



Certificate of Appropriateness

Milwaukee Historic Preservation Commission/200 E. Wells Street/Milwaukee, WI 53202/phone 414-286-5712/fax 414-286-3004

Property 601 W. Lincoln Ave. / 2333 S. 6TH ST. St. Josaphat Basilica

Description of work

- Masonry repointing
- Replacement of failed sealant joints in masonry and roof/ masonry joints
- Repair of split copper roofing seams
- Repair or replacement in kind of damage roofing accessories (vents, ridges)
- In-kind repair of rotted window sills and sashes
- Painting of windows to match existing color scheme

All per attached documents with conditions on repointing work.

Date issued 9/19/2018 PTS ID 114585 COA: general exterior repairs

In accordance with the provisions of Section 320-21 (11) and (12) of the Milwaukee Code of Ordinances, the Milwaukee Historic Preservation Commission has issued a certificate of appropriateness for the work listed above. The work was found to be consistent with preservation guidelines. The following conditions apply to this certificate of appropriateness:

New mortar must match the original mortar in terms of color, texture, grain size, joint width, and joint finish/profile. The compressive strength of the repointing mortar shall be equal or less than the compressive strength of the original mortar and surrounding brick or stone. The replacement mortar shall contain approximately the same ingredient proportions of the original mortar. Mortar that is too hard is subject to premature failure and could damage the masonry. In most cases, this means a lime mortar with natural hydraulic cement rather than Portland cement. No joint of a width less than 3/8" may be cleaned of damaged/decomposed mortar with power disc grinders. No over-cutting of the joints is permitted. Remove decomposed mortar back into the wall 2.5 times the height of the joint before repointing.

New stone must match as closely as possible the color texture, size, and finish of the original stone.

A sample batch of mortar must be reviewed and approved by HPC staff prior to general installation of the material.

All work must be done in a craftsman-like manner, and must be completed within one year of the date this certificate was issued. Staff must approve any changes or additions to this certificate before work begins. Work that is not completed in accordance with this certificate may be subject to correction orders or citations. If you require technical assistance, please contact Historic Preservation staff as follows: Phone: (414) 286-5712 E-mail: hpc@milwaukee.gov.

If permits are required, you are responsible for obtaining them from the Milwaukee Development Center. If you have questions about permit requirements, please consult the Development Center's web site, www.milwaukee.gov/build, or call (414) 286-8210.

City of Milwaukee Historic Preservation Staff

Copies to: Development Center, Ald. Jose Perez, Contractor

SECTION 04 03 43 - HISTORIC STONE MASONRY REPOINTING

PART 1 - GENERAL

APPROVED

By Tim Askin-HPC at 9:18 am, Sep 19, 2018

1.1 SUMMARY

- A. Section includes historic treatment work consisting of repointing stone masonry joints with mortar.

1.2 UNIT PRICES

- A. Work of this Section is affected by unit prices specified in Section 01 22 00 "Unit Prices."
 - 1. Unit prices apply to additions to and deletions from Work as authorized by Change Orders.

1.3 SEQUENCING AND SCHEDULING

- A. Work Sequence: Perform stone historic treatment work in the following sequence, which includes work specified in this and other Sections:
 - 1. Clean stone.
 - 2. Rake out mortar from joints to be repointed.
 - 3. Point mortar joints.
 - 4. After repairs and repointing have been completed and cured, perform a final cleaning to remove residues from this work.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples for Verification: For the following:
 - 1. Each type, color, and texture of pointing mortar in the form of sample mortar strips, 6 inches long by 1/4 inch wide, set in aluminum or plastic channels.
 - a. Include with each Sample a list of ingredients with proportions of each.

1.5 QUALITY ASSURANCE

- A. Mockups: Prepare mockups of historic treatment on existing surfaces to demonstrate aesthetic effects and to set quality standards for materials and execution.
 - 1. Repointing: Rake out joints in two separate areas and repoint one of the areas.

2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver packaged materials to Project site in manufacturer's original and unopened containers, labeled with manufacturer's name and type of products.

1.7 FIELD CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit repointing work to be performed according to product manufacturers' written instructions and specified requirements.

PART 2 - PRODUCTS

2.1 MORTAR MATERIALS

- A. Hydrated Lime: ASTM C 207, Type S.
- B. Mortar Composition:
 1. Graded mix of 3 parts Schofield 103 sand & 1 part Grinnel Mason Sand
 2. As required; iron oxide, synthetic iron oxide, alkali resistant, not to exceed 10 % by weight.
- C. Schofield sand available from :
 1. George Schofield Co.
Bound Brook, NJ 08805
(908) 356-0858
- D. Grinnel Mason Sand available from:
 1. Grinnel Sand & Gravel Co., Inc.
c/o E.M. Rodrock & Son, Inc.
240 Sixth Avenue
Paterson, NJ 07524
(908) 684-1153
- E. Water: Potable.

2.2 MORTAR MIXES

- A. Measurement and Mixing: Measure cementitious materials and sand in a dry condition by volume or equivalent weight. Do not measure by shovel; use known measure. Mix materials in a clean, mechanical batch mixer.
 - 1. Mixing Pointing Mortar: Thoroughly mix cementitious materials and sand together before adding any water. Then mix again adding only enough water to produce a damp, unworkable mix that will retain its form when pressed into a ball. Maintain mortar in this dampened condition for 15 to 30 minutes. Add remaining water in small portions until mortar reaches desired consistency. Use mortar within one hour of final mixing; do not retemper or use partially hardened material.

PART 3 - EXECUTION

3.1 PROTECTION

- A. Prevent mortar from staining face of surrounding stone and other surfaces.
 - 1. Cover sills, ledges, and other projecting items to protect them from mortar droppings.
 - 2. Keep wall area wet below rebuilding and pointing work to discourage mortar from adhering.
 - 3. Immediately remove mortar splatters in contact with exposed stone and other surfaces.

3.2 REPOINTING STONEMWORK

- A. Rake out and repoint joints to the following extent:
 - 1. Joints at locations of the following defects:
 - a. Holes and missing mortar.
 - b. Cracks that can be penetrated 1/4 inch or more by a knife blade 0.027 inch thick.
 - c. Cracks 1/16 inch or more in width and of any depth.
 - d. Hollow-sounding joints when tapped by metal object.
 - e. Eroded surfaces 1/4 inch or more deep.
 - f. Deterioration to point that mortar can be easily removed by hand, without tools.
 - g. Joints filled with substances other than mortar.
- B. Do not rake out and repoint joints where not required.
- C. Rake out joints as follows:
 - 1. Remove mortar from joints to depth of 2 times the joint width, but not less than 3/4 inch or not less than that required to expose sound, unweathered mortar. Do not remove unsound mortar more than 2 inches deep; consult Architect for direction.
 - 2. Remove mortar from stone surfaces within raked-out joints to provide reveals with square backs and to expose stone for contact with pointing mortar. Brush, vacuum, or flush joints to remove dirt and loose debris.

3. Do not spall edges of stone units or widen joints. Replace or patch damaged stone units as directed by Architect.
 - a. Cut out mortar by hand with chisel and resilient mallet. Do not use power-operated grinders without Architect's written approval.
- D. Notify Architect of unforeseen detrimental conditions including voids in mortar joints, cracks, loose stone, rotted wood, rusted metal, and other deteriorated items.
- E. Pointing with Mortar:
 1. Rinse joint surfaces with water to remove dust and mortar particles. Time rinsing application so, at time of pointing, joint surfaces are damp but free of standing water. If rinse water dries, dampen joint surfaces before pointing.
 2. Apply pointing mortar first to areas where existing mortar was removed to depths greater than surrounding areas. Apply in layers not greater than 3/8 inch until a uniform depth is formed. Fully compact each layer thoroughly and allow it to become thumbprint hard before applying next layer.
 3. After deep areas have been filled to same depth as remaining joints, point joints by placing mortar in layers not greater than 3/8 inch. Fully compact each layer and allow it to become thumbprint hard before applying next layer. Where existing stone has worn or rounded edges, slightly recess finished mortar surface below face of stone to avoid widened joint faces. Take care not to spread mortar beyond joint edges onto exposed stone surfaces or to featheredge the mortar.
 4. When mortar is thumbprint hard, tool joints to match original appearance of joints as demonstrated in approved mockup. Remove excess mortar from edge of joint by brushing.
 5. Cure mortar by maintaining in thoroughly damp condition for at least 72 consecutive hours, including weekends and holidays.
 - a. Acceptable curing methods include covering with wet burlap and plastic sheeting, periodic hand misting, and periodic mist spraying using system of pipes, mist heads, and timers.
 - b. Adjust curing methods to ensure that pointing mortar is damp throughout its depth without eroding surface mortar.
 6. Hairline cracking within the mortar or mortar separation at edge of a joint is unacceptable. Remove mortar and repoint.

3.3 FINAL CLEANING

- A. After mortar has fully hardened, thoroughly clean exposed stone surfaces of excess mortar and foreign matter; use wood scrapers, stiff-nylon or -fiber brushes, and clean water applied by low-pressure spray.
 1. Do not use metal scrapers or brushes.
 2. Do not use acidic or alkaline cleaners.

END OF SECTION 04 03 43

SECTION 07 62 00 - SHEET METAL FLASHING AND TRIM

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Formed roof-drainage sheet metal fabrications.
 - 2. Formed low-slope roof sheet metal fabrications.
 - 3. Formed steep-slope roof sheet metal fabrications.

1.2 COORDINATION

- A. Coordinate sheet metal flashing and trim layout and seams with sizes and locations of penetrations to be flashed, and joints and seams in adjacent materials.
- B. Coordinate sheet metal flashing and trim installation with adjoining roofing and wall materials, joints, and seams to provide leakproof, secure, and noncorrosive installation.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review construction schedule. Verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Review special roof details, roof drainage and condition of other construction that affect sheet metal flashing and trim.
 - 3. Review sheet metal flashing observation and repair procedures after flashing installation.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each manufactured product and accessory.

1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sheet metal flashing and trim, and its accessories, to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Employs skilled workers who custom fabricate sheet metal flashing and trim similar to that required for this Project and whose products have a record of successful in-service performance.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not store sheet metal flashing and trim materials in contact with other materials that might cause staining, denting, or other surface damage. Store sheet metal flashing and trim materials away from uncured concrete and masonry.
- B. Protect strippable protective covering on sheet metal flashing and trim from exposure to sunlight and high humidity, except to extent necessary for period of sheet metal flashing and trim installation.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. General: Sheet metal flashing and trim assemblies shall withstand wind loads, structural movement, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Completed sheet metal flashing and trim shall not rattle, leak, or loosen, and shall remain watertight.
- B. Sheet Metal Standard for Copper: Comply with CDA's "Copper in Architecture Handbook." Conform to dimensions and profiles shown unless more stringent requirements are indicated.
- C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes to prevent buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

2.2 SHEET METALS

- A. General: Protect mechanical and other finishes on exposed surfaces from damage by applying strippable, temporary protective film before shipping.
- B. Copper Sheet: ASTM B 370, cold-rolled copper sheet, H00 or H01 temper.

2.3 UNDERLAYMENT MATERIALS

- A. Self-Adhering, High-Temperature Sheet: Minimum 30 mils thick, consisting of a slip-resistant polyethylene- or polypropylene-film top surface laminated to a layer of butyl- or SBS-modified asphalt adhesive, with release-paper backing; specifically designed to withstand high metal temperatures beneath metal roofing. Provide primer according to written recommendations of underlayment manufacturer.

- B. Slip Sheet: Rosin-sized building paper, 3 lb/100 sq. ft. minimum.

2.4 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, solder, protective coatings, sealants, and other miscellaneous items as required for complete sheet metal flashing and trim installation and as recommended by manufacturer of primary sheet metal unless otherwise indicated.
 - 1. Fasteners for Copper Sheet: passivated Series 300 stainless steel.
- B. Solder:
 - 1. For Copper: ASTM B 32, Grade Sn50, 50 percent tin and 50 percent lead.

2.5 FABRICATION, GENERAL

- A. General: Custom fabricate sheet metal flashing and trim to comply with details shown and recommendations in cited sheet metal standard that apply to design, dimensions, geometry, metal thickness, and other characteristics of item required. Fabricate sheet metal flashing and trim in shop to greatest extent possible.
- B. Form metal for thermal expansion of exposed flashing and trim.
- C. Fabricate cleats and attachment devices from same material as accessory being anchored.
- D. Fabricate cleats and attachment devices of sizes as recommended by SMACNA's "Architectural Sheet Metal Manual" for application, but not less than thickness of metal being secured.
- E. Seams: Fabricate nonmoving seams with flat-lock seams. Tin edges to be seamed, form seams, and solder.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, substrate, and other conditions affecting performance of the Work.
 - 1. Verify compliance with requirements for installation tolerances of substrates.
 - 2. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
 - 3. Verify that air- or water-resistant barriers have been installed over sheathing or backing substrate to prevent air infiltration or water penetration.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 UNDERLAYMENT INSTALLATION

- A. General: Install underlayment as indicated on Drawings.
- B. Self-Adhering Sheet Underlayment: Install self-adhering sheet underlayment, wrinkle free. Prime substrate if recommended by underlayment manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation; use primer for installing underlayment at low temperatures. Apply in shingle fashion to shed water, with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps and edges with roller. Cover underlayment within 14 days.
- C. Apply slip sheet, wrinkle free, over underlayment before installing sheet metal flashing and trim.

