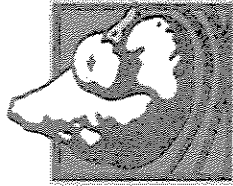


MILWAUKEE RIVERWALK



Exterior Final Concepts

Final Submittal

Presented November 17, 2004

All ideas, designs, arrangements and plans indicated or represented by these drawings are owned by, and property of The Milwaukee RiverWalk District and Corbin Design. These were created, evolved and developed for use on and in connection with the specified project. None of such ideas, designs, arrangements or plans shall be used by or disclosed to any person, firm or corporation for any purpose whatsoever without the written permission of Corbin Design and The Milwaukee RiverWalk District.

These drawings are considered design-intent and are not for construction. Written dimensions on these drawings have precedence over scaled dimensions.

The further development and engineering of the design-intent drawings is expected to be shown in the fabricator's submitted shop drawings. Contractors shall verify and be responsible for all dimensions and conditions on the job. Corbin should be notified of any variations from the dimensions and conditions shown by these drawings prior to the execution of any work, including changes to graphic designs or typography.

Prepared by:

COB DDM

Corbin Design
195 East North Street
Thierville, WI 53091
231.842.1235

Full Destination Name

Marcus Center for the Arts 0 BLOCKS, 00 MINUTES	Milwaukee Repertory Theater 0 BLOCKS, 00 MINUTES	Pabst Theater 0 BLOCKS, 00 MINUTES	Riverside Theater 0 BLOCKS, 00 MINUTES	Old World Third Street 0 BLOCKS, 00 MINUTES	North Water Street Area 0 BLOCKS, 00 MINUTES	The Shops at Grand Ave. 0 BLOCKS, 00 MINUTES	Historic Third Ward area 0 BLOCKS, 00 MINUTES	Pere Marquette Park 0 BLOCKS, 00 MINUTES	Mason Street Landing 0 BLOCKS, 00 MINUTES	To Beer Line District 0 BLOCKS, 00 MINUTES	Milwaukee County Historical Society 0 BLOCKS, 00 MINUTES	City Hall 0 BLOCKS, 00 MINUTES	Bradley Center 0 BLOCKS, 00 MINUTES	Midwest Airlines Center 0 BLOCKS, 00 MINUTES
--	---	---------------------------------------	---	--	---	---	--	---	--	---	---	-----------------------------------	--	---

Proposed Abbreviation

Marcus Center 0 BLOCKS, 00 MINUTES	Repertory Theater 0 BLOCKS, 00 MINUTES	Pabst Theater 0 BLOCKS, 00 MINUTES	Riverside Theater 0 BLOCKS, 00 MINUTES	Old World 3rd St. Area 0 BLOCKS, 00 MINUTES	North Water St. Area 0 BLOCKS, 00 MINUTES	Shops at Grand Ave. 0 BLOCKS, 00 MINUTES	Historic Third Ward 0 BLOCKS, 00 MINUTES	Pere Marquette Park 0 BLOCKS, 00 MINUTES	Mason Street Landing 0 BLOCKS, 00 MINUTES	To Beer Line District 0 BLOCKS, 00 MINUTES	Historical Society 0 BLOCKS, 00 MINUTES	City Hall 0 BLOCKS, 00 MINUTES	Bradley Center 0 BLOCKS, 00 MINUTES	Midwest Airlines Ctr. 0 BLOCKS, 00 MINUTES
---------------------------------------	---	---------------------------------------	---	--	--	---	---	---	--	---	--	-----------------------------------	--	---

Color Key

	Performing Arts
	Shopping
	Parks and Recreation
	Office/Convention
	Sporting Events

Dest. Level

2	3	2	3	1	1	1	1	1	2	3	3	3	2	1
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

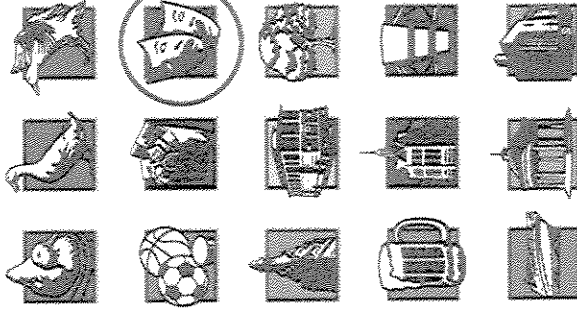
**Pedestrian Guide
G-1 Guide
Sign Face Panels**

- 08.25.04 Client Review
- 08.27.04 Design Intent Drawings
- 09.15.04 Fabricate Sign Reference
- 10.15.04 Client Approval
- 11.17.04 Final Schematic

Reference 1797	Reference 145	Reference 1797	Reference 188	Reference 370	Reference 510	Reference 1797	Reference 145	Reference 1797	Reference 188	Reference 370	Reference 510	Reference 1797	Reference 145	Reference 1797	Reference 188	Reference 370	Reference 510
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**NOTE: New
artwork required**

Icon Array



Complete electronic files will be provided to the fabricator for creation of sign graphics.

