



Project:

Brass Alley - Evolution

Project Location:

1029 N Old World 3rd St
Milwaukee, WI 53203

Billing Location:

1029 N Old World 3rd St
Milwaukee, WI 53203

Sales Rep: M. DLUGI

Date: 09/29/2015

Projection of
1027 N. Old World 3rd St.
Milwaukee, WI 53203

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Notes

GENERAL OVERVIEW OF SIGNS TO BE INSTALLED. ALL AREAS MUST BE SURVEYED FOR SURFACE AND DETAIL AND AREA DETAIL PRIOR TO PRODUCTION.

REVISIONS:

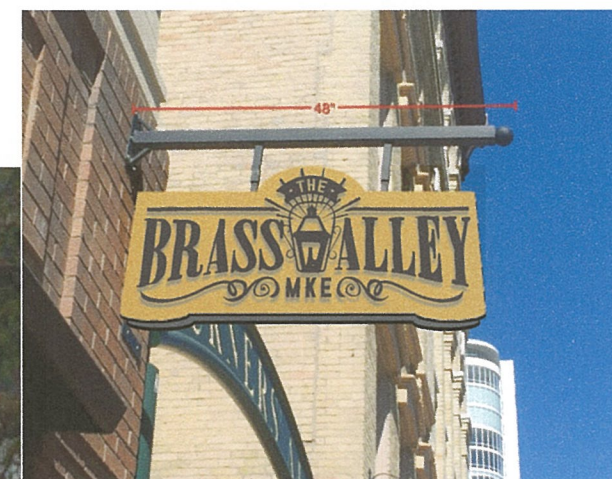
| | | |
|-------|----------|------------|
| Rev A | By _____ | Date _____ |
| Rev B | By _____ | Date _____ |
| Rev C | By _____ | Date _____ |
| Rev D | By _____ | Date _____ |
| Rev E | By _____ | Date _____ |
| Rev F | By _____ | Date _____ |

Scale: nts

Original Page Size: 11" x 17"

7911360 **P_05**
INS - PROJ NO. DESIGN PG REV NO.

Work Order #: XXX



Projected Signage for 1027 N. Old World 3rd St. Milwaukee, WI 53203

**[M] - SC WIDE BODY
W/ 2 1/4" RETAINER KIT
#2005/ #2055
(ITEM KWB/45)
DIMENSIONS:
EXTRUDED ALUM. CABINET
IS 10"H X 42"W X 17"D**

"EVOLUTION" TO BE ROUTED INTO SIDE OF BODY OPPOSITE FROM WALL & BACKED W/ [P] PAINT MP SATIN BLACK

**[N] - .125" Thk
Routed Alum Faces
Qty (2)**

FABRICATION:
ROUT "EVOLUTION..MILWAUKEE" AND LINES INTO 120" X 42" ALUM FACES, BACK WITH [P].

1/2" DIASCRIES ON BACK OF FACE FOR STUD WELDING LOCATION. PAINT MP SATIN BLACK

**[O] - .708" Thk
Clear Acrylic
Push-Thru Letters
Qty (18)**

FABRICATION:
ROUTE "EVOLUTION" FOR (2) FACES (NOT EDGE LETTERS). INCLUDE A FLANGE AND CREATE OFFSET FOR PUSH-THRU. BACK W/ [P].

**[P] - .125" Thk
#7328 White Acrylic
Backer**

FABRICATION:
BACK ALL ROUTED ALUM FACES FOR LED ILLUMINATION. HOLES ARE 0.40" DIA FOR THERMAL EXPANSION/ CONTRACTION.