3.3 INSTALLATION, GENERAL

- A. General: Anchor sheet metal flashing and trim and other components of the Work securely in place, with provisions for thermal and structural movement. Use fasteners, solder, protective coatings, separators, sealants, and other miscellaneous items as required to complete sheet metal flashing and trim system.
 - 1. Install sheet metal flashing and trim true to line, levels, and slopes. Provide uniform, neat seams with minimum exposure of solder, welds, and sealant.
 - 2. Install sheet metal flashing and trim to fit substrates and to result in watertight performance. Verify shapes and dimensions of surfaces to be covered before fabricating sheet metal.
 - 3. Space cleats not more than 12 inches apart. Attach each cleat with at least two fasteners. Bend tabs over fasteners.
 - 4. Install exposed sheet metal flashing and trim with limited oil canning, and free of buckling and tool marks.
 - 5. Torch cutting of sheet metal flashing and trim is not permitted.
 - 6. Do not use graphite pencils to mark metal surfaces.
- B. Metal Protection: Where dissimilar metals contact each other, or where metal contacts pressure-treated wood or other corrosive substrates, protect against galvanic action or corrosion by painting contact surfaces with bituminous coating or by other permanent separation as recommended by sheet metal manufacturer or cited sheet metal standard.
- C. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim.
- D. Soldered Joints: Clean surfaces to be soldered, removing oils and foreign matter. Pre-tin edges of sheets with solder to width of 1-1/2 inches; however, reduce pre-tinning where pre-tinned surface would show in completed Work.
 - 1. Heat surfaces to receive solder, and flow solder into joint. Fill joint completely. Completely remove flux and spatter from exposed surfaces.
 - 2. Copper Soldering: Tin edges of uncoated sheets, using solder for copper.

3.4 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces of substances that interfere with uniform oxidation and weathering.
- B. Clean and neutralize flux materials. Clean off excess solder.
- C. Clean off excess sealants.
- D. Remove temporary protective coverings and strippable films as sheet metal flashing and trim are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of sheet metal flashing and trim installation, remove unused materials and clean finished surfaces as recommended by sheet metal flashing and trim manufacturer. Maintain sheet metal flashing and trim in clean condition during construction.
- E. Replace sheet metal flashing and trim that have been damaged or that have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 07 62 00

SECTION 07 92 00 - JOINT SEALANTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Nonstaining silicone joint sealants.

1.2 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.

1.3 FIELD CONDITIONS

- A. Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside limits permitted by joint-sealant manufacturer.
 - 2. When joint substrates are wet.
 - 3. Where joint widths are less than those allowed by joint-sealant manufacturer for applications indicated.
 - 4. Where contaminants capable of interfering with adhesion have not yet been removed from joint substrates.

1.4 WARRANTY

- A. Special Installer's Warranty: Installer agrees to repair or replace joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 JOINT SEALANTS, GENERAL

- A. Compatibility: Provide joint sealants, backings, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by joint-sealant manufacturer, based on testing and field experience.

- B. Colors of Exposed Joint Sealants: As selected by Architect from manufacturer's full range.

2.2 NONSTAINING SILICONE JOINT SEALANTS

- A. Nonstaining Joint Sealants: No staining of substrates when tested according to ASTM C 1248.
- B. Silicone, Nonstaining, S, NS, 50, NT: Nonstaining, single-component, nonsag, plus 50 percent and minus 50 percent movement capability, nontraffic-use, neutral-curing silicone joint sealant; ASTM C 920, Type S, Grade NS, Class 50, Use NT.

2.3 JOINT-SEALANT BACKING

- A. Sealant Backing Material, General: Nonstaining; compatible with joint substrates, sealants, primers, and other joint fillers; and approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.

2.4 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine joints indicated to receive joint sealants, with Installer present, for compliance with requirements for joint configuration, installation tolerances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with joint-sealant manufacturer's written instructions and the following requirements:
 - 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.

2. Clean porous joint substrate surfaces by brushing, grinding, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining after cleaning operations above by vacuuming or blowing out joints with oil-free compressed air. Porous joint substrates include the following:
 - a. Masonry.
3. Clean nonporous joint substrate surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants. Nonporous joint substrates include the following:
 - B. Metal Joint Priming: Prime joint substrates where recommended by joint-sealant manufacturer or as indicated by preconstruction joint-sealant-substrate tests or prior experience. Apply primer to comply with joint-sealant manufacturer's written instructions. Confine primers to areas of joint-sealant bond; do not allow spillage or migration onto adjoining surfaces.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint-sealant manufacturer's written installation instructions for products and applications indicated, unless more stringent requirements apply.
- B. Sealant Installation Standard: Comply with recommendations in ASTM C 1193 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Install sealant backings of kind indicated to support sealants during application and at position required to produce cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 1. Do not leave gaps between ends of sealant backings.
 2. Do not stretch, twist, puncture, or tear sealant backings.
 3. Remove absorbent sealant backings that have become wet before sealant application, and replace them with dry materials.
- D. Install sealants using proven techniques that comply with the following and at the same time backings are installed:
 1. Place sealants so they directly contact and fully wet joint substrates.
 2. Completely fill recesses in each joint configuration.
 3. Produce uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability.
- E. Tooling of Nonsag Sealants: Immediately after sealant application and before skinning or curing begins, tool sealants according to requirements specified in subparagraphs below to form smooth, uniform beads of configuration indicated; to eliminate air pockets; and to ensure contact and adhesion of sealant with sides of joint.
 1. Remove excess sealant from surfaces adjacent to joints.
 2. Use tooling agents that are approved in writing by sealant manufacturer and that do not discolor sealants or adjacent surfaces.
 3. Provide flush joint profile according to Figure 8B in ASTM C 1193.

3.4 CLEANING

- A. Clean off excess sealant or sealant smears adjacent to joints as the Work progresses by methods and with cleaning materials approved in writing by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances and from damage resulting from construction operations or other causes so sealants are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out, remove, and repair damaged or deteriorated joint sealants immediately so installations with repaired areas are indistinguishable from original work.

3.6 JOINT-SEALANT SCHEDULE

- A. Joint-Sealant Application: Exterior joints in vertical surfaces and horizontal nontraffic surfaces.
 - 1. Joint Locations:
 - a. Joints between stone and metal and in stone.
 - 2. Joint Sealant: Silicone, nonstaining, S, NS, 50, NT.
 - 3. Joint-Sealant Color: As selected by Architect from manufacturer's full range of colors.

END OF SECTION 07 92 00

SECTION 08 01 52.61 - WOOD WINDOW REPAIRS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes wood window repairs as follows:
 - 1. Repairing parts of wood windows and trim.
 - 2. Replacing parts of wood window frames and sash units.

1.2 DEFINITIONS

- A. Replicate: To reproduce in exact detail, materials, and finish unless otherwise indicated.
- B. Window: Includes window frame, sash, hardware, unless otherwise indicated by context.
- C. Wood Window Component Terminology: Wood window components for repair work include the following classifications:
 - 1. Frame Components: Head, jambs, and sill.
 - 2. Sash Components: Stiles and rails, parting bead, stop, and muntins.
 - 3. Exterior Trim: Exterior casing, brick mold, and cornice or drip cap.
 - 4. Interior Trim: Casing, stool, and apron.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include recommendations for product application and use.
 - 2. Wood species sample
 - 3. Treatment, patching & repair compound product data.

1.5 FIELD CONDITIONS

- A. Weather Limitations: Proceed with wood window repairs only when existing and forecasted weather conditions are within the environmental limits set by each manufacturer's written instructions and specified requirements.

PART 2 - PRODUCTS

2.1 WOOD WINDOW REPAIRS, GENERAL

- A. Quality Standard: Comply with applicable requirements in Section 6, "Interior & Exterior Millwork," in AWI/AWMAC/WI's "Architectural Woodwork Standards" for construction, finishes, grades of wood windows, and other requirements unless otherwise indicated.
 - 1. Exception: Industry practices cited in Section 6, Article 1.5, Industry Practices, of the Architectural Woodwork Standards do not apply to the work of this Section.

2.2 WOOD-REPLACEMENT MATERIALS

- A. Wood, General: Clear fine-grained lumber; kiln dried to a moisture content of 6 to 12 percent at time of fabrication; free of visible finger joints, blue stain, knots, pitch pockets, and surface checks larger than 1/32 inch deep by 2 inches wide.
 - 1. Species: Paintable, vertical grain Douglas Fir or Cypress or other suitable rot-resistant wood approved by AE.

2.3 WOOD-REPAIR MATERIALS

- A. Source Limitations: Obtain wood consolidant and wood-patching compound from single source from single manufacturer.
- B. Wood Consolidant: Ready-to-use product designed to penetrate, consolidate, and strengthen soft fibers of wood materials that have deteriorated due to weathering and decay and designed specifically to enhance the bond of wood-patching compound to existing wood.
- C. Wood-Patching Compound: Two-part epoxy-resin wood-patching compound; knife-grade formulation as recommended in writing by manufacturer for type of wood repair indicated, tooling time required for the detail of work, and site conditions. Compound shall be designed for filling voids in damaged wood materials that have deteriorated due to weathering and decay. Compound shall be capable of filling deep holes and spreading to feather edge.

2.4 MISCELLANEOUS MATERIALS

- A. Borate Preservative Treatment: Inorganic, borate-based solution, with disodium octaborate tetrahydrate as the primary ingredient; manufactured for preserving weathered and decayed wood from further damage by decay fungi and wood-boring insects; complying with AWWA P5; containing no boric acid.
- B. Cleaning Materials:
 - 1. Detergent Solution: Solution prepared by mixing 2 cups of tetrasodium pyrophosphate (TSPP), 1/2 cup of laundry detergent that contains no ammonia, 5 quarts of 5 percent

- sodium hypochlorite bleach, and 15 quarts of warm water for each 5 gal. of solution required.
2. Mildewcide: Commercial, proprietary mildewcide or a solution prepared by mixing 1/3 cup of household detergent that contains no ammonia, 1 quart of 5 percent sodium hypochlorite bleach, and 3 quarts of warm water.
- C. Adhesives: Wood adhesives for exterior exposure, with minimum 15- to 45-minute cure at 70 deg F, in gunnable and liquid formulations as recommended in writing by adhesive manufacturer for each type of repair.
- D. Fasteners: Use fastener metals that are noncorrosive and compatible with each material joined.
1. Use concealed fasteners for interconnecting wood components.
 2. Use concealed fasteners for attaching items to other work unless exposed fasteners are unavoidable.
 3. For exposed fasteners, use Phillips-type machine screws of head profile flush with metal surface unless otherwise indicated.
- E. Anchors, Clips, and Accessories: Fabricate anchors, clips, and window accessories of aluminum, nonmagnetic stainless steel, or hot-dip zinc-coated steel complying with requirements in ASTM B 633 for SC 3 (Severe) service condition.

2.5 WOOD WINDOW FINISHES

- A. Unfinished Replacement Units: Provide exposed exterior wood surfaces of replacement units unfinished; smooth, filled, and suitably prepared for on-site priming and finishing.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Protect adjacent materials from damage by performing wood window repairs.
- B. Clean wood windows of mildew, algae, moss, plant material, loose paint, grease, dirt, and other debris by scrubbing with bristle brush or sponge and detergent solution. Scrub mildewed areas with mildewcide. After cleaning, rinse thoroughly with fresh water. Allow to dry before repairing or painting.
- C. Condition replacement wood members and replacement units to prevailing conditions at installation areas before installing.

3.2 WOOD WINDOW REPAIRS, GENERAL

- A. Have wood window repairs performed only by qualified wood-window-repair specialist.
- B. Appearance Standard: Completed work is to have a uniform appearance as viewed by Architect from the window interior at 5 feet away and from the window exterior at 20 feet away.

- C. Execution of the Work: In repairing wood windows, disturb them as minimally as possible and as follows:
 - 1. Stabilize and repair wood windows to reestablish structural integrity and weather resistance while maintaining the existing form of each item.
 - 2. Remove coatings and apply borate preservative treatment before repair. Remove coatings according to Section 09 01 90.52 "Maintenance Repainting" unless otherwise indicated.
 - 3. Repair items in place where possible.
 - 4. Install temporary protective measures to protect wood window work that is indicated to be completed later.
- D. Mechanical Abrasion: Where mechanical abrasion is needed for the work, use gentle mechanical methods, such as scraping and natural-fiber bristle brushing, that will not abrade wood substrate, reducing clarity of detail.
- E. Protection of Openings: Where sash or windows are indicated for removal, cover resultant openings with temporary enclosures so that openings are weathertight during repair period.

3.3 WOOD WINDOW PATCH-TYPE REPAIR

- A. General: Patch wood members that exhibit depressions, holes, or similar voids and that have limited amounts of rotted or decayed wood.
 - 1. Verify that surfaces are sufficiently clean and free of paint residue before patching.
 - 2. Remove rotted or decayed wood down to sound wood.
- B. Apply borate preservative treatment to accessible surfaces after removing rotted or decayed wood and before applying wood consolidant or patching compound. Apply treatment liberally by brush to joints, edges, and ends; top, sides, and bottom. Allow treatment to dry.
- C. Apply wood-patching compound to fill depressions, nicks, cracks, and other voids created by removed or missing wood.
 - 1. Prime patch area with application of wood consolidant or manufacturer's recommended primer.
 - 2. Mix only as much patching compound as can be applied according to manufacturer's written instructions.
 - 3. Apply patching compound in layers as recommended in writing by manufacturer until the void is completely filled.
 - 4. Sand patch surface smooth and flush with adjacent wood, without voids in patch material, and matching contour of wood member.
 - 5. Clean spilled compound from adjacent materials immediately.