Destination Level indicates the distance within which a specific destination appears on guide signage:
 1 = 1 block
 2 = 2 blocks
 3 = 3 blocks

The sign array that pedestrians will see the most number of stations will appear most frequently.

SCALE: 1" = 1' (on an 11x17" sheet)



Identification

I-1a Boundary

1. 08.25.04 Client Review
2. 08.27.04 Design Intent Drawings
3. 09.15.04 Fabricator Ref Reference
4. 10.15.04 Client Approval
5. 11.17.04 Final Submission

Partwork	1787	Partwork	5535
Partwork	145	Partwork	322
		Partwork	845

Color and finishes shown above will be provided to JM Dupont Sign Solutions.

Signs are to be installed (minimum) and fabricator applied vinyl.

Mounting options are described in the drawing. The fabricator will coordinate with the fabricator with dimensions (mounting) and decorative mounting options for each location.

Items shown in a round panel. This detail reflects the RiverWalk railing and also the aesthetic for the signage program.

Complete electronic files will be provided to the fabricator for cutting vinyl.

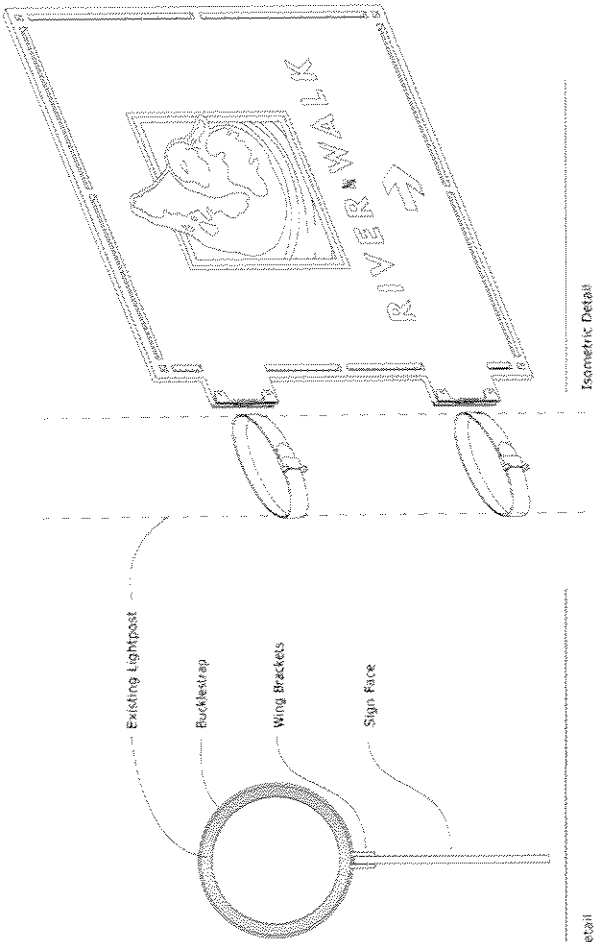
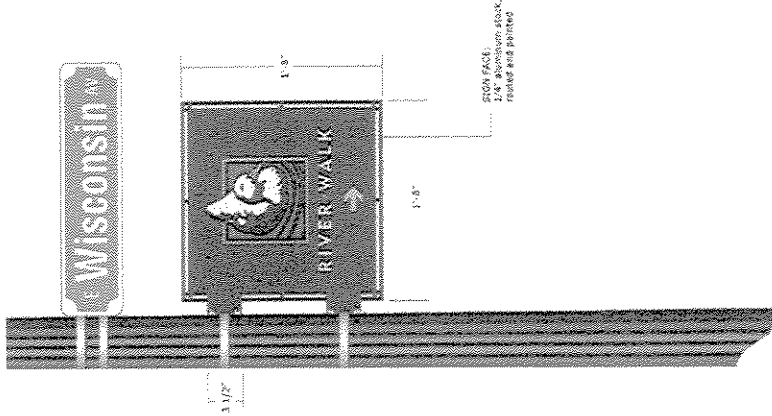
Signs to be mounted to existing lightposts or surface street boundary of the RiverWalk project, including access points to the pathway.

SCALE: 1" = 1' (see also 11x17" sheet)



MILWAUKEE RIVERWALK
MILWAUKEE, WI

CORDIN
109 East Front Street
Barrington, WI 53003



Attachment Product available from:

www.band-it-idex.com



Bucklestrap
[Band-It 530328]
330" stainless steel band.
Use to attach Universal
Charmed Clamp to round
posts.



Wing Brackets
[TAPCO 457X]
Standard 3 3/8" coated zinc
mounting brackets. Two per
mounting location.

Elevation

Identification: Boundary "Duck" I-1b

- 08.25.04 Client Review
- 08.27.04 Design Intent Drawing
- 09.15.04 Fabricator Bld Review
- 10.15.06 Color Approval
- 11.17.06 Final Payment

Paintcode	145	Paintcode	127
Paintcode	132	Paintcode	Black
Paintcode	1797	Paintcode	5335
Paintcode	1797	Paintcode	5335

Once approved, Electronic colors above will be matched to 3M Opague Vinyl equivalents.

