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**Project**  
**GRAND AVENUE CLUB**

210 E MICHIGAN STREET  
 MILWAUKEE, WI 53202

Scale: **AS NOTED**  
 Original Page Size: **11" X 17"**

**Notes**

**Revisions**

REV	DESCRIPTION	BY	DATE
X	X	X	X

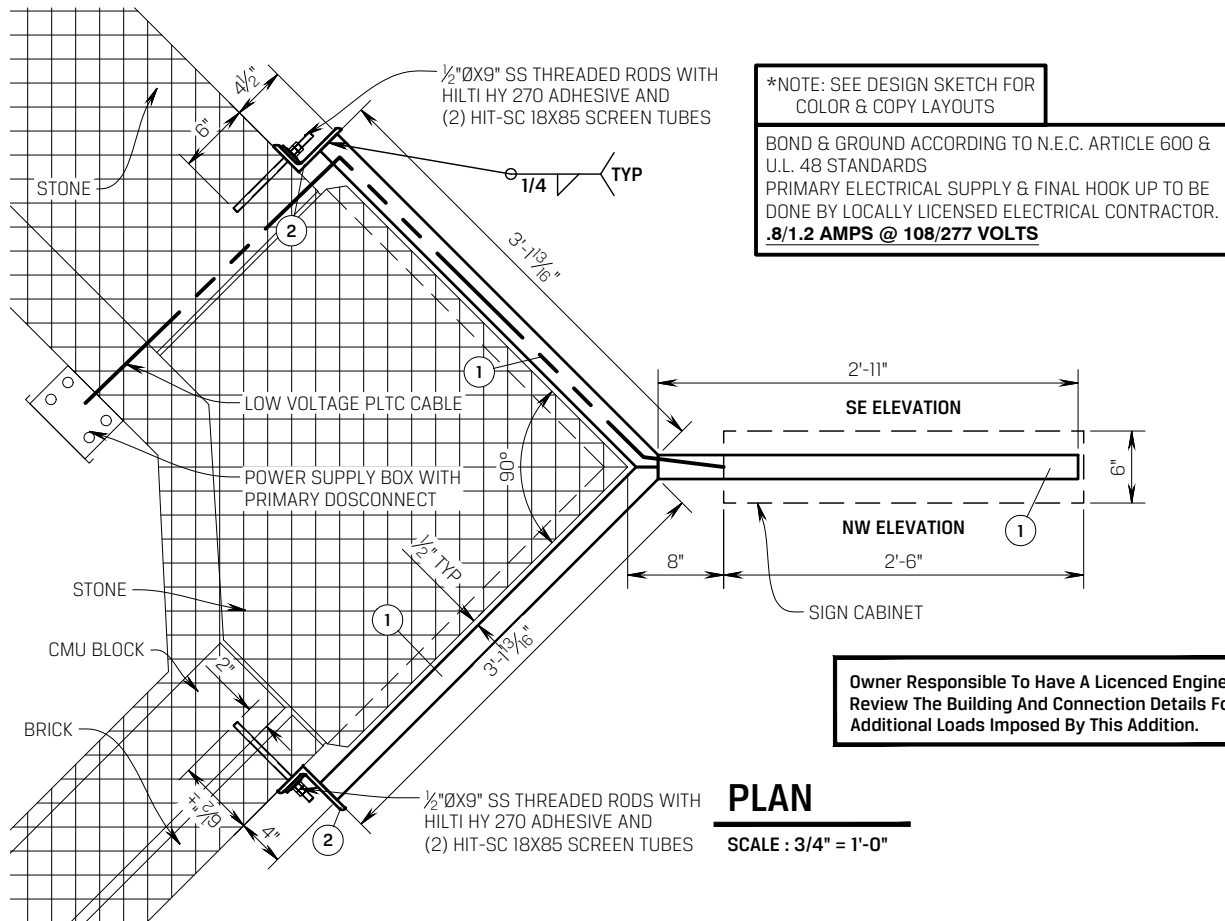
Rep.: **ANGELA BURANT** Orig. Date: **4.3.24**  
 Drawn By: **WADE CARTER**