3.4 WOOD WINDOW MEMBER-REPLACEMENT REPAIR

- A. General: Replace parts of or entire wood window members at locations indicated on Drawings and where damage is too extensive to patch.
 - 1. Verify that surfaces are sufficiently clean and free of paint residue before repair.
 - 2. Remove broken, rotted, and decayed wood down to sound wood.

3. Custom fabricate new wood to replace missing wood; either replace entire wood member or splice new wood part into existing member.
 4. Secure new wood using finger joints, multiple dowels, or splines with adhesive and nailing to ensure maximum structural integrity at each splice. Use only concealed fasteners. Fill nail holes and patch surface to match surrounding sound wood.
- B. Apply borate preservative treatment to accessible surfaces after replacements are made. Apply treatment liberally by brush to joints, edges, and ends; top, sides, and bottom.
- C. Repair remaining depressions, holes, or similar voids with patch-type repairs.
- D. Clean spilled materials from adjacent surfaces immediately.
- E. Glazing: Reglaze units before reinstallation.
1. Mill new and rout existing glazed members to accommodate new glass thickness.
 2. Provide replacement glazing stops coordinated with glazing system indicated.
 3. Provide glazing stops to match contour of sash frames.
- F. Reinstall units removed for repair into original openings.

3.5 CLEANING AND PROTECTION

- A. Protect window surfaces from contact with contaminating substances resulting from construction operations. Monitor window surfaces adjacent to and below exterior concrete and masonry during construction for presence of dirt, scum, alkaline deposits, stains, or other contaminants. If contaminating substances contact window surfaces, remove contaminants immediately.
- B. Clean exposed surfaces immediately after repairing wood windows. Avoid damage to coatings and finishes. Remove excess sealants, glazing and patching materials, dirt, and other substances.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction.

END OF SECTION 08 01 52.61

SECTION 09 03 91 - HISTORIC TREATMENT OF PLAIN PAINTING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes historic treatment of plain painting as follows:
 - 1. Removing loose and deteriorated existing paint and preparation of substrate.
 - 2. Repairing substrates.
 - 3. Plain painting of historic surfaces (windows and clock faces)

1.2 DEFINITIONS

- A. Modern Paint Materials: Paint materials not designed to match historic paint formulations but that may be required to match historic paint colors.
- B. Plain Painting: For historic treatment, this means painting that requires attention to historic treatment requirements, but no special, decorative or artistic painting skill.

1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1.4 SEQUENCING AND SCHEDULING

- A. Perform historic treatment of painting in the following sequence, which includes work specified in this and other Sections:
 - 1. Verify that temporary protections have been installed.
 - 2. Examine condition of surfaces to be painted.
 - 3. Remove existing paint to the degree required for each substrate and surface condition of existing paint.
 - 4. Apply paint system.
 - 5. Reinstall dismantled surface-mounted objects and hardware unless otherwise indicated.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include recommendations for product application and use. Include test data substantiating that products comply with requirements.

- B. Samples: For each type of paint system and each pattern, color, and gloss; in sizes indicated below
 - 1. Sample Size:
 - a. Plain Painted Surfaces: 4-by-8-inch Samples for each color and material, on hardboard.

1.6 INFORMATIONAL SUBMITTALS

- A. Preconstruction Test Reports: For cleaning materials, paint removers and paint coatings and systems.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra paint materials, from the same production run, that match products applied and that are packaged with protective covering for storage and identified with labels describing contents, including material, finish, source, and location on building.
 - 1. Quantity: Furnish Owner with an additional 5 gal., of each material and color applied.

1.8 QUALITY ASSURANCE

- A. Color Matching: Match existing color with computer-matching of sample chip taken from site.
- B. Plain Painting Historic Treatment Program: Prepare a written, detailed description of materials, methods, equipment, and sequence of operations to be used for historic treatment work, including protection of surrounding materials and Project site and control of runoff during cleaning, paint removal, repainting, and other processes.
 - 1. If materials and methods other than those indicated are proposed for any phase of historic treatment work, add a written description of such materials and methods, including evidence of successful use on comparable projects, and demonstrations to show their effectiveness for this Project.
- C. Mockups: Prepare mockups of historic treatment processes for each type of coating system and substrate indicated and each color and finish required to demonstrate aesthetic effects and to set quality standards for materials and execution. Duplicate appearance of approved Sample submittals.
 - 1. Locate mockups in locations that enable viewing under same conditions as the completed Work.
 - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
 - 1. Maintain containers in clean condition, free of foreign materials and residue.
 - 2. Remove rags and waste daily.

1.10 FIELD CONDITIONS

- A. Weather Limitations: Proceed with historic treatment of painting only when existing and forecasted weather conditions are within the environmental limits set by each manufacturer's written instructions and specified requirements.
- B. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- C. Do not apply paint in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 PREPARATORY CLEANING MATERIALS

- A. Water: Potable.
- B. Hot Water: Water heated to a temperature of 140 to 160 deg F.
- C. Detergent Solution: Solution prepared by mixing 2 cups of tetrasodium pyrophosphate (TSPP), 1/2 cup of laundry detergent that contains no ammonia, 5 quarts of 5 percent sodium hypochlorite bleach, and 15 quarts of warm water for every 5 gal. of solution required.
- D. Mildewcide: Commercial proprietary mildewcide or a job-mixed solution prepared by mixing 1/3 cup of household detergent that contains no ammonia, 1 quart of 5 percent sodium hypochlorite bleach, and 3 quarts of warm water.
- E. Abrasives for Ferrous Metal Cleaning: Aluminum oxide paper, emery paper, fine steel wool, steel scrapers, and steel-wire brushes of various sizes.
- F. Rust Remover: Manufacturer's standard phosphoric acid-based gel formulation, also called "naval jelly," for removing corrosion from iron and steel.

2.2 PAINT, GENERAL

- A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- B. Colors: Match existing.

2.3 MODERN PAINT MATERIALS, GENERAL

- A. MPI Standards: Provide products that comply with MPI standards indicated and that are listed in its "MPI Approved Products List."
- B.
- C. Transition Coat: Paint manufacturer's recommended coating for use where a residual existing coating is incompatible with the paint system.

2.4 MODERN PAINT MATERIALS

- A. Metal Primers:
1. Primer, Alkyd, Anti-Corrosive for Metal: MPI #79.
- B. Wood Primers:
1. Primer, Latex for Exterior Wood: MPI #6.
- C. Water-Based Paints:
1. Latex, Exterior Low Sheen (Gloss Levels 3-4): MPI #15.
 2. Alkyd, Exterior, Semigloss (Gloss Level 5): MPI #94.
 - a. Clock face.

2.5 PATCHING MATERIALS

- A. Wood-Patching Compound: Two-part, epoxy-resin, wood-patching compound; knife-grade formulation as recommended in writing by manufacturer for type of wood repair indicated, tooling time required for the detail of work, and site conditions. Compound shall be designed for filling voids in damaged wood materials that have deteriorated due to weathering and decay. Compound shall be capable of filling deep holes and spreading to feather edge.

PART 3 - EXECUTION

3.1 PROTECTION

- A. Comply with each manufacturer's written instructions for protecting building and other surfaces against damage from exposure to its products. Prevent chemical solutions from coming into contact with people, motor vehicles, landscaping, buildings, and other surfaces that could be harmed by such contact.

3.2 HISTORIC TREATMENT OF PAINTING, GENERAL

- A. Execution of the Work: In treating historic items, disturb them as minimally as possible and as follows:
 - 1. Remove failed coatings and corrosion and repaint.
 - 2. Verify that substrate surface conditions are suitable for painting.
 - 3. Repair items in place and retain as much original material as possible before repainting.
 - 4. Install temporary protective measures to protect historic painted surfaces that shall be treated later.
- B. Mechanical Abrasion: Where mechanical abrasion is needed for the work, use only the gentlest mechanical methods, such as scraping and lightly hand sanding, that will not abrade softer substrates, reducing clarity of detail. Do not use abrasive methods such as rotary sanding, rotary wire brushing, or power tools except as indicated as part of the historic treatment program and as approved by Architect.
- C. Heat Processes: Do not use torches, heat guns, or heat plates.

3.3 EXAMINATION

- A. Maximum Moisture Content of Substrates: Do not begin application of coatings unless moisture content of exposed surface is below the maximum value recommended in writing by paint manufacturer and not greater than the following maximum values when measured with an electronic moisture meter appropriate to the substrate material:
 - 1. .
 - 2. Wood: 15 percent.
- B. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
 - 1. If existing surfaces cannot be prepared to an acceptable condition for proper finishing by using specified surface-preparation methods, notify Architect in writing.
- C. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
 - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.4 PREPARATORY CLEANING

- A. General: Use only the gentlest, appropriate method necessary to clean surfaces in preparation for painting. Clean all surfaces, corners, contours, and interstices.
- B. Detergent Cleaning: Wash surfaces by hand using clean rags, sponges, and bristle brushes. Scrub surface with detergent solution and bristle brush until soil is thoroughly dislodged and can be removed by rinsing. Use small brushes to remove soil from joints and crevices. Dip brush in solution often to ensure that adequate fresh detergent is used and that surface remains wet. Rinse with water applied by clean rags or sponges.
- C. Solvent Cleaning: Use solvent cleaning to remove oil, grease, smoke, tar, and asphalt from painted or unpainted surfaces before other preparation work. Wipe surfaces with solvent using clean rags and sponges. If necessary, spot-solvent cleaning may be employed just prior to commencement of paint application, provided enough time is allowed for complete evaporation. Use clean solvent and clean rags for the final wash to ensure that all foreign materials have been removed. Do not use solvents, including primer thinner and turpentine, that leave residue.
- D. Mildew: Clean off existing mildew, algae, moss, plant material, loose paint, grease, dirt, and other debris by scrubbing with bristle brush or sponge and detergent solution. Scrub mildewed areas with mildewcide. Rinse with water applied by clean rags or sponges.

3.5 SUBSTRATE REPAIR

- A. General: Repair substrate surface defects that are inconsistent with the surface appearance of adjacent materials and finishes.
- B. Wood Substrate:
 - 1. Repair wood defects including dents and gouges more than [1/8 inch] 1/4 inch in size and all holes and cracks by filling with wood-patching compound and sanding smooth. Reset or remove protruding fasteners.
 - 2. Where existing paint is allowed to remain, sand irregular buildup of paint, runs, and sags to achieve a uniformly smooth surface.

3.6 PAINT APPLICATION, GENERAL

- A. Comply with manufacturers' written instructions for application methods unless otherwise indicated in this Section.
- B. Prepare surfaces to be painted according to the Surface-Preparation Schedule and with manufacturer's written instructions for each substrate condition.
- C. Apply a transition coat over incompatible existing coatings.
- D. Blending Plain Painted Surfaces: When painting new substrates patched into existing surfaces or touching up missing or damaged finishes, apply coating system specified for the specific substrate. Apply final finish coat over entire surface from edge to edge and corner to corner.

3.7 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

3.8 SURFACE-PREPARATION SCHEDULE

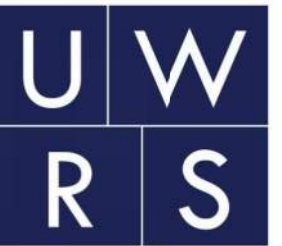
- A. General: Before painting, prepare surfaces for painting according to applicable requirements specified in this schedule.
 - 1. Examine surfaces to evaluate each surface condition according to paragraphs below.
 - 2. Where existing degree of soiling prevents examination, preclean surface and allow it to dry before making an evaluation.
 - 3. Repair substrate defects according to "Substrate Repair" Article.
- B. Surface Preparation for MPI DSD 0 Degree of Surface Degradation:
 - 1. Surface Condition: Existing paint film in good condition and tightly adhered.
 - 2. Paint Removal: Not required.
 - 3. Preparation for Painting: Wash surface by detergent cleaning; use solvent cleaning where needed. Roughen or degloss cleaned surfaces to ensure paint adhesion according to paint manufacturer's written instructions.
- C. Surface Preparation for MPI DSD 1 Degree of Surface Degradation:
 - 1. Surface Condition: Paint film cracked or broken but adhered.
 - 2. Paint Removal: Scrape by hand-tool cleaning methods to remove loose paint until only tightly adhered paint remains.
 - 3. Preparation for Painting: Wash surface by detergent cleaning; use other cleaning methods for small areas of bare substrate if required. Roughen, degloss, and sand the cleaned surfaces to ensure paint adhesion and a smooth finish according to paint manufacturer's written instructions.
- D. Surface Preparation for MPI DSD 2 Degree of Surface Degradation:
 - 1. Surface Condition: Paint film loose, flaking, or peeling.
 - 2. Paint Removal: Remove loose, flaking, or peeling paint film by hand-tool or chemical paint-removal methods.
 - 3. Preparation for Painting: Wash surface by detergent cleaning; use solvent cleaning where needed. Use other cleaning methods for small areas of bare substrate if required. Sand

surfaces to smooth remaining paint film edges. Prepare bare cleaned surface to be painted according to paint manufacturer's written instructions for substrate construction materials.