Sign face is painted aluminum with surface applied vinyl.

Mounting method see described completely on this page. Depending on existing site conditions, selected fabricator will determine most cost-effective mounting system for each location.

Frame pattern is with vinyl applied to aluminum. This is the most cost-effective method which meets the system aesthetic intent while minimizing cost.

Conditions electronic files will be provided to the fabricator for cutting vinyl.

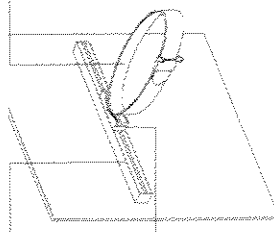
SCALE: 1" = 1' (on an 11x17" sheet)



MILWAUKEE RIVERVAL
Milwaukee, WI

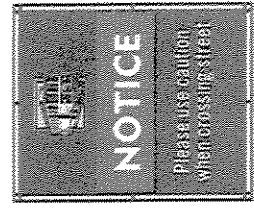
COFFIN
109 East Front St.
Milwaukee, WI 53202
212.947.1236

SUGGESTED
[SX0376]
0.30" stainless steel band.
Use to attach Universal
Channel Clamp to round
posts.



SIGNAGE FREIGHT ALUMINUM EXTRUSION
to be attached to sign panel with 1" x .010" 3M Scotch VHS 9473PC Tape and tack welds the length of extrusion. (No heat dimples or deformation on sign face). Extrusion painted to match sign face and back. Extrusion end to be 2 inches away from edge of sign panel (typical).

Universal Channel Clamp
[SX0270]
Standard stainless steel mounting bracket compatible with any Signlife support extrusion.
For more information see Attachment Detail



SIGN PANEL:
1/8" aluminum (Max)
1.18" Radius

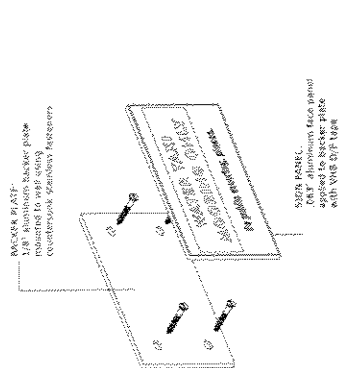
Note: All signs must have radius corners. Sign's 1/4" corners are not acceptable.

SIGN POST (AND) ANCHORS:
1 1/2" diameter 2" x 2" galvanized post. (1 1/2" diameter is preferred).
All signs must be anchored to concrete. All signs must have 4 anchors. Concrete base for temporary/inexpensive signs 1/2" dia.
SUGGESTED: INDEPENDENT SIGN SYSTEMS
14500 Lyndon Parkway, Centralia, WA
1.877.614.2328
www.independent.com
1.800.521.7730
www.riverval.com

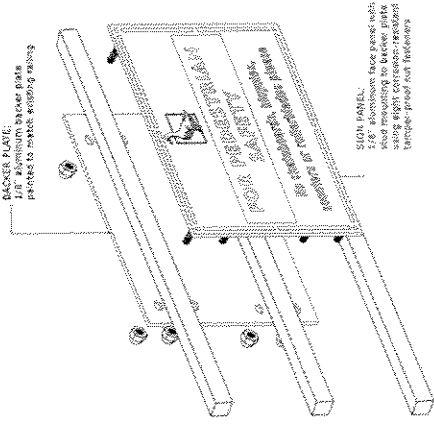


TEMPER-PROOF FASTENERS:
All signs must be secured to posts with temper-proof fasteners. Fasteners must be secured to posts with temper-proof fasteners. Fasteners must be secured to posts with temper-proof fasteners.

Existing Post Mount Detail



Surface Mounted Detail



Rail Mounted Detail



Elevation

nted Detail

Regulatory R-1a

- 1 08.25.04 Client review
- 2 08.27.04 Design Intent Drawings
- 3 09.13.04 Fabricator Bid Response
- 4 10.12.04 Client Approval
- 5 11.17.04 Final Submission

Finish	Primer	Primer	Primer
1797	1797	1797	1797
Primer	Primer	Primer	Primer
145	123	123	Black

Once approved, Pantone colors above will be matched to 3M Opacolor Vinyl equivalents.

Sign face is painted aluminum with surface applied vinyl.

Mounting hardware are described in detail on drawing. All hardware is to be installed on existing PVC conditions, unless noted. Fabricator will determine most cost-effective mounting solution for each location.

Frame pattern is white vinyl applied to face surface, not a coated panel. This means that aluminum substrate, paint will be exposed.

Complete electronic file will be provided to file fabricator for cutting vinyl.