**Sign Loc. No.**

**FLG-03**  
 D/F BLADE SIGN  
 Sign Type

**86702**  
 OPP-Project-Job No.

**S01**  
 Sheet



**GENERAL NOTES:**

IBC 2015 AS AMENDED BY SPS 361-366  
 WIND: 115 MPH (3-SEC GUST), EXP. B PER ASCE 7-10

**ALUMINUM:**

ANGLES: ..... ASTM B308, 6063-T52  
 EXTRUSIONS: ..... ASTM B221, 6063-T52  
 SHEET: ..... ASTM B209, 5052-H32, 3105-H14

**STEEL:**

REC. AND SQ. TUBING: ..... ASTM A500, GRADE B FY=46 KSI MIN.  
 PLATES AND SHAPES: ..... ASTM A36, FY=36 KSI MIN.  
 PROVIDE PAINT TO ALL EXPOSED STEEL,  
 DO NOT PAINT WHERE IN CONTACT WITH CONCRETE

**BOLTS, SCREWS AND THREADED ROD:**

CARBON STEEL ..... ASTM A325, A307, A36 AND F1554 GRADE 36  
 WITH A ROCKWELL HARDNESS LESS THAN C35,  
 AND HOT-DIP GALVANIZED PER ASTM A153,  
 MECHANICALLY GALVANIZED PER ASTM B695 OR  
 ZINC COATED PER ASTM A123, A641, OR A633

STAINLESS STEEL ...ASTM F593-CW1 CONDITION, TYPES 303, 304 OR 316  
 ASTM A320/A193 B8/B8M CLASS 2

**STEEL WELDING:**

DESIGN AND FABRICATION ACCORDING TO AWS D1.1  
 PROVIDE: E70XX ELECTRODES, LOW HYDROGEN, FOR SMAW PROCESS  
 E7XT-X ELECTRODES FOR FCAW PROCESS  
 ER70S-X ELECTRODES FOR GMAW PROCESS

MIN. WELD 3/16" FILLET OR 3/16" FLARE BEVEL ALL-AROUND U.N.O.  
 ALL WELDERS MUST BE CERTIFIED FOR TYPE OF WELDING SPECIFIED.

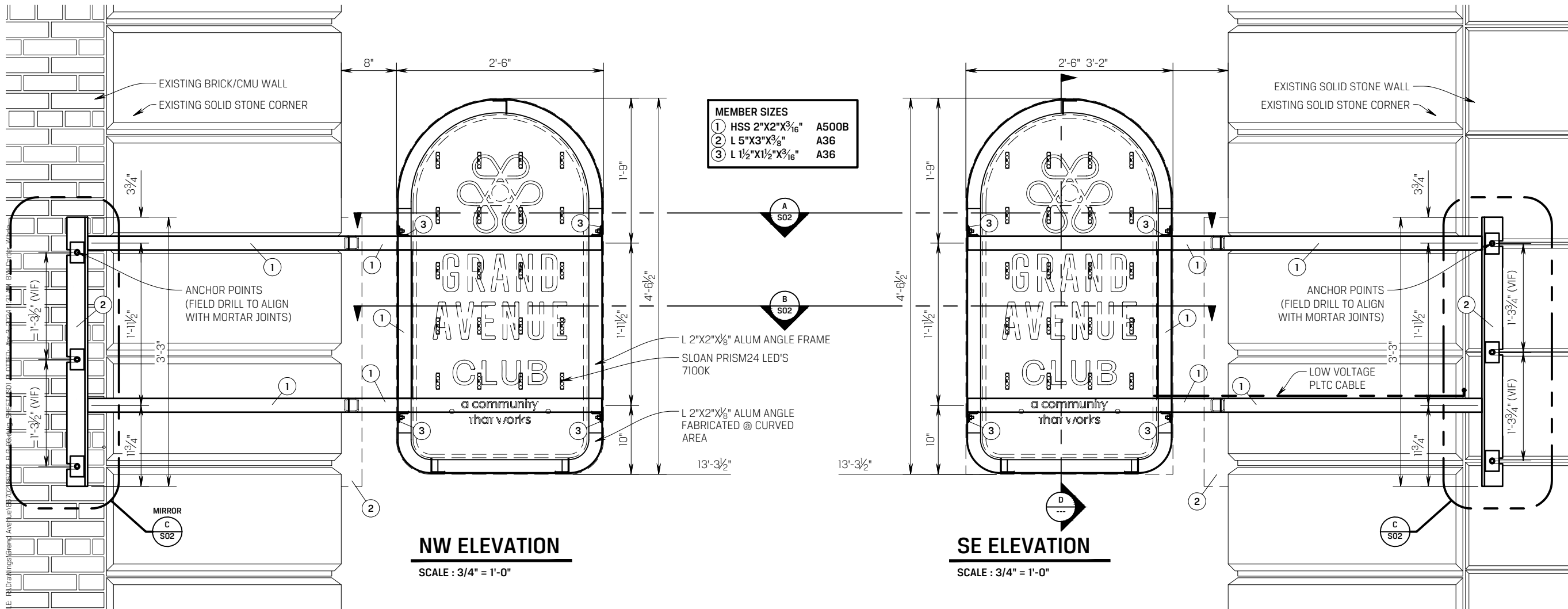
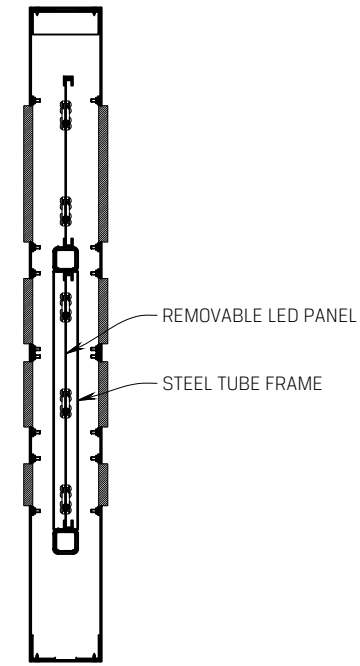
**ALUMINUM WELDING:**