MECHANICALLY FASTEN WITH PALNUT FASTENERS & SEAL EDGES WITH SILICONE [O] IS IN PLACE

**[Q] - 4" X 4" X 1/4"
Alum Sq Tube w/
Welded Aluminum
Mounting Plates**

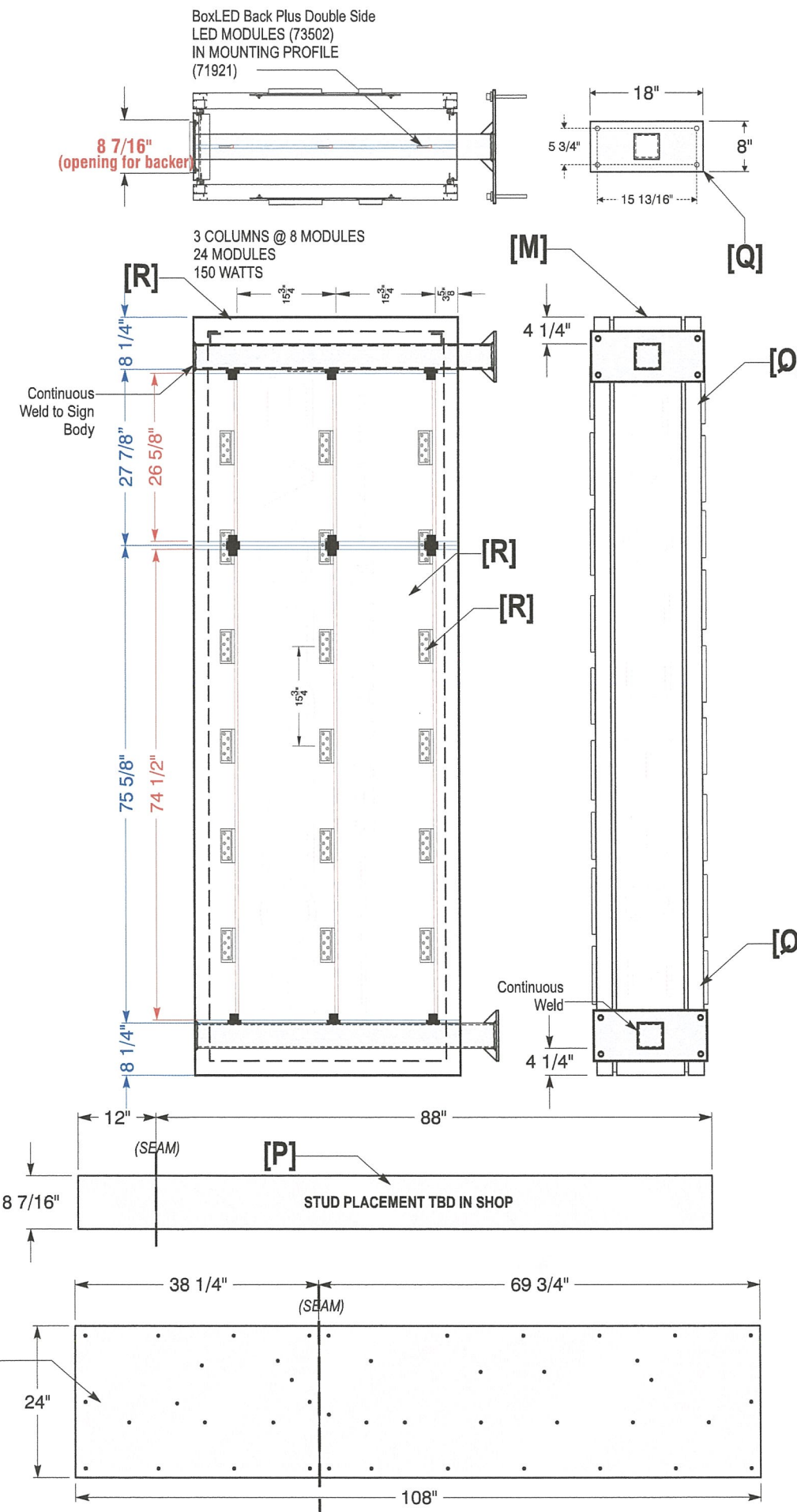