- E. Surface Preparation for MPI DSD 3 Degree of Surface Degradation:
 - 1. Surface Condition: Paint film severely deteriorated.
 - 2. Paint Removal: Completely remove paint film by hand-tool or chemical paint-removal methods. Remove rust.
 - 3. Preparation for Painting: Prepare bare cleaned surface according to paint manufacturer's written instructions for substrate construction materials.

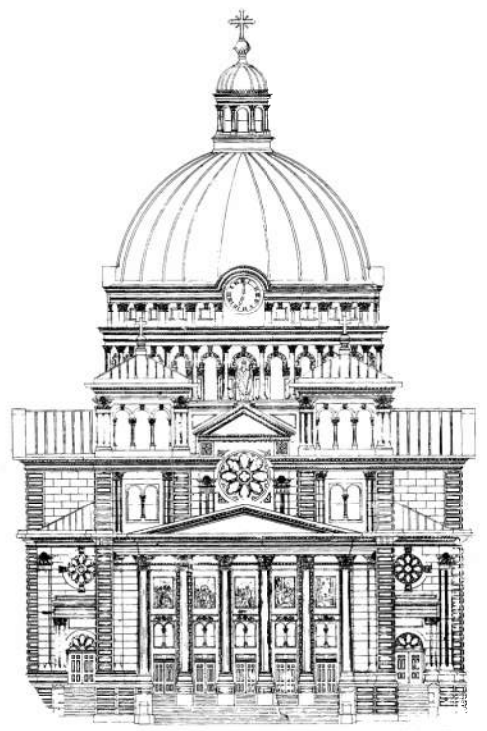
- F. Surface Preparation for MPI DSD 4 Degree of Surface Degradation:
 - 1. Surface Condition: Missing material, small holes and openings, and deteriorated or corroded substrate.
 - 2. Substrate Preparation: Repair, replace, and treat substrate according to "Substrate Repair" Article and requirements in other Specification Sections.
 - 3. Preparation for Painting: Sand substrate surfaces to smooth remaining paint film edges and prepare according to paint manufacturer's written instructions for substrate construction materials. Remove rust.
 - 4. Painting: Paint as required for MPI DSD 2 degree of surface degradation.

END OF SECTION 09 03 91



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APPROVED

By Tim Askin-HPC at 9:18 am, Sep 19, 2018

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REVISIONS		
No.	Date	Description

BASILICA OF ST. JOSAPHAT EXTERIOR REPAIR

7/16/18 BID DOCUMENTS

18-120

St. Josaphat Basilica Foundation
2333 S. 6th Street
Milwaukee, WI 53215

INDEX		
Sheet Number	Sheet Name	Drawn By
GENERAL		
G1	TITLE SHEET & INDEX	UWA
ARCHITECTURAL		
A1	KEY PLAN	UWA
A2	KEY ELEVATIONS	Author
A3	KEY PLAN - WINDOW REPAIR	Author
A4	ARCHITECTURAL DETAILS	Author
STRUCTURAL		
S1	NORTH ELEVATION	PE
S2	EAST ELEVATION	PE
S3	SOUTH ELEVATION	PE
S4	WEST ELEVATION	PE
S5	DETAILS	PE

OWNER:
FRANCISCAN FATHERS MINOR CONVENTUAL
OF ST. JOSAPHAT CHURCH IN MILWAUKEE,
WISCONSIN
2333 S. 6TH STREET
MILWAUKEE, WI 53215

ST. JOSAPHAT BASILICA FOUNDATION, INC.
620 W. LINCOLN AVENUE
MILWAUKEE, WI 53215

ARCHITECT:
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STRUCTURAL ENGINEER:
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414-278-6020

PROJECT

BASILICA OF
ST.
JOSAPHAT
EXTERIOR
REPAIR

St. Josaphat Basilica Foundation

SHEET

TITLE SHEET &
INDEX

DATE

7/16/18

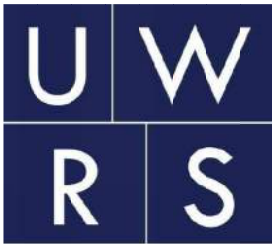
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G1

LINCOLN AVE.



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St. Josaphat Basilica Foundation

SHEET

KEY PLAN

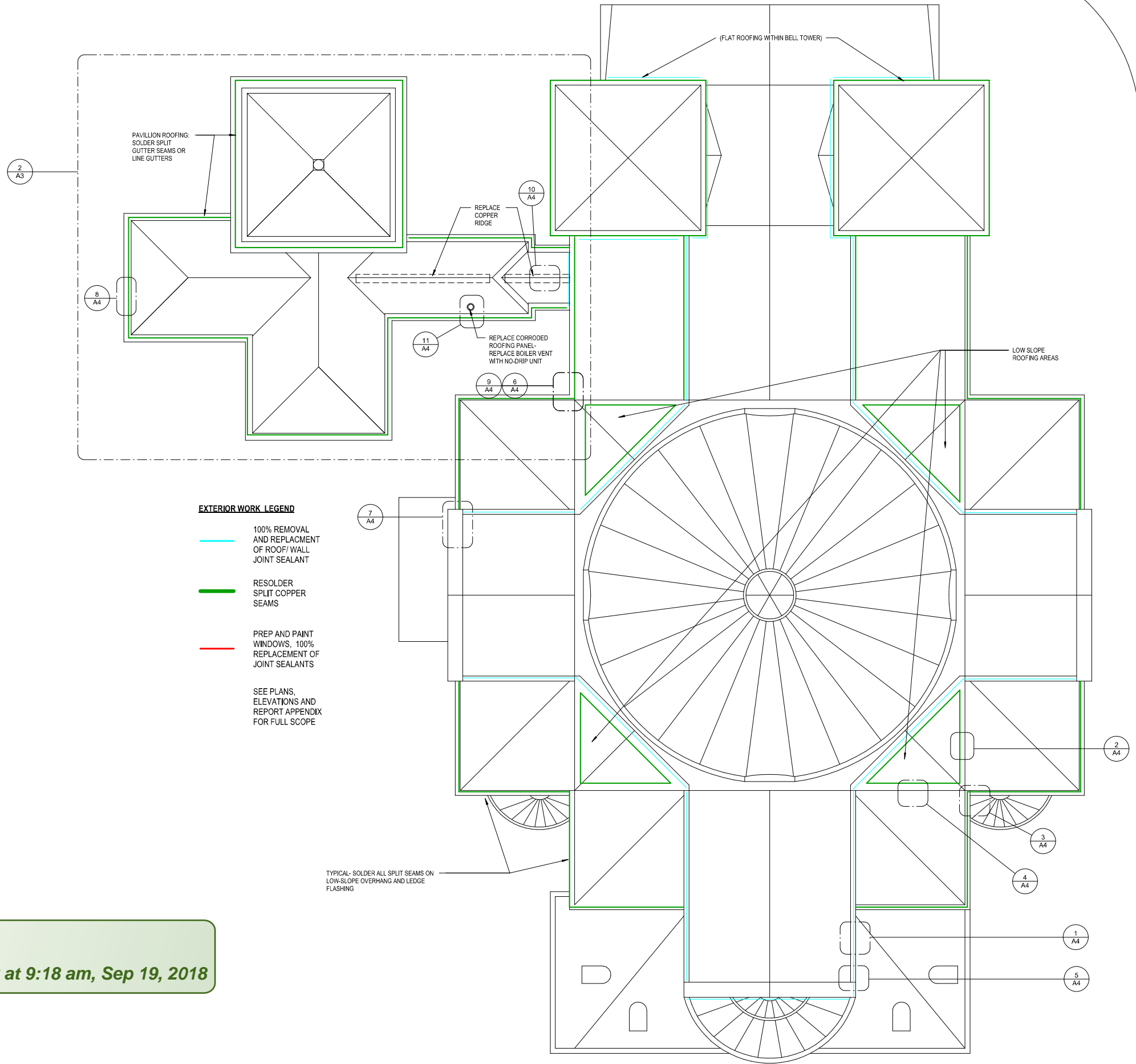
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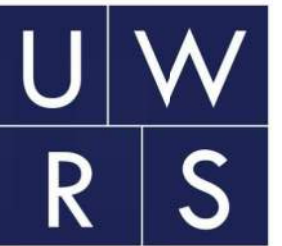
6TH STREET



- EXTERIOR WORK LEGEND**
- 100% REMOVAL AND REPLACEMENT OF ROOF/WALL JOINT SEALANT
 - RESOLDER SPLIT COPPER SEAMS
 - PREP AND PAINT WINDOWS, 100% REPLACEMENT OF JOINT SEALANTS
 - SEE PLANS, ELEVATIONS AND REPORT APPENDIX FOR FULL SCOPE

APPROVED
By Tim Askin-HPC at 9:18 am, Sep 19, 2018





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ST. JOSAPHAT
EXTERIOR
REPAIR

St. Josaphat Basilica Foundation
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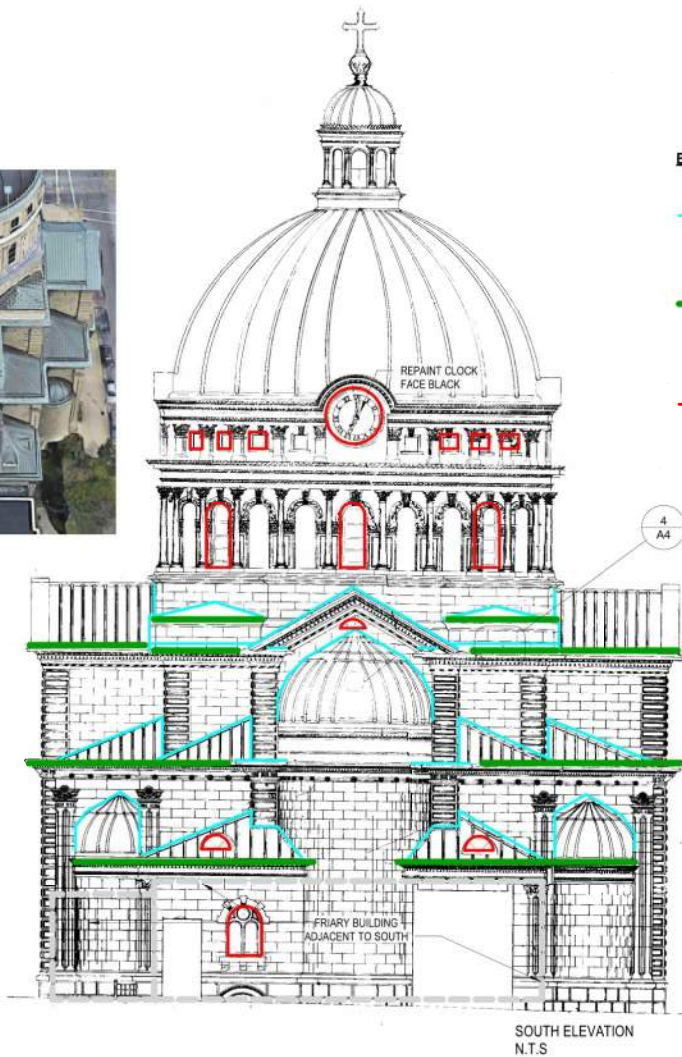
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DATE
7/16/18