ALUMINUM WELDING SHALL BE IN ACCORDANCE WITH AWS D1.2  
 PROVIDE: AWS A5.10, 5356 FILLER WIRE FOR GMAW PROCESS  
 AWS A5.10, 5356 FILLER WIRE FOR GTAW PROCESS

WELDERS & WELDING PROCEDURE SPECIFICATIONS SHALL BE QUALIFIED IN ACCORDANCE WITH AWS D1.2 BEFORE PRODUCTION WELDING BEGINS

**VIF:**

VIF INDICATES "VERIFY IN FIELD" PRIOR TO ANY FABRICATING



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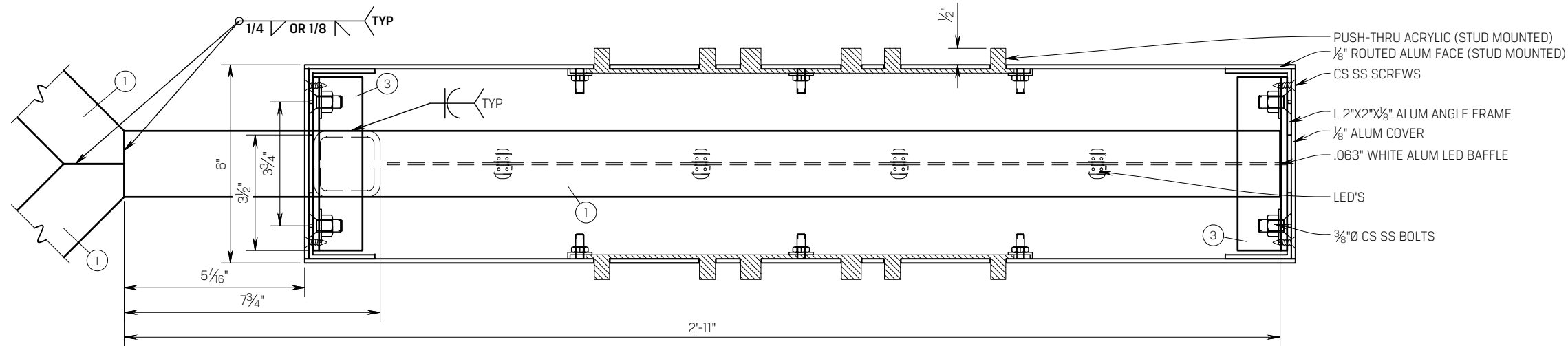
Sign Type

**86702**

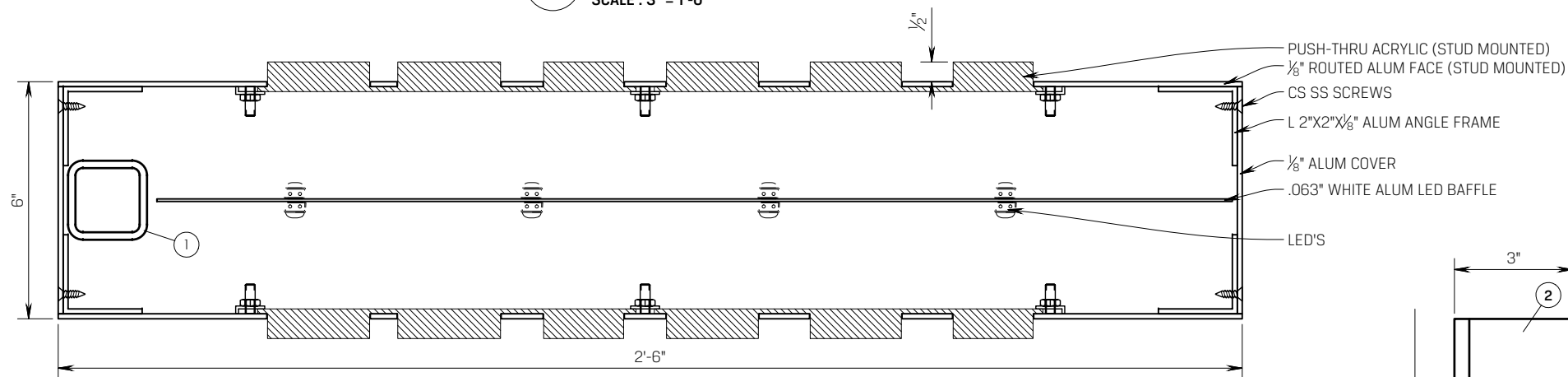
OPP-Project-Job No.