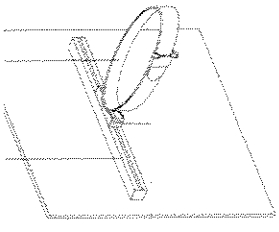
SCALE: 1" = 1' (on an 11x17" sheet)



MILWAUKEE RIVERWALK
Milwaukee, WI

CORDIN
109 East Profit, 2nd
Pewaukee, WI 53091
TEL: 49584
231-347-7236

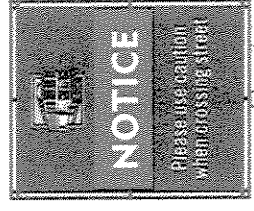
UNIVERSAL CHANNEL CLAMP
[SX02283]
100% stainless steel band
Use to attach Universal
Channel Clamp to round
posts.



SIGNUM MOUNTING EXTENSION
to be attached to sign panel with 1" x 810" 3M Scotch Velcro 9473BC. Top and back inside the length of extension. (No heat, dimples or abrasion on sign face).
Extension painted to match sign face and back. Extension end to be 2 inches away from edge of sign panel (typical).

Universal Channel Clamp
[SX02203]
Standard stainless steel mounting bracket compatible with any Signix support extension.

For more information see Attachment Detail



BACKER PLATE:
1/8" Aluminum (flat)
1/8" Radius

NOTE: All signs shall have radius corners. Sharp 90° corners are not acceptable.

SIGN POST AND ANCHORS:
Inches: 14 gauge 2" x 2" galvanized post with single break-away anchor system. Post can also be used with standard 6061 Aluminum Sign for temporary/inconspicuous application.

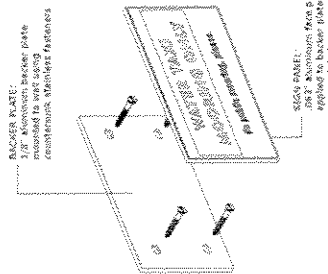
VENDOR INFORMATION:
TASC Traffic and Parking Control Co.
10000 W. 10th Ave.
www.tasc.com

Universal Distribution Co.
10000 W. 10th Ave.
www.udc1114.com

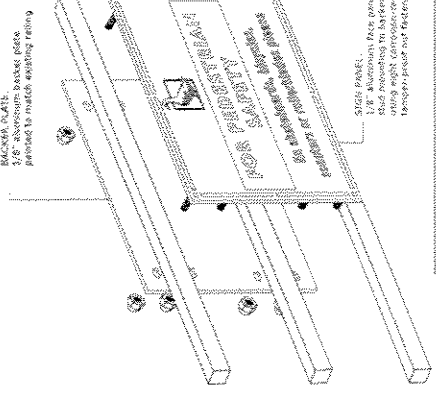


TAMPER-PROOF BOLT/NUT
Aluminum square necked bolt with tamper-proof nut. (Not for use in aluminum). Requires special tool for installation.

Existing Post Mount Detail



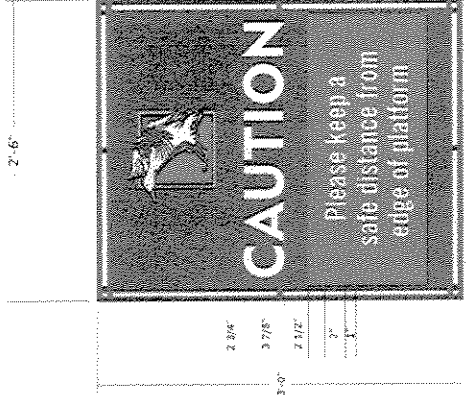
Surface Mounted Detail



Rail Mounted Detail

Mounted Detail

Elevation



Regulatory
R-1b, R-1b.2

- 1 08.25.04 Client review
- 2 08.27.04 Design Intent Drawings
- 3 09.15.04 Fabricator bid Reference
- 4 11.11.04 Final Approval
- 5 11.17.04 Final Submittal

Features	1797	Features	145
Process Code	5318	Features	127
Process Code	5318	Material	5318
Process Code	5318	Material	5318

Once approved, Reference codes above will be restricted to 3M DuraGrip Vinyl equivalents.

Sign text is etched aluminum with surface applied vinyl.

Mounting options are described conceptually on this page. Depending on existing site conditions, selected mounting options may require additional work, affecting amount of options for each location.

Anchor bolts to which sign is applied to steel surface, with a raised panel. This keeps the system aesthetically intact while saving costs.

Complete electronic files will be provided to the fabricator for cutting sign.

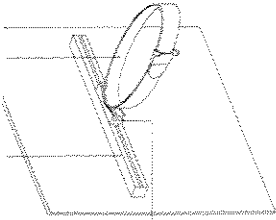
SCALE: 1" = 1' (on an 11x17" sheet)



MILWAUKEE RIVERWALK
Milwaukee, WI

COYBEN
1000 Park Ave.
Traverse City, MI 49984
313.947.1236

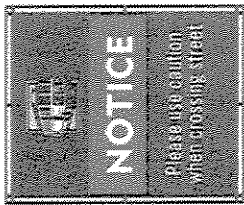
Buddestrap
(S50328)
.030" stainless steel band
Use to attach Universal
Channel Clamp to round
posts.