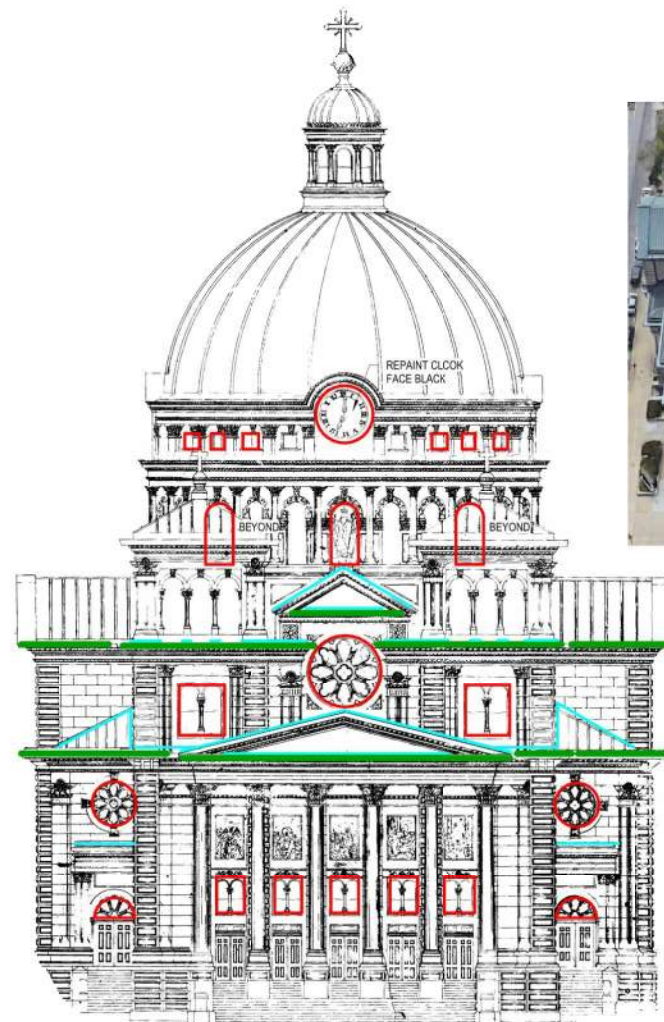
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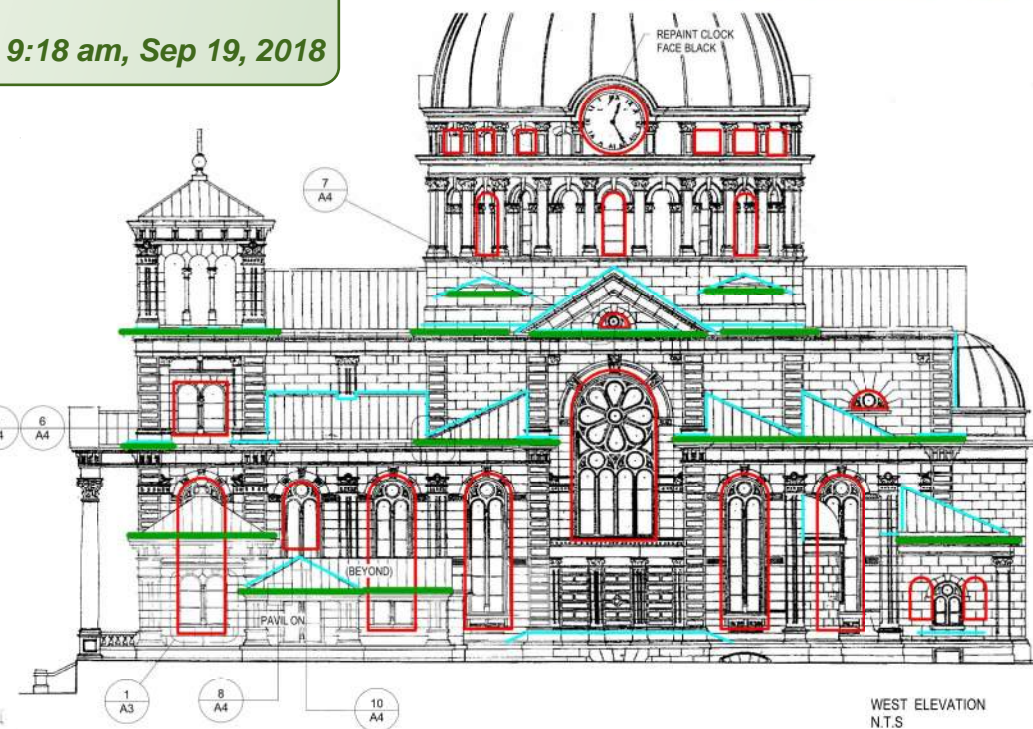
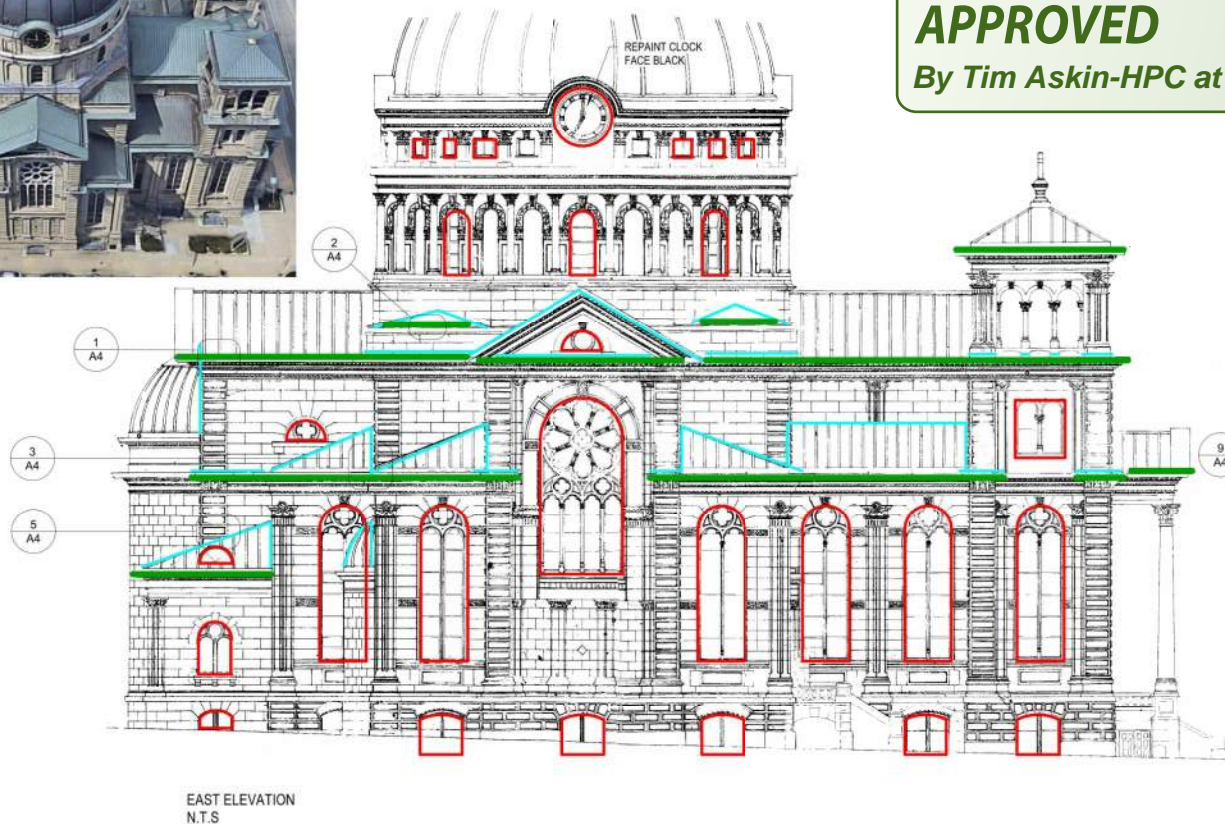
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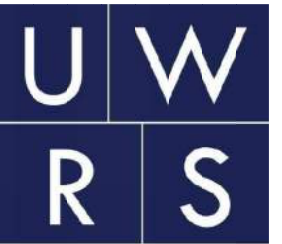


- EXTERIOR WORK LEGEND**
- 100% REMOVAL AND REPLACEMENT OF ROOF/WALL JOINT SEALANT
 - RESOLDER SPLIT COPPER SEAMS
 - PREP AND PAINT WINDOWS, 100% REPLACEMENT OF JOINT SEALANTS
- SEE PLANS, ELEVATIONS AND REPORT APPENDIX FOR FULL SCOPE



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By Tim Askin-HPC at 9:18 am, Sep 19, 2018





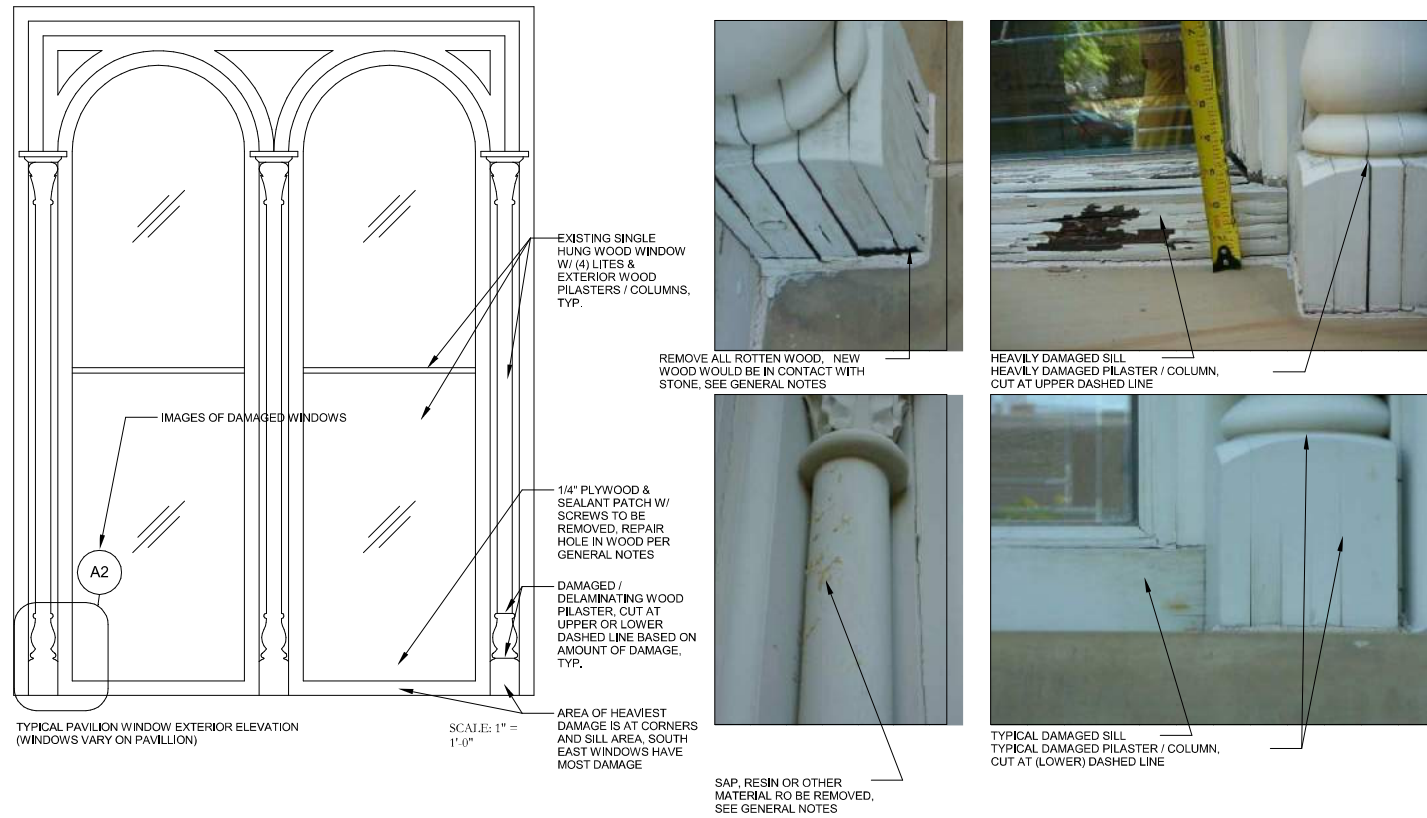
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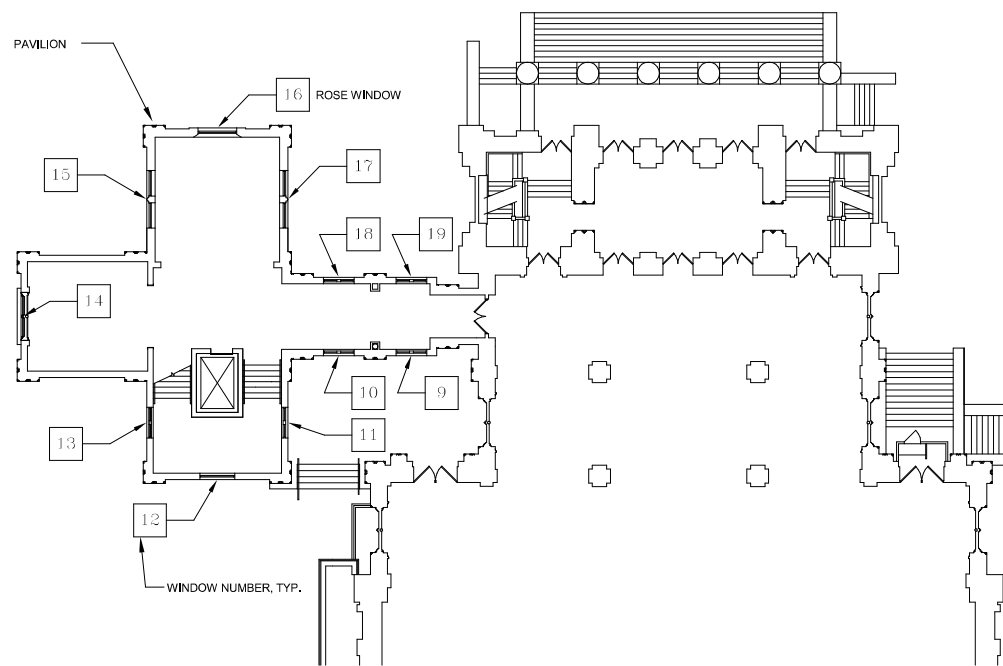
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1 PAVILION WINDOW ELEVATION & IMAGES
1" = 1'-0"

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By Tim Askin-HPC at 9:18 am, Sep 19, 2018