**S02**

Sheet



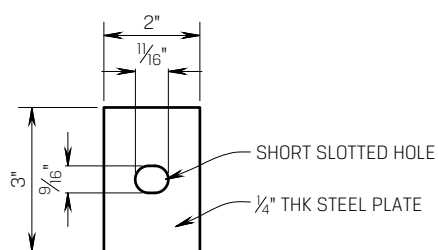
**A SECTION**  
SCALE : 3" = 1'-0"



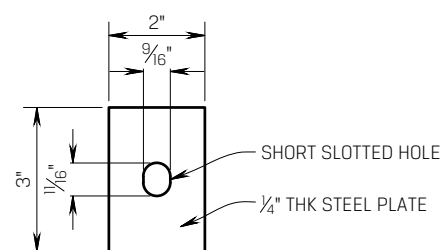
**B SECTION**  
SCALE : 3" = 1'-0"

**MEMBER SIZES**

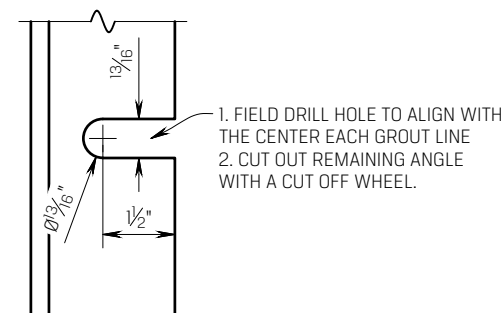
①	HSS 2"X2"X3/16"	A500B
②	L 5"X3"X3/8"	A36
③	L 1 1/2"X1 1/2"X3/16"	A36



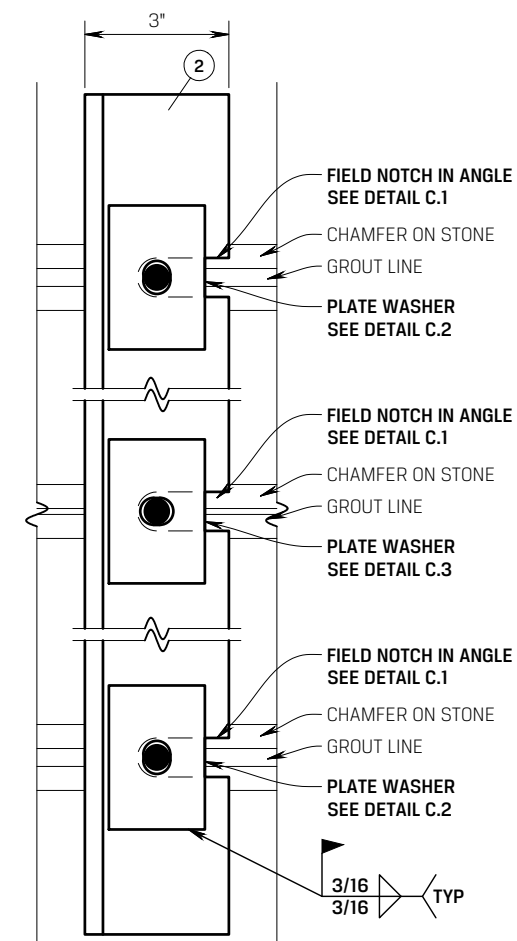
**C.3 MID PLATE WASHER**  
SCALE : 3" = 1'-0" QTY: 2



**C.2 T&B PLATE WASHER**  
SCALE : 3" = 1'-0" QTY: 4



**C.1 NOTCH DETAIL**  
SCALE : 3" = 1'-0"



**C MOUNTING ANGLE DETAIL**  
SCALE : 3" = 1'-0"