Signfix Medium Aluminum Extrusion
to be attached to sign panel with 1" x .010" 3M Scotch VHB 9473PC. Tape and back welds the length of extrusion. (No heat empires or deformation on sign face). Extrusion end to be 2 inches away from edge of sign panel (typical).

Universal Channel Clamp
(S50220)
Standard stainless steel mounting bracket compatible with any Signfix support extrusion.

For more information see Attachment Detail



SIGN PANEL
1/2" aluminum face

L/F: Radius

Note: All signs shall have convex corners. Sharp 90° corners are not acceptable.

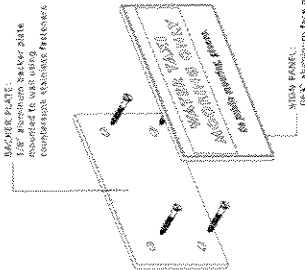
3M VHB 9473PC
VHB 9473PC is a 2" embossed joint with angle breakaway anchor system. This can also be back into standard 3M Scotch VHB for temporary/irreversible sign types.

VENICO INFORMATION
VENICO Traffic and Parking Control Co.
1 877.814.3220
www.venico.com
Universal Distribution Co.
1 800.623.7730
www.universal.com



STAINLESS STEEL MOUNTING BRACKET
Aluminum square stacked bolts secure tightly in sign. Insulated. Taped and drilled hole for installation.

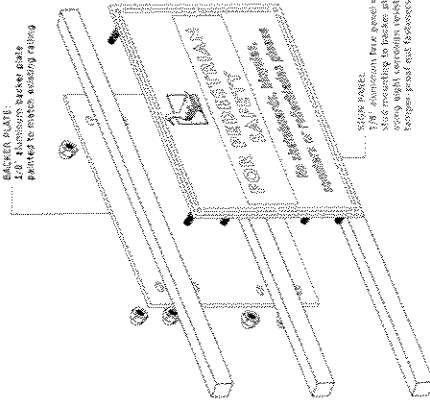
Existing Post Mount Detail



BACKER PLATE
1/2" aluminum backer plate mounted to wall using counterbore-thickness fasteners.

SIGN PANEL
1/2" aluminum face panel applied to backer plate with VHB 9473PC

Surface Mounted Detail

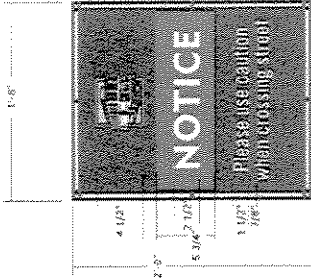


BACKER PLATE
1/2" aluminum backer plate painted to match existing railing.

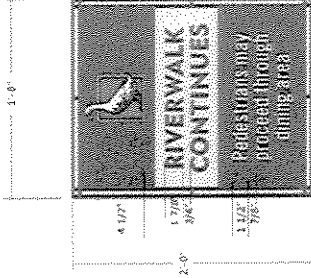
SIGN PANEL
1/2" aluminum face panel with VHB mounting to backer plate using angle breakaway anchor system. Insulated. Taped and drilled hole for installation.

Mounted Detail

Elevation



R-1b



R-1b.2

Regulatory R-1c

- 08.28.04 Client review
- 08.27.04 Designer Invoice Drawings
- 09.15.04 Fabricator Bill Reference
- 10.15.04 Client Approval
- 11.17.09 Final Submittal

Finish	145
Paint	117
Process	1797
Process Cyn.	5438
Process	Black

Once approved, finishes colors above will be matched to 3M DuPont Vynil equivalents.

Sign face is painted aluminum with surface applied vinyl.

Mounting systems are described conceptually on this page - depending on existing site conditions, selected hardware will determine exact mounting system for each location.

Frames pattern to which vinyl applied by fabricator will be provided to fabricator based on system aesthetic impact when viewing profile.

Complete aluminum files will be provided to the fabricator for content copy.

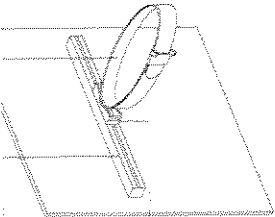
SCALE: 1" = 1' (on an 11x17 sheet)



MILWAUKEE RIVERWALK
Milwaukee, WI

CONTR
109 East Front St.
Milwaukee, WI 53202
312.947.1236

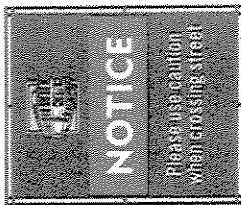
Signifix sign
(SM0328)
0.30" stainless steel band.
Use to attach Universal
Channel Clamp to round
posts.