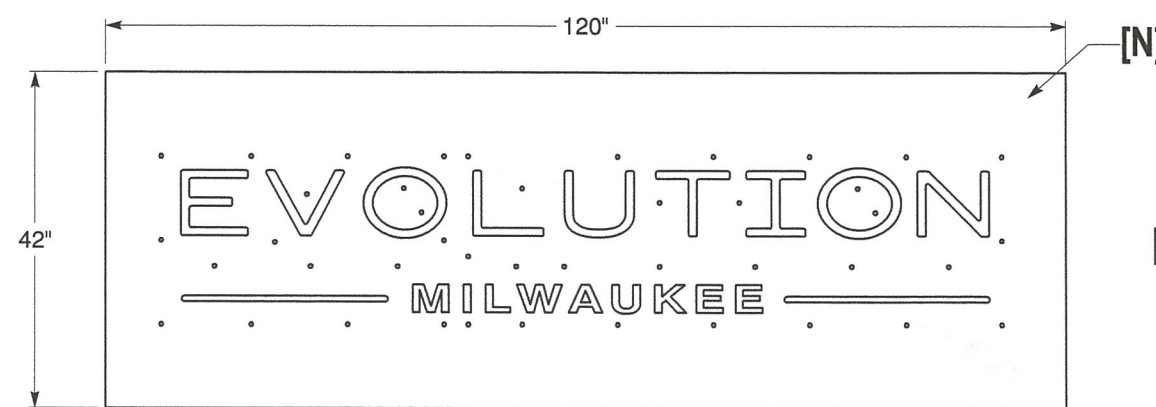
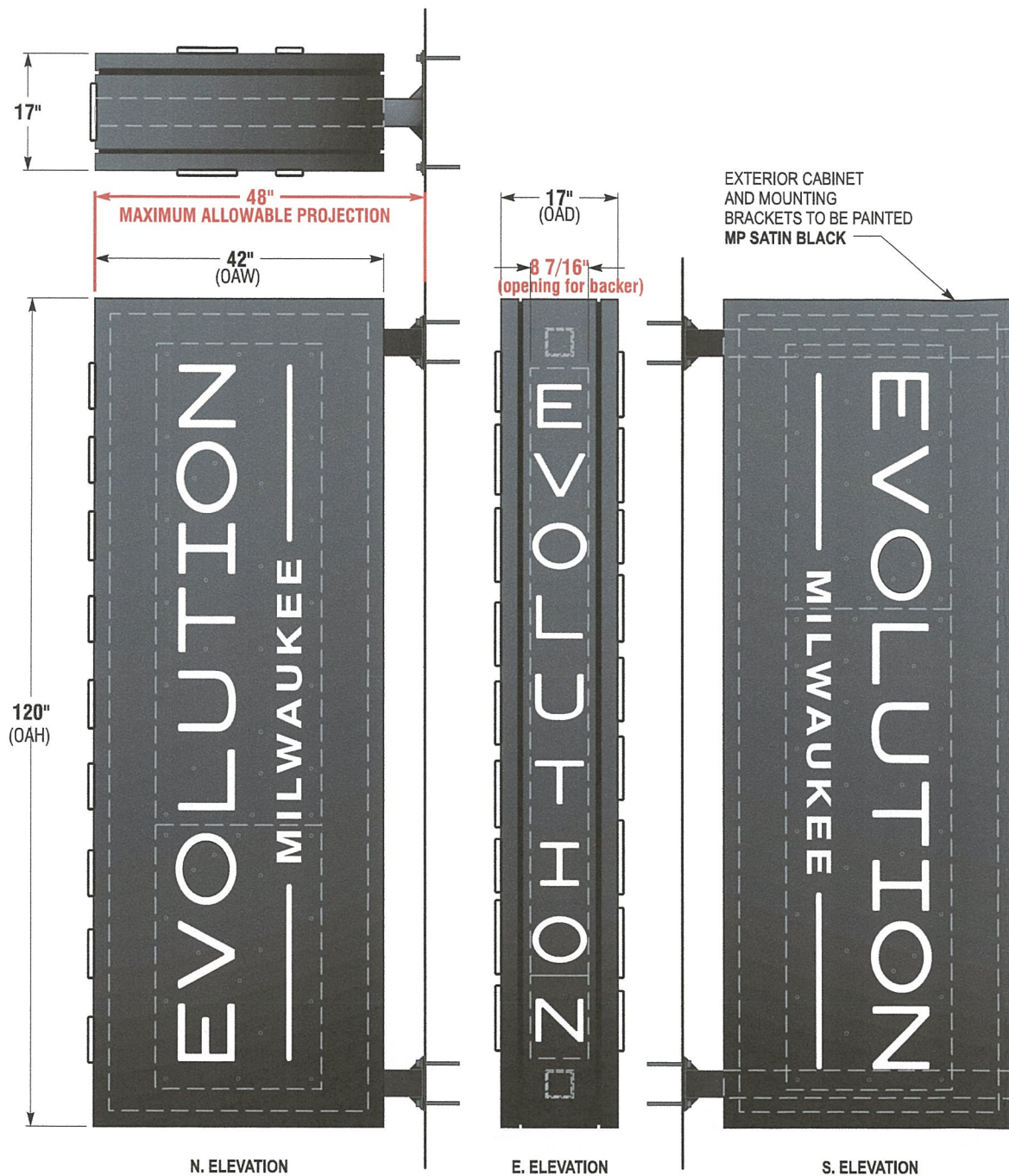
FABRICATION:
4" x 4" x 1/4" THK ALUM TUBE TO BE WELDED AT TOP AND BOTTOM OF CABINET AS SHOWN.