- GENERAL NOTES (PAVILION WINDOWS):
- GLASS IS TO BE PROTECTED AND REUSED, REMOVE & RESET AS REQUIRED; ALL STAINED GLASS IS TO BE PROTECTED OR REMOVED AND REINSTALLED IF REQUIRED
 - REMOVE ALL EXTERIOR SEALANT AT WINDOWS & REMOVE ALL DAMAGED / DEGRADED SEALANT SURROUNDING WINDOWS, SPECIAL CARE IS TO BE TAKEN NOT TO DAMAGE STONE OR WOOD TO REMAIN DURING SEALANT REMOVAL
 - REMOVE ALL EXTERIOR PAINT ON WINDOWS IN AFFECTED AREAS BY SCRAPING, CHEMICALS ARE NOT ALLOWED UNLESS INFORMED OTHERWISE
 - CONSOLIDATE WOOD THAT IS LIGHTLY DAMAGED, TO BE APPROVED BY ARCHITECT.
 - REMOVE ALL ROTTEN, DELAMINATING OR DAMAGED WOOD AND REPLACE W/ NEW HARDWOOD TO EXACTLY MATCH EXISTING PROFILES, FOR HORIZONTAL MEMBERS THAT WERE AT THE BOTTOM OF THE WINDOW'S COMPOSITE OR PVC IS TO BE USED AS THE REPLACEMENT MATERIAL WHERE FEASIBLE FOR INCREASED WATER RESISTANCE, EXISTING PROFILES ARE STILL REQUIRED TO BE EXACTLY MATCHED
 - REMOVE LOWER PORTION OF DAMAGED / DELAMINATING WOOD PILASTERS / WOOD COLUMNS & REPLACE W/ NEW HARDWOOD TO EXACTLY MATCH EXISTING PROFILES
 - WOOD WITH SAP, RESIN OR OTHER MATERIAL SEEPING THROUGH THE PAINT IS TO BE SANDED FLUSH / SMOOTH AND SEALED AS REQUIRED TO PREVENT CONTINUED DISCOLORATION AND SEEPAGE
 - NEW WOOD THAT WOULD BE IN CONTACT WITH THE STONE SILL SHOULD INSTEAD BE HELD UP APPROXIMATELY 1/8" PLASTIC SHIMS TO PREVENT MOISTURE WICKING, SHIMS ARE NOT TO BE VISIBLE IN FINISHED WORK
 - PRIME, PAINT & SEAL WINDOWS & SEAL SURROUNDING JOINTS AFFECTED BY WORK

2 WINDOW REPAIRS KEY
1/16" = 1'-0"

PROJECT

BASILICA OF ST. JOSAPHAT EXTERIOR REPAIR

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SHEET

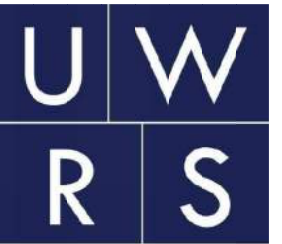
KEY PLAN - WINDOW REPAIR

DATE
7/16/18

PROJECT NO.
18-120

SHEET NO.

A3



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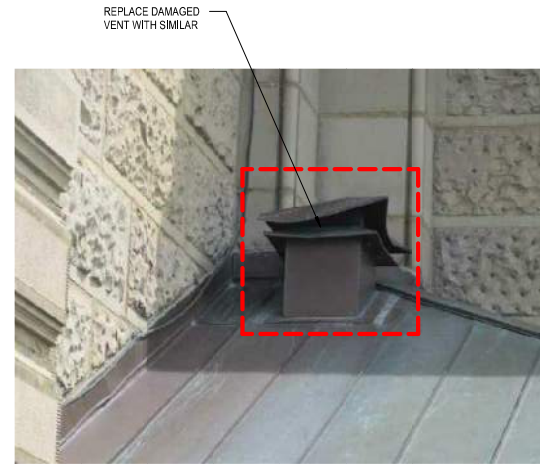
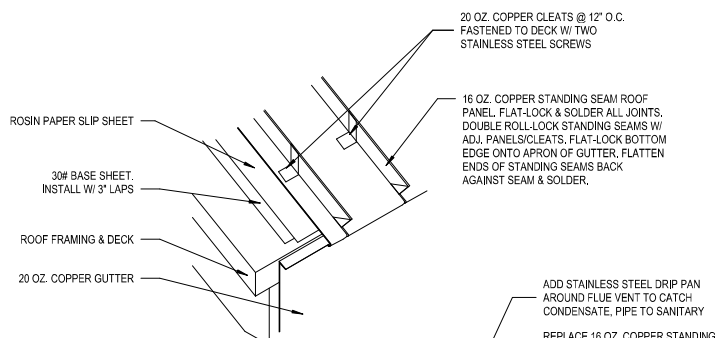
322 East Michigan Street
Milwaukee, WI 53202
telephone | 414.271.8899
email | office@uuhlein-wilson.com

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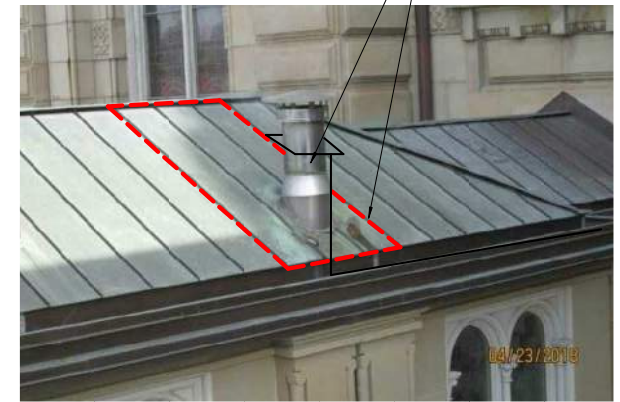
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REVISIONS		
No.	Date	Description

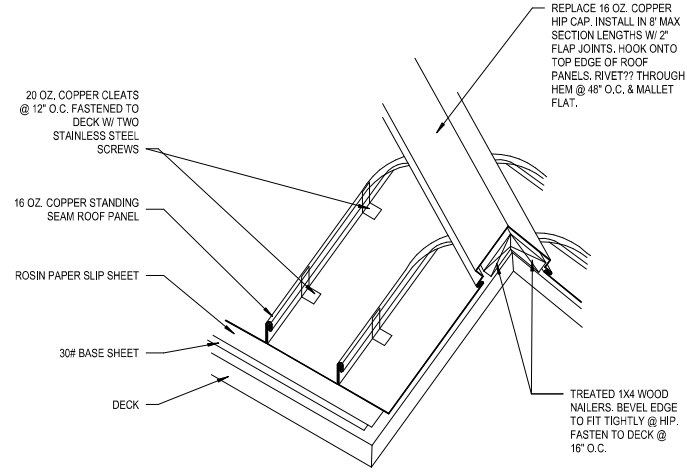
APPROVED
By Tim Askin-HPC at 9:19 am, Sep 19, 2018



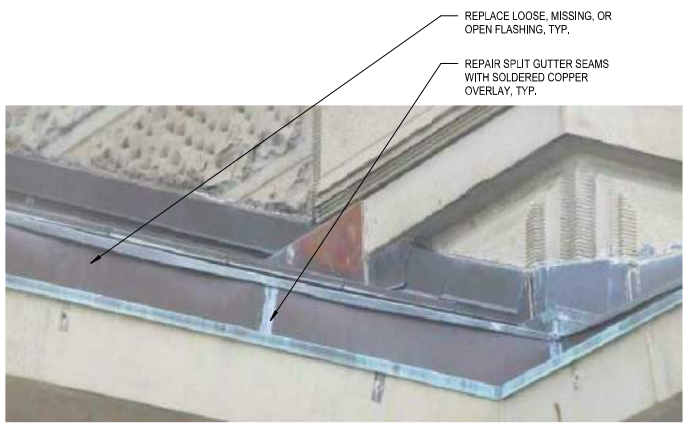
12 DETAIL @ W. SIDE ALTER ROOF VENT
1 1/2" = 1'-0"



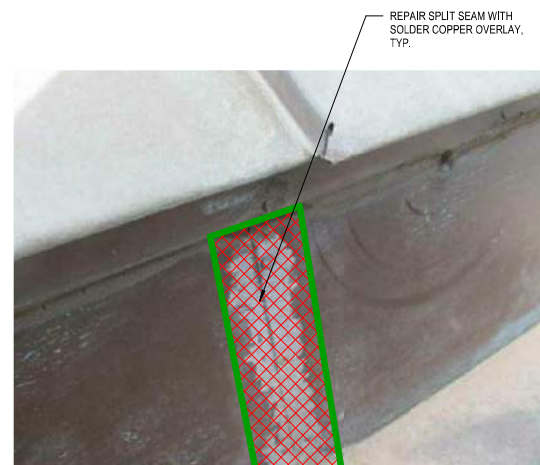
11 DETAIL @ EAST PAVILION ROOF GAS VENT
12" = 1'-0"



10 DETAIL @ EAST PAVILION ROOF RIDGE
12" = 1'-0"



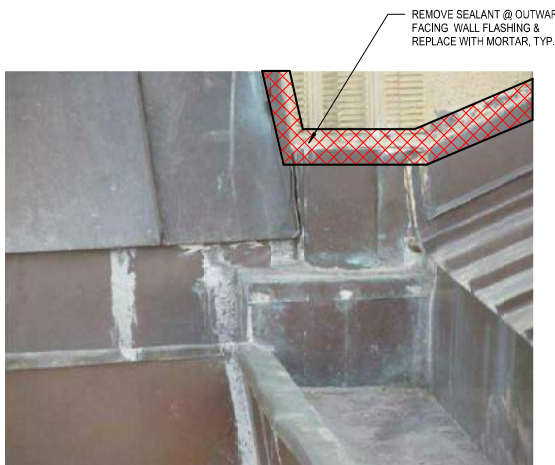
9 DETAIL @ ROOF CORNER FLASHING
1 1/2" = 1'-0"



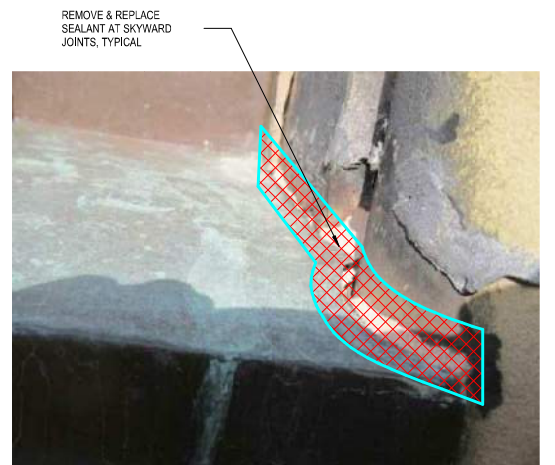
8 DETAIL @ PAVILION GUTTER, TYP.
1 1/2" = 1'-0"



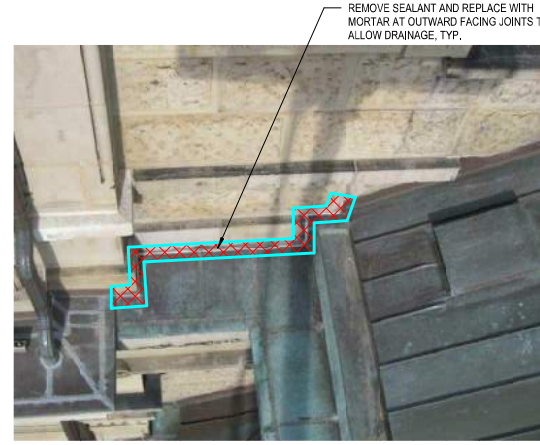
7 DETAIL @ WEST TRANCEPT LEDGE
1 1/2" = 1'-0"



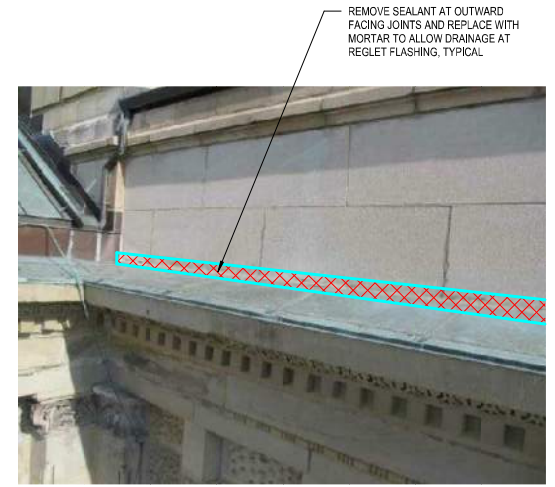
6 DETAIL @ INSIDE CORNER AISLE/TRANCEPT ROOF
1 1/2" = 1'-0"



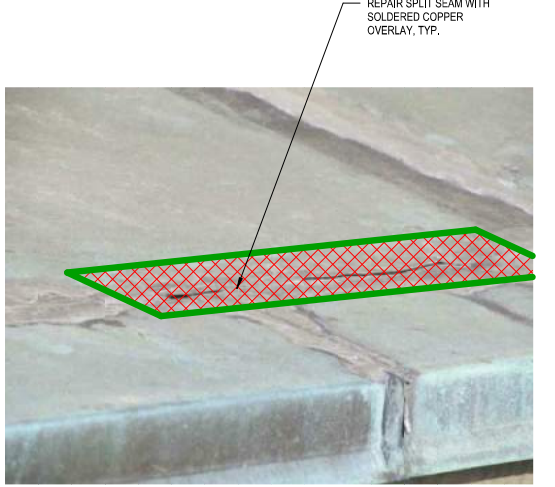
5 DETAIL @ EAST SACRISTY LEDGE
1 1/2" = 1'-0"



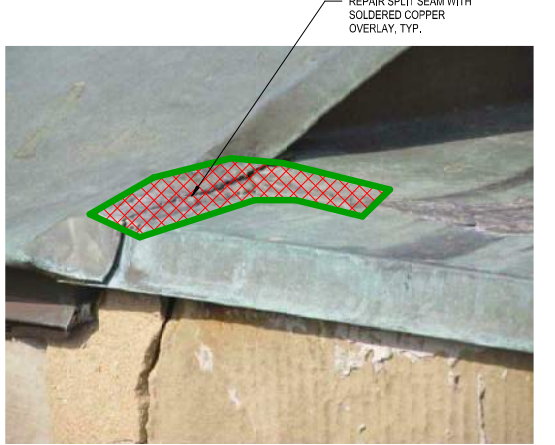
4 DETAIL @ SE TRANCEPT LEDGE
1 1/2" = 1'-0"



3 DETAIL @ SE CENTER ROOF
1 1/2" = 1'-0"



2 DETAIL @ SE CENTER ROOF SOLDERED SEAM
1 1/2" = 1'-0"



1 DETAIL @ SANCTUARY ROOF SOLDERED SEAM
1 1/2" = 1'-0"

PROJECT
BASILICA OF ST. JOSAPHAT EXTERIOR REPAIR
St. Josaphat Basilica Foundation
SHEET

ARCHITECTURAL DETAILS

DATE
7/16/18
PROJECT NO.
18-120
SHEET NO.