Signifix premium aluminum extrusion
to be attached to sign panel with 1" x .010" 304 Stainless VHB #473PC. Tare and tack yields the length of extrusion. (No heat, dimples or deformation on sign face). Extrusion painted to match sign face and tack. Extrusion end to be 2 inches away from edge of sign panel (typical).

Universal Channel Clamp
(SM0720)
Standard stainless steel mounting bracket compatible with any Signifix support extrusion.

For more information see Attachment Detail



SIGN PANEL:
1/8" thickness (typ)
1/8" Radius

Note: All signs must have rounded corners. Sharp 90° corners are not acceptable.

SIGN POST AND ANCHORS:
Takesaw 14 gauge 2" x 2" galvanized post with single breakaway anchor system. Post must be set into a hole drilled into concrete base for (optional) removable sign type.

VEHICLE INFORMATION:
Milwaukee Department of Planning, Control & Inspect
1.877.844.7138
www.milwaukee.gov

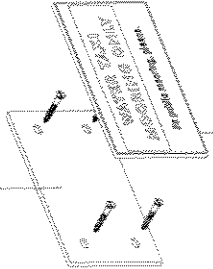
Universal Distribution Co
1000 S. 7th St.
www.universalco.com



TAMPER-PROOF LOCKING
Aluminum square-necked tamper-proof locking tool for mounting.

Existing Post Mount Detail

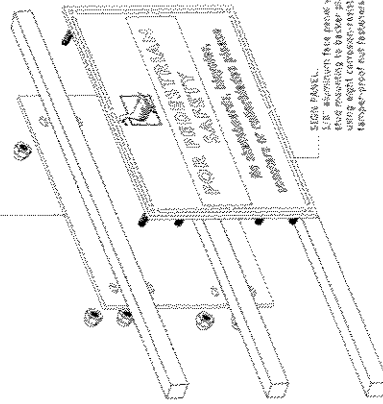
BACKER PLATE:
1/8" aluminum backer plate mounted to wall using stainless steel anchors.



SIGN PANEL:
1/8" aluminum backer plate with VHB DIF tape

Surface Mounted Detail

BACKER PLATE:
1/8" aluminum backer plate painted to match existing finish.

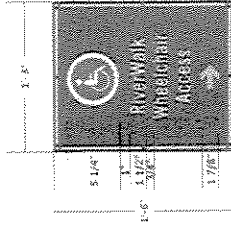
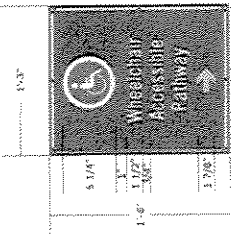


SIGN PANEL:
1/8" aluminum backer plate that mounting to backer plate using stainless steel anchors.

Rail Mounted Detail

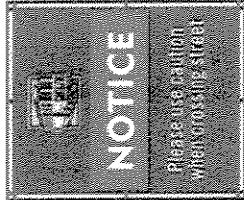
Mounted Detail

Elevation



Signix medium aluminum extrusion
 to be attached to sign panel with 1" x 0.10"
 316 Scotch VHB 9473PC tape and back
 welds the length of extrusion. (No heat
 dimples or deformation on sign face).
 Extrusion painted to match sign face and back
 Extrusions end to be 2 inches away from edge
 of sign panel (typical).

Universal Channel Clamp
 [5X0220]
 Standard stainless steel mounting bracket
 compatible with any Signix support extrusion.
 For more information see Attachment Detail



SIGN PANEL
 1/8" Aluminum (flat)

1/8" Round

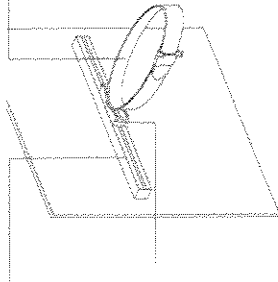
Note: All signs shall have radius corners. Sharp 90° corners are not acceptable.

SIGN POST AND ANCHOR:
 Takestar 14 gauge 2" x 2" galvanized post
 with single bracket-style surface extrusion. Post
 shall be painted to match sign face and back
 base for temporary/seasonable sign types.

VEEDOCK INFORMATION:
 18750 E. 12th Street, Tukwila, WA 98148
 1.877.844.7326
 www.veedock.com
 Universal Channel Clamps, Co.
 1.800.531.2239
 www.universal.com

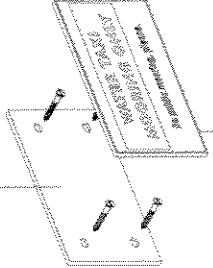


BACKSTAP
 [5X0318]
 0.031" stainless steel band.
 Use to attach Universal
 Channel Clamp to round
 posts.



Existing Post Mount Detail

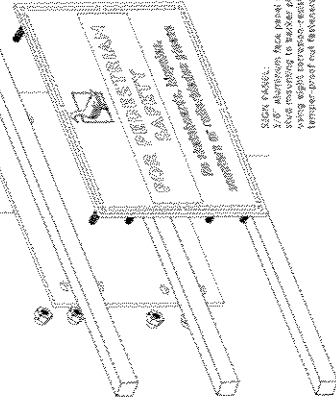
BACKSET FLATE:
 2.0" recessed bakery steel
 mounted to wall using
 composite-epoxy adhesive.