8"H X 18" X 3/8" THK ALUMINUM PLATE TO HAVE 4" X 4" SQUARE ROUTED INTO IT, TUBE INSERTED AND WELDED TOGETHER W/ GUSSETS FOR STRENGTH.

MECHANICALLY FASTENED TO EXTERIOR WALL WITH HARDWARE CHOSEN PER SURVEY.

[R] - ILLUMINATION

TYPE: BoxLED Back Plus Double Side LED MODULES (73502) IN MOUNTING PROFILE (71921)
PWR SUPPLY: OT96W/24V/UNIV
51522 SYLVANIA



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exterior sign #2

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Notes

INSERT HERE

REVISIONS:

| Rev | By | Date |
|-------|----|------|
| Rev A | | |
| Rev B | | |
| Rev C | | |
| Rev D | | |
| Rev E | | |
| Rev F | | |

Scale: 1/2" = 1-0"

Original Page Size: 11" x 17"

7911360 P_03
INS - PROJ NO. DESIGN PG REV NO.

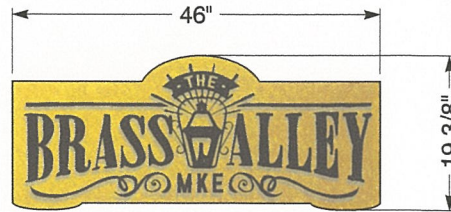
Work Order #: XXX

[A] - Non-Lit Poly-Metal Hanging Signs
QTY (2)

FACE:
6mil Thk Poly-Metal

GRAPHICS:
1st Surface Applied Full Color Digital Print w/ UV Laminate

INSTALL:
Mechanically Fastened to Existing Brackets.



[A] - Fabricate and install **Two (2)** 19 3/8" x 46" x 6mm Poly-Metal Panels Painted to Match **MP20503 Inca Gold Metallic** (returns painted too) w/ 1st Surface Applied **3M 3630-22 Matte Black Vinyl**. Panels are Mechanically Fastened to Existing Bracket on building & touched up @ install.

[B] - S/F Illuminated Wall Sign w/ Push Thru Acrylic
QTY (1)

[C] - .125" Thk Alum Face
QTY (1)

DIMENSIONS:
46.68" X 111"

