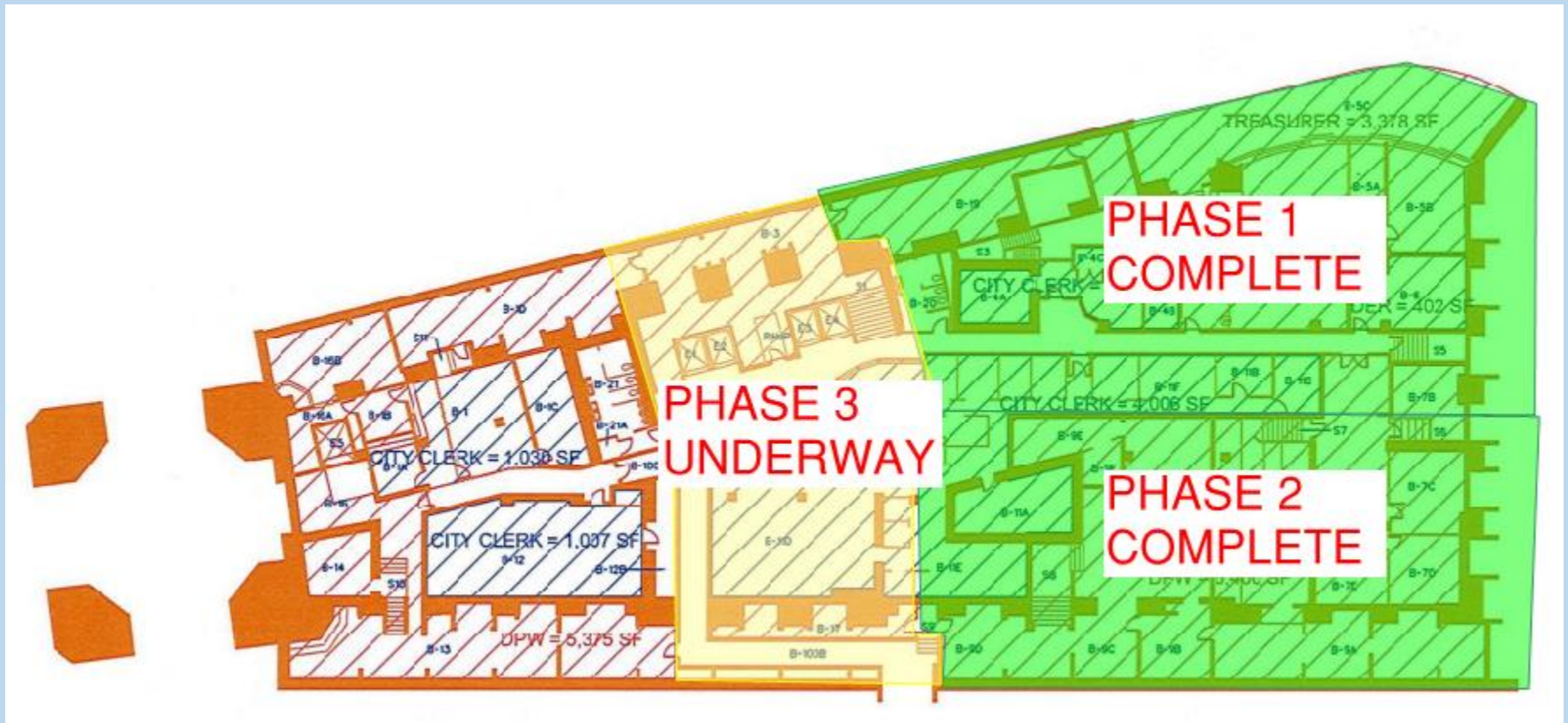


# PHASE 3 REPAIR AREA- BUILDING CENTRAL CORE

TIMEFRAME: 2018 – 2019

REPAIR FOUNDATIONS;

REROUTE ZEIDLER ACCESS TUNNEL





# PHASE 4 REPAIR AREA- SOUTH END

TIMEFRAME: 2019 – 2020

REPAIR FOUNDATIONS;