Surface Mounted Detail

SIGN PANEL:
 2.0" aluminum bakery plate
 with VHB D-17 tape

BACKSET FLATE:
 2.0" aluminum bakery plate
 painted to match existing finish



Rail Mounted Detail

Regulatory R-1d

- 08.25.04 Check review
- 08.27.04 Design intent drawings
- 09.15.04 Fabricator Bid Reference
- 10.15.04 Client Approval
- 11.17.04 Final Submittal

Paints	1997	Process Color	Paints
Paints	245	Paints	177
Paints	138	Paints	138

Once approved, Paints colors above will be matched to 3M Coarse Vinyl equivalents.

Sign face is painted aluminum with surface applied vinyl.

Mounting brackets are described in detail on this page - depending on existing site conditions, selected fabricator will determine most cost-effective mounting option for each location.

Frame options is white vinyl applied to flat surface, not a raised panel. This option is subject to fabricator approval. (FIELD MARK SAVING COST).

Complete electronic files will be provided to the fabricator for cutting vinyl.

SCALE: 1" = 1' (per as 11x17 sheet)



MILWAUKEE RIVERWALK
 Milwaukee, WI

Elevation

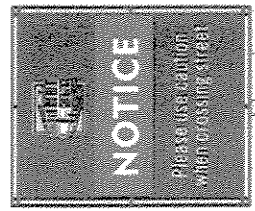
Mounted Detail

Corbin
 109 East Front 304
 Trevaux CO, WI 49864
 231.247.1200

Signfix Medium Aluminum Extrusion
to be attached to sign panel with 1" x .010" 3H Scotch VHS 9473PC tape and tack welds the length of extrusion. (No heat dimples or deformation on sign face). Extrusion painted to match sign face and back. Extrusion end to be 2 inches away from edge of sign panel (typical).

Universal Channel Clamp
[SK0220]
Standard stainless steel mounting bracket compatible with any Signfix support extrusion.

For more information see Attachment Detail



Sign Panel:
3/16" Aluminum (Mat)
1/8" Radius
Note: All signs shall have uniform lettering. Signs 50" across are not allowed.

Sign Post and Bracket:
Minimum Gauge 2 x 4" galvanized post with 1/2" x 1/2" x 1/2" stainless steel post cap also be made using stainless steel. Cap must have temporary/removable sign types.

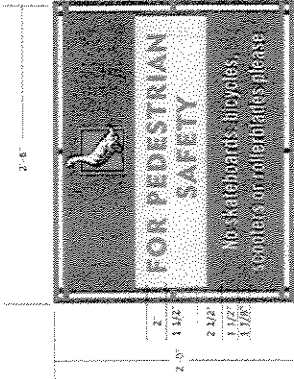
Vendor Information:
VENDOR: Pacific and Parkway Control Co.
TAPCO Traffic and Parkway Control Co.
1 877 814 2338
www.tapco.com

Unifacit Distribution Co
1 800 821 7730
www.unifacit.com



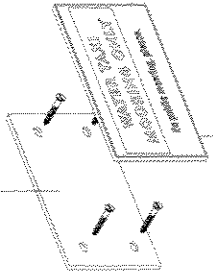
SI Mounted Detail

Buckstrap
[SK0281]
.030" stainless steel band
Use to attach Universal Channel Clamp to round posts.



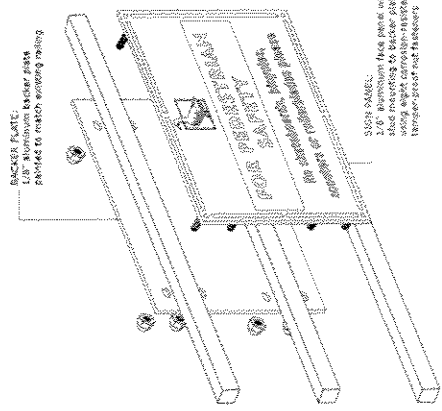
Existing Post Mount Detail

BACKER PLATE:
1/8" aluminum backer plate
resistant to stainless steel fasteners



SIGN PANEL:
POST dimensions are given
applied to backer plate
with .010" gap

Surface Mounted Detail



BACKER PLATE:
Backer plate
SHOULD MATCH existing rating

Rail Mounted Detail

Regulatory R-1e

- 08-25-04 Client Review
- 08-27-04 Design Intent Drawing
- 09-15-04 Fabricator Bid Reference
- 10-15-04 Client Approval
- 11-17-04 Final Submission

Paints	1789	Paints	145
Paints	1789	Paints	127
Paints	5635	Paints	135
Paints	5635	Paints	135

Once approved, purchase colors above will be matched to 3M DuPont Vinyl equivalents.

Sign face is printed aluminum with surface applied vinyl.