PAINT:
MP20503 INCA GOLD METALLIC

FABRICATION:
ROUTED W/ ALUMS STUDS WELDED TO BACK FOR ACRYLIC BACKERS

[D] - .708" Thk Clear Acrylic Push-Thru Copy
QTY (10) LETTERS

FABRICATION:
TO BE ROUTED AND BACKED W/ .125" THK #7328 WHITE ACRYLIC

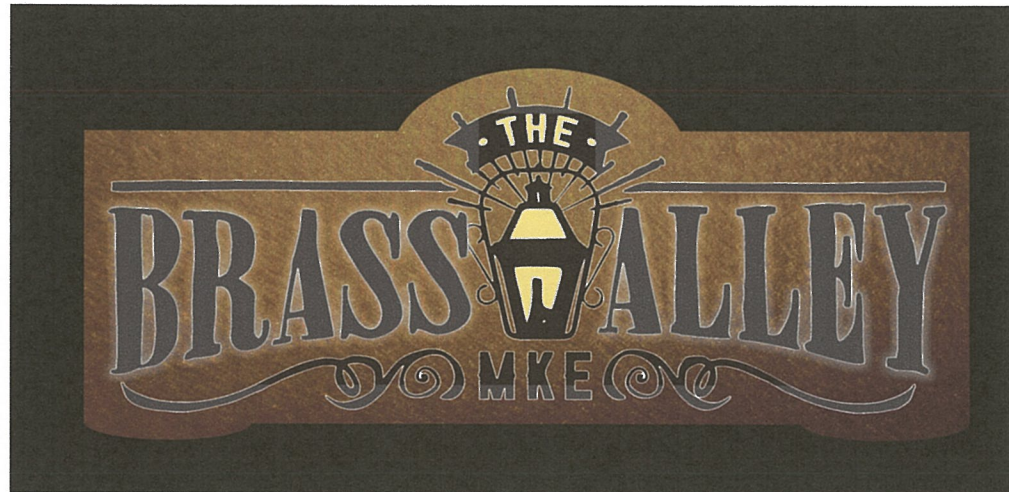
APPLY VINYL TO 1ST SURFACE OF LETTERS. INCLUDE .125" THK INSET/REVEAL ON COPY

[E] - .125" Thk #7328 White Acrylic Backer
QTY (1)

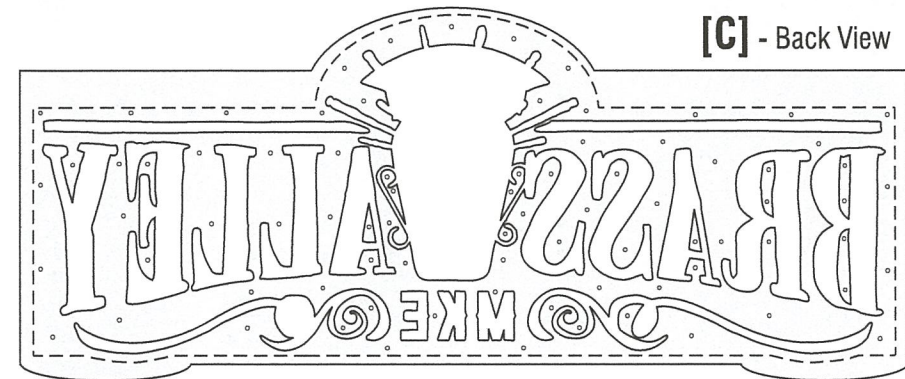
FABRICATION:
TO BE ROUTED AND MECHANICALLY FASTENED TO BACK OF ALUM FACE. SEAL EDGES W/ CLEAR SILICONE.

1ST SURFACE VINYL:
• 3M 3630-22 MATTE BLACK
• 3M 3630-141 GOLD NUGGET
• 3M IJ180C-10 PAINTED TO MATCH MP20503 INCA GOLD METALLIC. "DO NOT BEND OR ROLL!! PLOT AFTER PAINTING, WEED MASK THEN APPLY.

[B] - Night Rendering



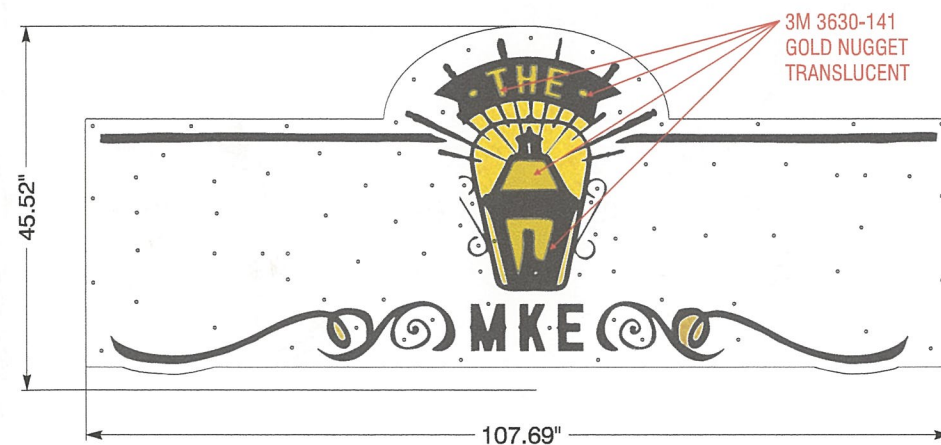
[B] - Day Rendering



[D] - Flange Thickness & Profile TBD in Shop.



[E] - .125" Thk #7328 White Acrylic Backer w/ 1st Surface Applied Vinyl. 3M 3630-141 GOLD NUGGET is translucent. ALL OTHER VINYL IS TO BE OPAQUE.



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Date: 09/28/2015

Exterior Sign #1 - HANGING SIGN
Exterior Sign #2 - S/F ILLUMINATED WALL SIGN (details on next page)

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