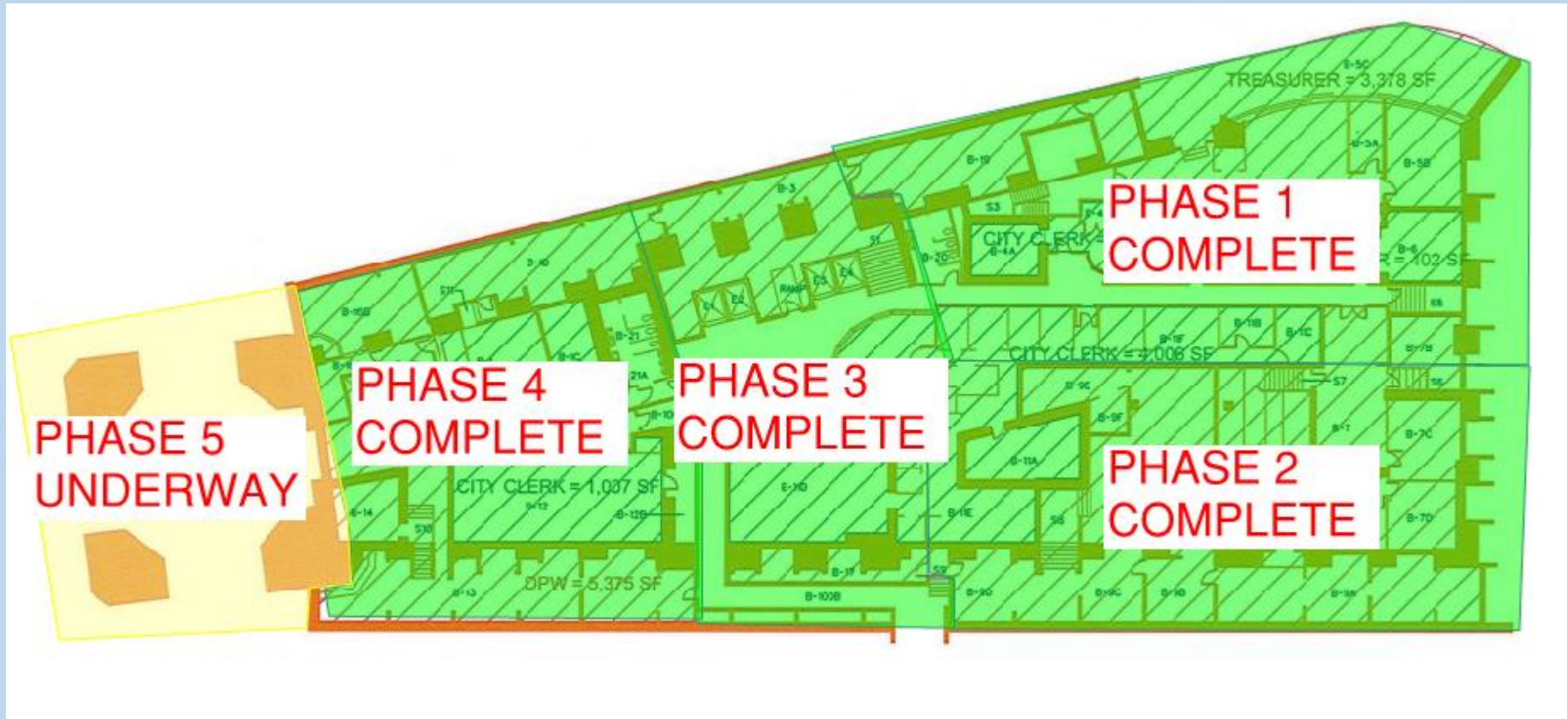
REROUTE TELECOM INFRASTRUCTURE



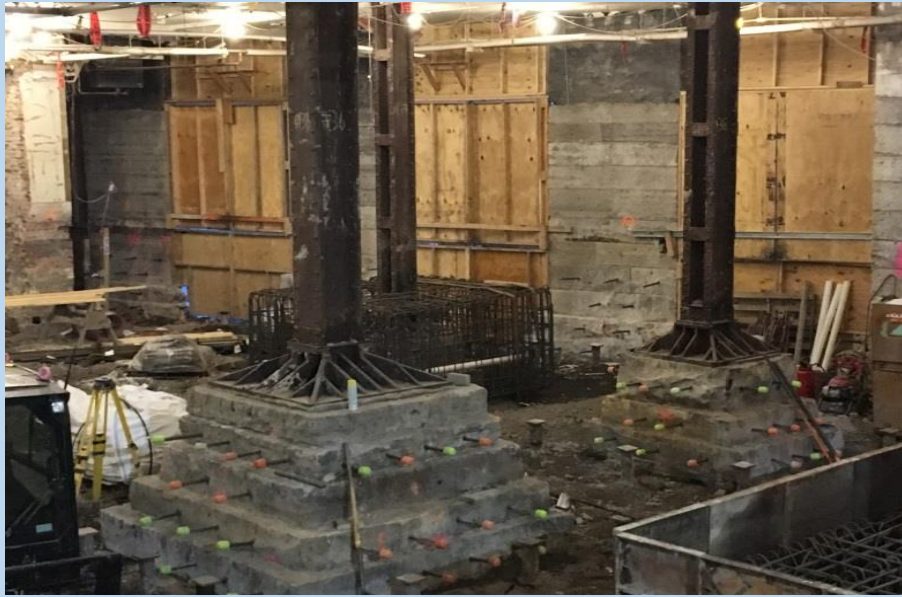
# PHASE 5 REPAIR AREA- SOUTH TOWER

TIMEFRAME: 2020 – 2021

REPAIR FOUNDATIONS







Thank You