Mounting colors are described conceptually on this page - depending on existing site conditions, selected fabricator with mounting options for each location.

Frame pattern is white vinyl applied to aluminum. This system authentic emboss while saving costs.

Complete electronic files will be provided to the fabricator for setting up.

SCALE: 1/4" = 1' (on 11x17" sheets)



MILWAUKEE RIVERWALK
Milwaukee, WI

CORBIS
109 River Street, 4th Fl.
Milwaukee, WI 53202
Tel: 414.224.6666
Fax: 414.224.6666

Elevation

Attachment Specifications for Regulatory Signs

Typical Page

- 1 Client review
- 2 Design layout drawings
- 3 Fabricator Bid Response
- 4 Client Approval
- 5 Final Submittal

Project: 5035

Attachment Product available from:

www.band-it-idx.com

Michigan Supplier
 J.O. Herbert
 phone: 804 763-6480
 Contact: Pat



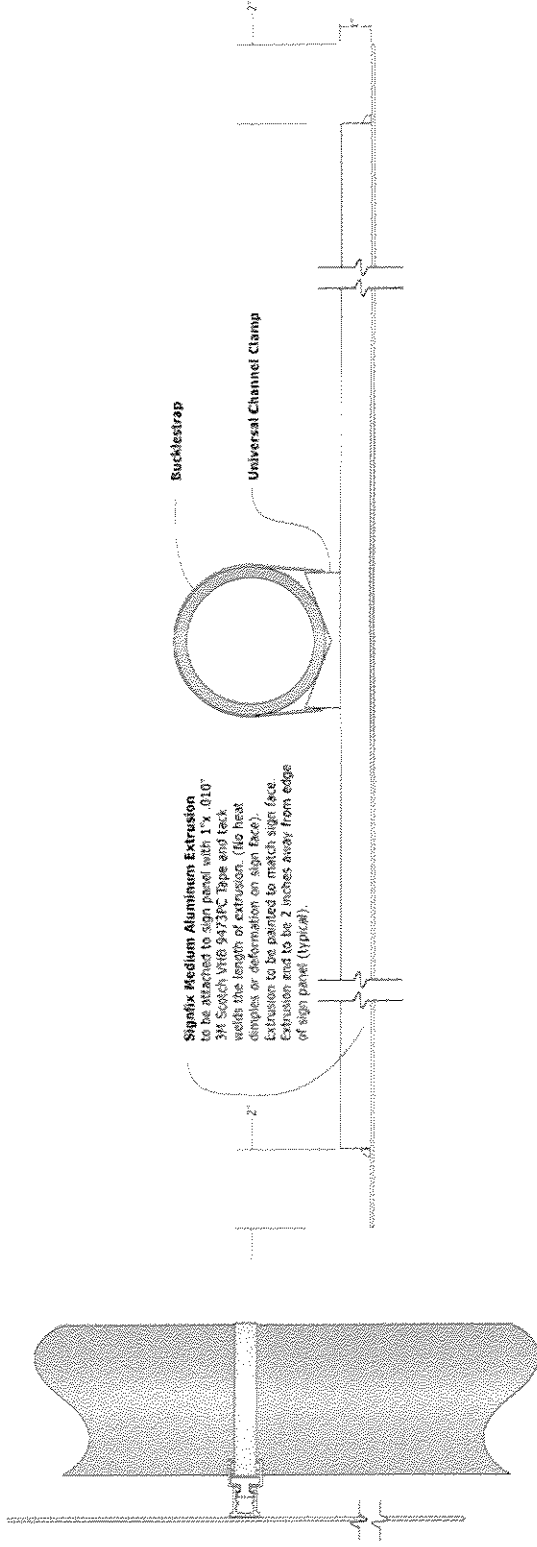
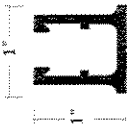
Bucklestrap
 [SX0328]
 .030" stainless steel band. Use to attach Universal Channel Clamp to round posts.



Universal Channel Clamp
 [SX0220]
 Standard stainless steel mounting bracket compatible with any Signfix support extrusion.



Medium Extrusion



SCALE: 1/16"



MILWAUKEE REVERBALK
 Milwaukee, WI

A. Side Detail

B. Top Detail

COBLEN
 109 East Front St
 Taylorsville, NC 28684

02.18.03 Preliminary Working
05.17.03 Final
05.21.04 For City Review
09.22.04 Address Number

- 0-1 Ordinance
- 0-2 Ordinance
- 0-3 Ordinance
- 0-4 Ordinance
- 0-5 Ordinance
- 0-6 Ordinance
- 0-7 Ordinance
- 0-8 Ordinance
- 0-9 Ordinance
- 1-0 Ordinance
- 1-1 Ordinance
- 1-2 Ordinance
- 1-3 Ordinance
- 1-4 Ordinance
- 1-5 Ordinance
- 1-6 Ordinance
- 1-7 Ordinance
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- 2-0 Ordinance
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- 9-9 Ordinance