A4

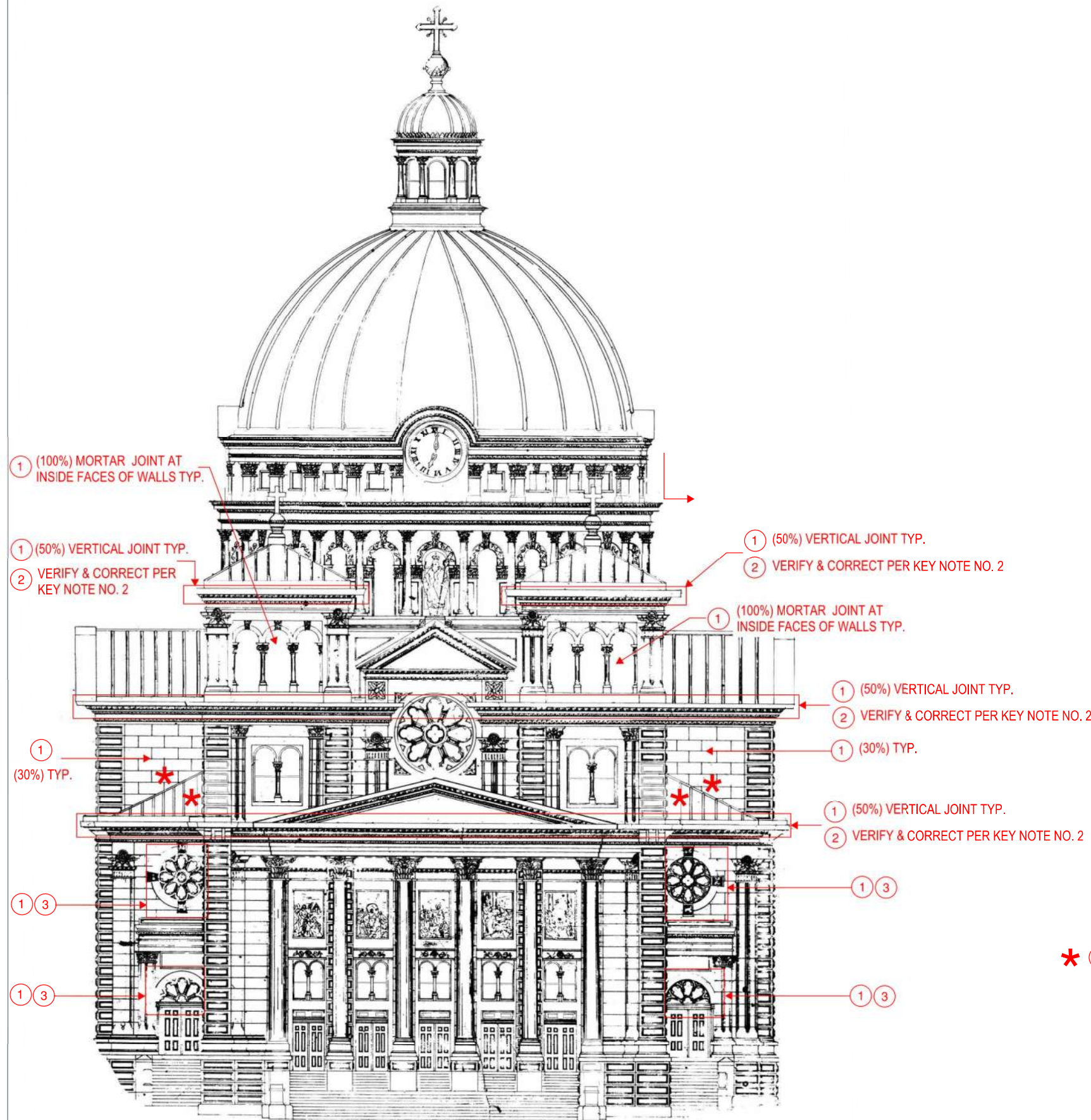
KEYED NOTES

MARK	DESCRIPTION
①	FAILING/WEATHERED/LOOSE MORTAR IN JOINT. PROVIDE NEW TUCK POINTING. SEE DETAIL 1/S5.
②	SEALANT AT WRONG LOCATION. REMOVE SEALANT AND CLEAN. IF MORTAR LOSS NOTED, PROVIDE NEW TUCK POINTING PER DETAIL 1/S5.
③	FAILING SEALANT AT SKYWARD JOINT. REMOVE SEALANT, CLEAN, AND APPLY NEW SEALANT PER DETAIL 2/S5. IF MORTAR LOSS NOTED, PROVIDE NEW TUCK POINTING PRIOR TO APPLYING SEALANT.
④	SPALL IN STONE FROM ANCHORS BEING TOO CLOSE TO EDGE ALONG STONE PROJECTION. REMOVE LOOSE SPALL AND PREVENT MOISTURE INTRUSION.

NOTE:
 1. SEE ROOFING CONSULTANT'S DETAIL FOR SEALANT AT COPPER FLASHING, TYP.
 2. EXISTING PAINT IN ARCHED WINDOW FRAME HAS PEELED OFF. REMOVE PAINT, CLEAN, AND APPLY NEW BREATHABLE PAINT, TYP.

ISSUE:

NO.	DATE	DESCRIPTION
1	7/13/2018	BID DOCUMENTS



APPROVED
 By Tim Askin-HPC at 9:19 am, Sep 19, 2018

① NORTH ELEVATION
 S1

ST. JOSAPHAT
 BASILICA
 FACADE REVIEW
 2333 S. 6th STREET
 MILWAUKEE, WI 53215

PE PROJECT: 18368

NORTH ELEVATION

SCALE: AS NOTED
 DRAWN BY: PE
 CHECKED BY: PE
S1

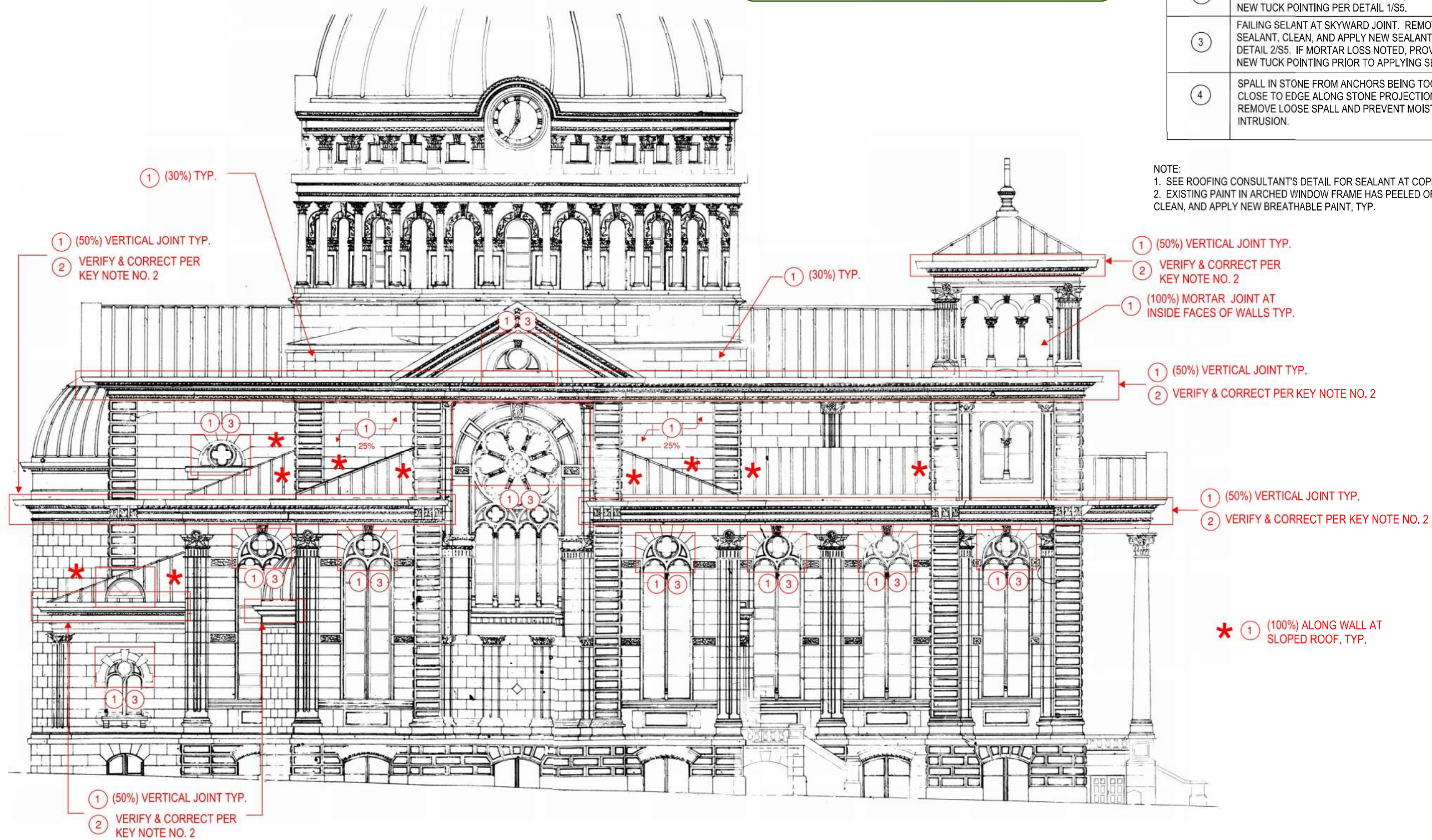
KEYED NOTES

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①	FAILING/WEATHERED/LOOSE MORTAR IN JOINT. PROVIDE NEW TUCK POINTING. SEE DETAIL 1/S5.
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ISSUE:		
NO.	DATE	DESCRIPTION
1	7/13/2016	BID DOCUMENTS

APPROVED
By Tim Askin-HPC at 9:19 am, Sep 19, 2018

NOTE:
1. SEE ROOFING CONSULTANT'S DETAIL FOR SEALANT AT COPPER FLASHING, TYP.
2. EXISTING PAINT IN ARCHED WINDOW FRAME HAS PEELED OFF. REMOVE PAINT, CLEAN, AND APPLY NEW BREATHABLE PAINT, TYP.



