



Trevor  
Tyson  
Holcomb  
Architect

July 10, 2014

Milwaukee, WI #6324

File number 140196

Bale/Pallet/Organics  
Enclosure

8



## **SECTION 32 31 00**

### **DECORATIVE PICKET FENCE**

#### **PART 1 - GENERAL**

##### **1.1 WORK INCLUDED**

The contractor shall provide all labor, materials and appurtenances necessary for installation of the welded ornamental steel fence system defined herein for the T.H. 101 Improvements

##### **1.2 RELATED WORK**

Chapter 27- Landscape Specifications  
SP 2411 Wetcast Block Retaining Wall

##### **1.3 SYSTEM DESCRIPTION**

Decorative Picket Fence. The system shall include all components including panels, pickets, posts, fasteners, and hardware required per the plans.

##### **1.4 QUALITY ASSURANCE**

The contractor shall provide laborers and supervisors who are thoroughly familiar with the type of construction involved and materials and techniques specified.

##### **1.5 REFERENCES**

- ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy Coated (Galvannealed) by the Hot-Dip Process.
- ASTM B117 - Practice for Operating Salt-Spray (Fog) Apparatus.
- ASTM D523 - Test Method for Specular Gloss.
- ASTM D714 - Test Method for Evaluating Degree of Blistering in Paint.
- ASTM D822 - Practice for Conducting Tests on Paint and Related Coatings and Materials using Filtered Open-Flame Carbon-Arc Light and Water Exposure Apparatus.
- ASTM D1654 - Test Method for Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments.
- ASTM D2244 - Test Method for Calculation of Color Differences from Instrumentally Measured Color Coordinates.
- ASTM D2794 - Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact).
- ASTM D3359 - Test Method for Measuring Adhesion by Tape Test.
- ASTM F2408 – Ornamental Fences Employing Galvanized Steel Tubular Pickets.

##### **1.6 SUBMITTAL**

The manufacturer's literature shall be submitted prior to installation.

## **1.7 PRODUCT HANDLING AND STORAGE**

Upon receipt at the job site, all materials shall be checked to ensure that no damage occurred during shipping or handling. Materials shall be stored in such a manner to ensure proper ventilation and drainage, and to protect against damage, weather, vandalism and theft.

## **PART 2 – MATERIALS**

### **2.1 MANUFACTURER**

The fence system shall conform to Montage II® Welded and Rackable Ornamental Steel Majestic design, extended picket bottom rail treatment, 3-Rail style manufactured by Ameristar Fence Products, Inc., in Tulsa, Oklahoma 1-800-333-3422 or approved equal.

### **2.2 MATERIAL**

- A. Steel material for fence panels and posts shall conform to the requirements of ASTM A653/A653M, with a minimum yield strength of 45,000 psi (310 MPa) and a minimum zinc (hot-dip galvanized) coating weight of 0.90 oz/ft<sup>2</sup> (276 g/m<sup>2</sup>), Coating Designation G-90.
- B. Material for pickets shall be 1” square x 14 Ga. tubing. The rails shall be steel channel, 1.75” x 1.75” x .105”. Picket holes in the rail shall be spaced 4.715” o.c.
- C. Color of all components shall be Black, including screws for caps.

### **2.3 FABRICATION**

- A. Pickets, rails and posts shall be pre-cut to specified lengths. Rails shall be pre-punched to accept pickets.
- B. Pickets shall be inserted into the pre-punched holes in the rails and shall be aligned to standard spacing using a specially calibrated alignment fixture. The aligned pickets and rails shall be joined at each picket-to-rail intersection by a fusion welding process.
- C. The manufactured panels and posts shall be subjected to an inline electrodeposition coating (E-Coat) process consisting of a multi-stage pretreatment/wash (with zinc phosphate), followed by a duplex application of an epoxy primer and an acrylic topcoat. The minimum cumulative coating thickness of epoxy and acrylic shall be 2 mils (0.058 mm). The color shall be Black. The coated panels and posts shall be capable of meeting the performance requirements for each quality characteristic shown in Table 2 (Note: The requirements in Table 2 meet or exceed the coating performance criteria of ASTM F2408).
- D. The manufactured fence system shall be capable of meeting the vertical load, horizontal load, and infill performance requirements for Industrial weight fences under ASTM F2408.

## **PART 3 – EXECUTION**

### **3.1 PREPARATION**

All new installation shall be laid out by the contractor in accordance with the construction plans.

### **3.2 FENCE INSTALLATION**

Fence post shall be spaced according to the plan details, plus or minus ½". For installations that must be raked to follow sloping grades, the post spacing dimension must be measured along the grade. Fence panels shall be attached to posts with brackets supplied by the manufacturer. Posts shall be set per the methods in the connection details in the plans.

### **3.3 FENCE INSTALLATION MAINTENANCE**

When cutting/drilling rails or posts adhere to the following steps to seal the exposed steel surfaces; 1) Remove all metal shavings from cut area. 2) Apply zinc-rich primer to thoroughly cover cut edge and/or drilled hole; let dry. 3) Apply 2 coats of custom finish paint matching fence color. Failure to seal exposed surfaces per steps 1-3 above will negate warranty. Ameristar spray cans or paint pens shall be used to prime and finish exposed surfaces; it is recommended that paint pens be used to prevent overspray. Use of non-Ameristar parts or components will negate the manufactures' warranty.

### **3.4 CLEANING**

The contractor shall clean the jobsite of excess materials; post-hole excavations shall be scattered uniformly away from posts.

### **3.5 WARRANTY**

Include a 20 year paint warranty on all e-coated material.

### **3.6 PAYMENT**

Payment for Fence – Decorative Picket Fence shall be on the Lineal Foot basis and include fence, posts, footings and all assemblies and shall include all materials and labor necessary to install

**END OF SECTION 32 31 00**