① EAST ELEVATION
S2

ST. JOSAPHAT
BASILICA
FACADE REVIEW
2333 S. 6th STREET
MILWAUKEE, WI 53215

PE PROJECT: 18368

EAST ELEVATION

SCALE AS NOTED
DRAWN BY: PE
CHECKED BY: PE
S2

KEYED NOTES

MARK	DESCRIPTION
①	FAILING/WEATHERED/LOOSE MORTAR IN JOINT. PROVIDE NEW TUCK POINTING. SEE DETAIL 1/S5.
②	SEALANT AT WRONG LOCATION. REMOVE SEALANT AND CLEAN. IF MORTAR LOSS NOTED, PROVIDE NEW TUCK POINTING PER DETAIL 1/S5.
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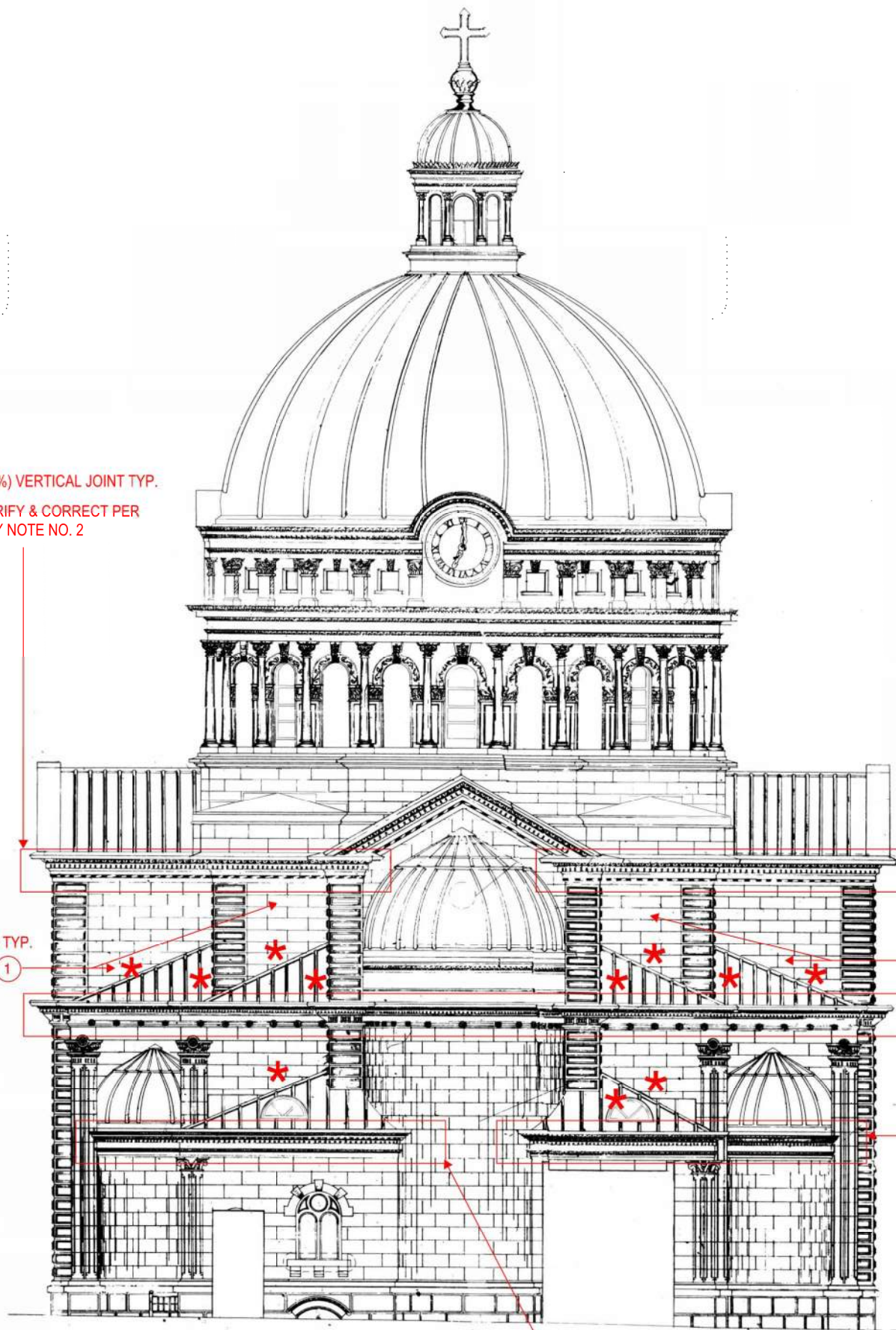
NOTE:

- SEE ROOFING CONSULTANT'S DETAIL FOR SEALANT AT COPPER FLASHING, TYP.
- EXISTING PAINT IN ARCHED WINDOW FRAME HAS PEELED OFF. REMOVE PAINT, CLEAN, AND APPLY NEW BREATHABLE PAINT, TYP.

ISSUE:

NO.	DATE	DESCRIPTION
1	7/13/2018	BID DOCUMENTS

- ① (50%) VERTICAL JOINT TYP.
- ② VERIFY & CORRECT PER KEY NOTE NO. 2



- ① (50%) VERTICAL JOINT TYP.
- ② VERIFY & CORRECT PER KEY NOTE NO. 2

(30%) TYP.

①

① (30%) TYP.

- ① (50%) VERTICAL JOINT TYP.
- ② VERIFY & CORRECT PER KEY NOTE NO. 2

- ① (50%) VERTICAL JOINT TYP.
- ② VERIFY & CORRECT PER KEY NOTE NO. 2

* ① (100%) ALONG WALL AT SLOPED ROOF, TYP.

① SOUTH ELEVATION
S3

- ① (50%) VERTICAL JOINT TYP.
- ② VERIFY & CORRECT PER KEY NOTE NO. 2

APPROVED
 By Tim Askin-HPC at 9:19 am, Sep 19, 2018

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BASILICA

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MILWAUKEE, WI 53215

PE PROJECT: 18368

SOUTH ELEVATION

SCALE: AS NOTED
 DRAWN BY: PE
 CHECKED BY: PE

S3

KEYED NOTES

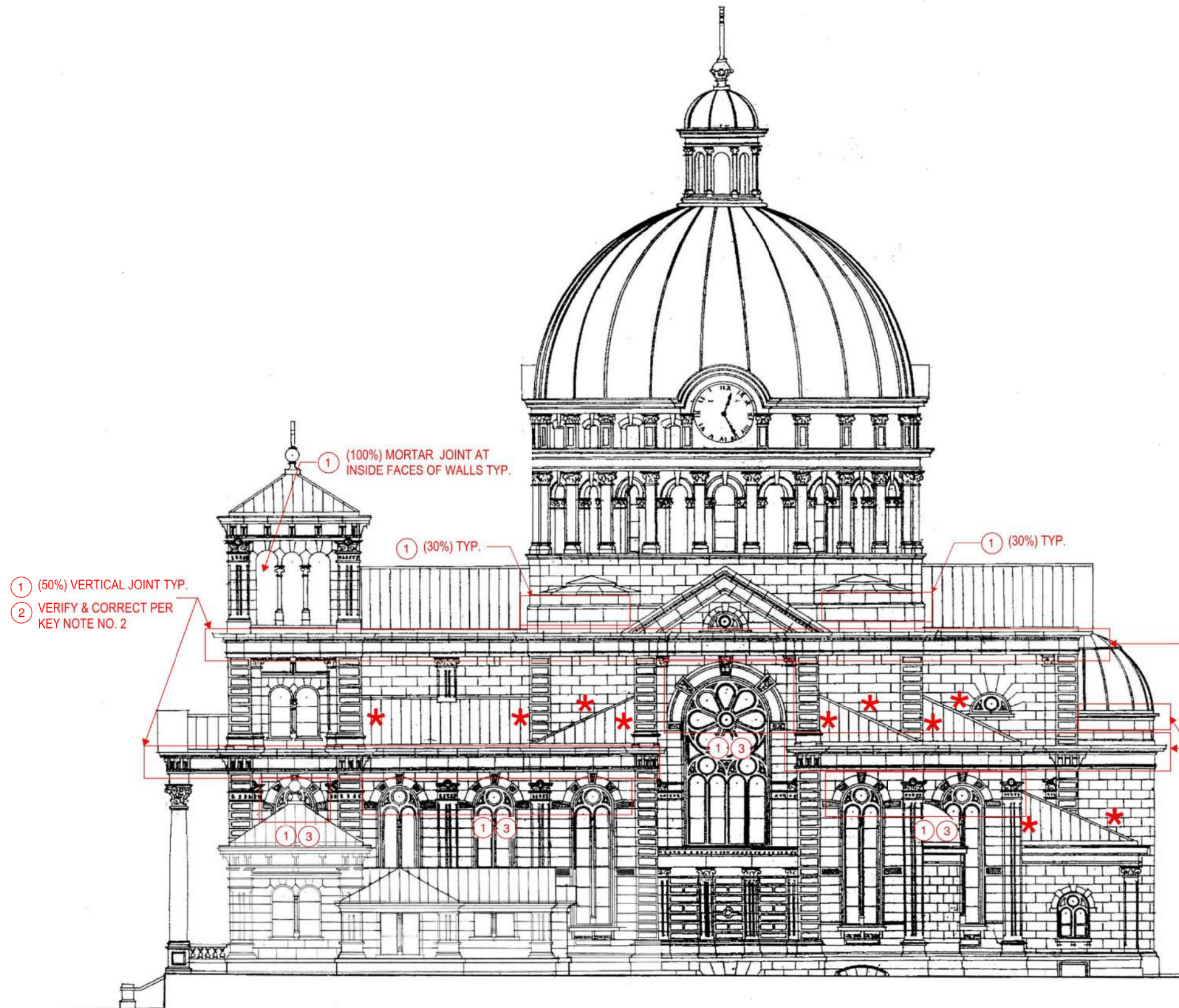
MARK	DESCRIPTION
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②	SEALANT AT WRONG LOCATION. REMOVE SEALANT AND CLEAN. IF MORTAR LOSS NOTED, PROVIDE NEW TUCK POINTING PER DETAIL 1/S5.
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NOTE:
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APPROVED

By Tim Askin-HPC at 9:19 am, Sep 19, 2018

ISSUE:		
NO.	DATE	DESCRIPTION
1	7/13/2018	BID DOCUMENTS



① WEST ELEVATION
S4

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 2333 S. 6th STREET
 MILWAUKEE, WI 53215

PE PROJECT: 18368

WEST ELEVATION

SCALE: AS NOTED
 DRAWN BY: PE
 CHECKED BY: PE
S4

GENERAL REPAIR NOTES

1. CONTRACTOR TO SHORE ALL CONSTRUCTION AS REQUIRED TO SAFELY PERFORM ALL WORK.
2. CONTRACTOR IS TO LOCATE ALL AREAS OF DISREPAIR AND MARK AREAS ADEQUATELY.
3. ALL REPAIR MATERIALS, METHODS, BONDING AGENTS, SEALANTS, SEALERS, ETC MUST BE APPROVED BY THE STRUCTURAL ENGINEER PRIOR TO USE ON THE BUILDING STRUCTURE.
4. CONTRACTOR MUST NOTIFY THE STRUCTURAL ENGINEER IMMEDIATELY IF ANY ITEMS UNCOVERED DURING CONSTRUCTION REPRESENT POTENTIAL STRUCTURAL CONCERNS.
5. STRUCTURAL ENGINEER SHALL BE NOTIFIED PRIOR TO PLACING ANY REPAIR MATERIALS IN ORDER TO VERIFY PROPER PROCEDURES ARE BEING FOLLOWED.
6. ALL MANUFACTURER RECOMMENDATIONS MUST BE FOLLOWED WHEN PLACING AND PREPARING FOR REPAIR MATERIALS.
7. ALL EXPOSED/CORRODED EXISTING REINFORCING MUST BE CLEANED AND COATED WITH A ZINC RICH PRIMER. EXISTING EPOXY COATING THAT HAS BEEN COMPROMISED MUST BE REMOVED AND ALL EXPOSED STEEL COATED WITH A ZINC RICH PRIMER.
8. ALL NEW STONE ANCHORS SHALL BE STAINLESS STEEL.
9. CONTRACTOR TO CLEAN THE AREA OF WORK AFTER THE COMPLETION OF ALL REPAIR WORK.

MATERIAL DESIGN PROPERTIES

STONE MASONRY STRENGTHS:		
LIME MORTAR (1 PART LIME : 3 PARTS SAND)		
COMPRESSIVE STRENGTH		15,000 psi (MIN.)
WATER ABSORPTION		5 % (MAX.)
MODULUS OF RUPTURE		1,300 psi (MIN.)
REPLACEMENT STONE TO MATCH EXISTING STONE IN STRENGTH, TEXTURE, AND COLOR AS MUCH AS POSSIBLE		
STRUCTURAL STEEL STRENGTHS:		
STAINLESS STEEL ANCHORS (SS 316)		Fy = 30,000 psi

STANDARD ABBREVIATIONS

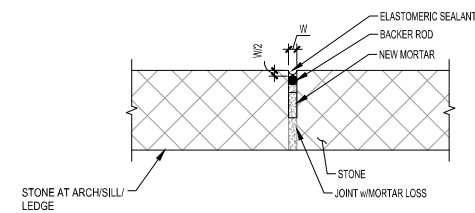
ABBREVIATION	WORD OR PHRASE
&	AND
DIA.	DIAMETER
ETC.	ET CETRA
MAX.	MAXIMUM
MIN.	MINIMUM
SS	STAINLESS STEEL
TYP.	TYPICAL



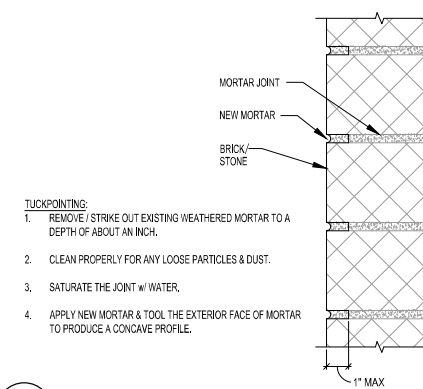
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1	7/13/2018	BID DOCUMENTS

APPROVED
By Tim Askin-HPC at 9:19 am, Sep 19, 2018



2 SKYWARD JOINT SEALING DETAIL
S5



- TUCKPOINTING:**
1. REMOVE / STRIKE OUT EXISTING WEATHERED MORTAR TO A DEPTH OF ABOUT AN INCH.
 2. CLEAN PROPERLY FOR ANY LOOSE PARTICLES & DUST.
 3. SATURATE THE JOINT w/ WATER.
 4. APPLY NEW MORTAR & TOOL THE EXTERIOR FACE OF MORTAR TO PRODUCE A CONCAVE PROFILE.

1 TUCKPOINTING DETAIL
S5

ST. JOSAPHAT BASILICA

FACADE REHABILITATION

2333 S. 6th STREET
MILWAUKEE, WI 53215

PE PROJECT: 18368

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DRAWN BY: PE
CHECKED BY: PE

S5